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# **ISO VALVES**

69 Series

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# PROPORTIONAL PRESSURE CONTROL (PPC)

PPC5C

### **BULLET VALVES**

9mm, 10mm & 14mm 84 - 86





# SMALL 3-WAY

Patents and Patents Pending

## SMALL 3 WAY SOLENOID, AIR AND MECHANICALLY OPERATED VALVES

All MAC small 3-way valves are direct operated poppet valves. The four series of solenoid valves that fall in this section (34, 35, 100, 200) all operate on the same design principal: a push type solenoid acting on a blanced poppet. The fifth series (1100) is a range of mechanically

operated valves using the 100 series body assemblies.

The 34 series is a direct operated 10mm valve that is available as an inline or manifold type valve. Each valve may be mounted to a circuit bar. It has an all molded encapsulated coil for which multiple electrical connector options are available.









The 35 series is the most versatile solenoid valve in this group. It has an all molded encapsulated coil and can be supplied as an individual inline, stacking or manifold base mounted valve. It is also available mounted on an extruded circuit bar which can be machined to customers specs. Other options include pressure regulators and exhaust flow controls. This valve is also used as the pilot valve for the 4 way 82 series.

The 100 series has the same flow as the 35 series. It is also availableas an individual inline, stacking of manifold base mounted valve. The solenoid for the 100 series is the solenoid for the majority of the 4-way, and the 55 and 56 series 3 way solenoid pilot operated valves.





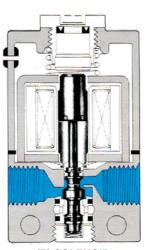




The 200 series is the largest of these four series of valves. It has the greatest flow and is available as an individual inline or manifold base mounted valve. The manifold base can be supplied with intergral pressure regulators.

# **OPERATIONAL BENEFITS**

MANUAL OPERATOR ARMATURE SOLENOID STROKE (GAP) **PUSH PIN** POLE PIECE POLE PIECE SPRING POPPET VALVE SPRING (A) SOLENOID (B) SOLENOID DE-ENERGISED



ÉNERGISED

#### **SEQUENCE OF EVENTS**

Solenoid is de-energised.

Solenoid is energised.

Armature is attracted magnetically downwards, extending push pin which shifts poppet from upper to lower seat.

Moving pole piece is attracted magnetically upwards to meet the armature which compensates for difference between longer solenoid stroke and shorter valve stroke. Armature and pole peice therefore close regardless of valve

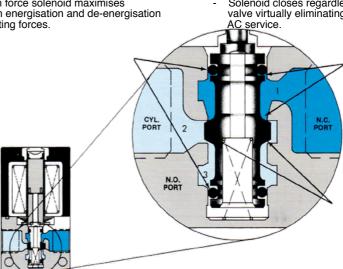
# **ADVANTAGES**

Short stroke solenoid produces high energisation shifting force.

High force return spring due to high force solenoid maximises both energisation and de-energisation shifting forces.

Built-in wear compensation-valve stroke is shorter than solenoid stroke.

Solenoid closes regardless of position of valve virtually eliminating coil burnout on



#### BALANCED POPPET = CONSISTANT HIGH SHISHIFTING FORCES EXHAUST CONTAMINANTS ISOLATED FROM SOLENOID PARTS = CLEAN SOLENOID

- Sealing areas are equal.
- End seals balance poppet seals.
- Forces created by air pressure are equal in
- Changing pressure therefore has no effect on shifting forces.

# **ADVANTAGES**

- Valve shifting forces are consistant and
- independant of pressure fluctuations. High solenoid and return springs forces
- ensure high speed and precise repeatability.
- Exhaust contaminants are isolated from
- the solenoid.

- Manual override standard.
- Constant high flow maintained throughout the pressure range - including pilot valves.
- Full flow exhaust
- Universal porting 6 functions in one valve



MAC VALVES - SMALL - 3 WAY

MAC VALVES - SMALL - 3 WAY



The MAC 33 Series is a direct solenoid operated 3-way - 8mm - poppet valve. A direct operated 3-way of this size with such high flow is unique to MAC due to patented design innovations. It features an oval armature in the solenoid, a balanced poppet and powerful return spring. These features translate into high shifting forces, fast consistant response times, high flow in a small package and long life. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 33A-AAB-RDAA-1BD

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 N/C	M3	0.082 Cv	Vac. to 120PSI	Inline

#### OPERATIONAL BENEFITS

- 1. 8mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. Patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Low wattage solenoids.
- 7. Extremely fast response times.





#### 33 SERIES

$$33A - \frac{X}{7} \frac{X}{7} \frac{X}{7} - R \frac{XX}{7} \frac{X}{7} - \frac{X}{7} \frac{XX}{7}$$
1 2 3 4 5 6 7

#### 1 - Body Type

L Base Mount Body

#### 2 - Port Size & Thread Type

A M3 (Metric) 0 Base Mount Body

#### 3 - Body Function

B N.C. Only

#### 4 - Voltage

DC 24VDC (1.8w) DJ 12VDC (1.8w) DM 12VDC (4.0w) DF 24VDC (4.0w)

#### 5 - Lead Wire Length

P Base Plug-In

- 3 Extended Non-Locking Operator

#### 7 - Electrical Connectors

BA Flying Leads

BD Flying Leads w/ LED and MOV

## 33 SERIES CIRCUIT BAR NON PLUG-IN



# 1 - Spacing

00 8.5mm Spacing

#### 2 - Configuration

- 1 Side Cylinder Port
- 2 Bottom Cylinder Port

#### 3 - Style

A Standard Bar

# 4 - Port Size (Cylinder Ports)

E #10-32 (1/8" BSPPL Common Thru Ports)

### 5 - Stations

Number of Stations (02, 03, 04, etc.)

#### Accessories

M-33001 Blank Station Cover Plate

#### 33 SERIES CIRCUIT BAR PLUG-IN

#### 1 - Spacing

00 8.5mm Spacing

#### 2 - Configuration

- 1 Side Cylinder Port
- 2 Bottom Cylinder Port
- 3 Style
- A Standard Bar

# 4 - Port Size (Cylinder Ports)

- F #10-32 (1/8" BSPT Common Thru Ports)
- J M5 (1/8" BSPT Common Thru Ports)

# 0 No Lead Wire

A 18" Coil Leads

# 6 - Manual Operator

- 0 No Manual Operator
- Recessed Non-Locking Operator

#### 5 - Base Electrical

A0 Standard (No Light)

#### 6 - Stations

Number of Stations (02, 03, 04, etc.)

#### Accessories

M-33001 Blank Station Kit

N-33001 Body to Base Fastening Kit

# 34 SERIES

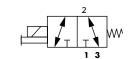
The MAC 34 Series is a direct solenoid operated 3-way - 10mm - poppet valve. A direct operated 3-way of this size with such high flow is unique to MAC due to patented design innovations. It features an oval armature in the solenoid, a balanced poppet and powerful return spring. These features translate into high shifting forces, fast consistant response times, high flow in a small package and long life. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 34B-L00-GDJA-1BA, 34C-ABA-GDEA-1KA

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 NO-NC, 2/2 NO-NC	M5	0.12 Cv	Vac. to 120PSI	Inline

#### OPERATIONAL BENEFITS

- 1. 10mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. Patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Manual operator standard on all valves.



### 34 SERIES VALVE & BASE OPTIONS



#### 1 - Body Type

A Individual Inline

L Base Mount Body

### 2 - Port Size & Thread Type

0 Base Mount Body B M5 (Metric, Inline)

### 3 - Body Function

0 No base (body only)

A Universal 3-Way (inline)

B 3-Way N.C. only (inline)

#### 4 - Voltage

AA 120 VAC (2.5w) DG 12 VDC (1.0W) DJ 12 VDC (1.8W) AB 240 VAC (4.0w) (Use with "HA" or DN 12 VDC (4.0W) "HD" connector) DS 6 VDC (3.0W) AC 24 VAC (4.0W) EB 48 VDC (1.8W) DA 24 VDC (1.0W) GD 12 VDC (0.5W) DC 24 VDC (1.8W) GE 24 VDC (0.5W) DF 24 VDC (4.0W)

#### 5 - Lead Wire Length

0 No Lead Wire

A 18" Coil Leads

#### 6 - Manual Operator

- 1 Recessed Non-Locking Operator
- 2 Recessed Locking Operator
- Extended Non-Locking Operator
- 4 Extended Locking Operator

# 7 - Electrical Connectors

- BA Flying leads
- Flying leads with ground wire

light parallel to leads

diode & ground wire

- BC Flying leads with LED light parallel to leads Flying leads with LED light parallel to leads & ground wire
- Flying leads with suppression diode
- Flying leads with suppression diode & ground wire BG Flying leads with suppression diode plus LED
- Flying leads with suppression diode plus LED light parallel to leads & ground wire
- BN Flying leads with suppression diode plus blocking diode Flying leads with suppression diode plus blocking
- Flying leads with suppression diode plus blocking diode & LED light parallel to leads

### 7 - Electrical Connectors(contd.)

- BS Flying leads with suppression diode plus blocking diode &
- LED Light parallel to leads & ground wire
- BT Flying leads with LED light on top
- BU Flying leads with LED light on top & ground wire
- BV Flying leads with suppression diode plus LED light on top
- BW Flying leads with suppression diode plus LED light on top & ground wire
- Flying leads with suppression diode plus blocking diode & LED on top
- BY Flying leads with suppression diode plus blocking diode & LÉD on top & ground wire
- DC\* Base/Manifold Plug-In w/ Rectifier & LED
- DD\* Base/Manifold Plug-In w/ Rectifi er & LED w/ Ground DE\* Plug-in with suppression diode
- DF\* Plug-in with suppression diode with ground pin
- DJ\* Plug-in DM\* Plug-in with ground pinDT\* Plug-in with LED light
- DU\* Plug-in with LED light with ground pin
- DV\* Plug-in with suppression diode with LED light
- DW\* Plug-in with suppression diode with LED light with ground pin HA Circuit board plug-in with full wave rectifier & LED
- (w/ground wire) Plug-in wire assembly
- Plug-in wire assembly with ground wire
- Solenoid Plug-In Wire assmbly. w/Rectifier and LED
- Solenoid Plug-In Wire assmbly. w/Rectifier and LED w/ground KE Plug-in wire assembly w/ suppression diode
- Plug-in wire assembly w/ suppression diode & ground wire Plug-in wire assembly w/ suppression diode + blocking diode
- Plug-in wire assembly with suppression diode + blocking diode & ground wire
- Plug-in wire assembly with LED light on top (no ground wire) Plug-in wire assembly with LED light on top & ground wire
- KV Plug-in wire assembly with suppression diode plus LED light KW Plug-in wire assembly with suppression diode plus LED light
- on top & ground wire Plug-in wire assembly with suppression diode plus blocking diode & LED light on top
- Plug-in wire assembly with suppression diode plus blocking diode & LED light on top & ground wire
- PA Pico

MAC VALVES - SMALL - 3 WAY - 34 SERIES

Continued Next Page



MAC VALVES - SMALL - 3 WAY - 33 SERIES

Function

3/2 NO-NC, 2/2 NO-NC

3. Short stroke with high flow.

35 SERIES VALVE & BASE OPTIONS

5. Powerful return spring.

1. Burn-out proof solenoid on AC service.

6. Manual operator standard on all valves.

2. Balanced poppet, immune to variations of pressure.

35A - X X X - D XX X - X XX 1 2 3 4 5 6 7 8

4. Patented solenoid develops high shifting forces.

OPERATIONAL BENEFITS

# 35 SERIES

as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

35A-ACADAJJ-2KD, 35A-ACA-DDAA-1BA Mod532F, 35A-ACA-DDAJ-1JD

0.17 Cv

Port size Flow (Max)

7 - Electrical Connector (Available with Rev. C Valves only) Note: MAC JAC Connector not available with AC Voltage options. The MAC 35 Series is a direct solenoid operated 3-way poppet valve. It features a short stroke solenoid, a balanced poppet

GA MAC JAC Solenoid Plug-In GJ MAC JAC Solenoid Plug-In (Male Only) GB MAC JAC Solenoid Plug-In w/ Diode GK MAC JAC Solenoid Plug-In w/ Diode (Male Only) GC MAC JAC Solenoid Plug-In w/ MOV

GL MAC JAC Solenoid Plug-In w/ MOV (Male Only)

GM MAC JAC Solenoid Plug-In w/ LED (Male Only)
GN MAC JAC Solenoid Plug-In w/ Diode and LED (Male Only)

GP MAC JAC Solenoid Plug-In w/ MOV and LED (Male Only) GR MAC JAC Solenoid Plug-In w/ Rectifi er (Male Only)

1 2 3

GS MAC JAC Solenoid Plug-In w/ Rectifi er and LED (Male Only)

# 34 SERIES CIRCUIT BAR NON PLUG-IN

GD MAC JAC Solenoid Plug-In w/ Light

GG MAC JAC Solenoid Plug-In w/ Rectifier

GE MAC JAC Solenoid Plug-In w/ Diode and Light GF MAC JAC Solenoid Plug-In w/ MOV and light

GH MAC JAC Solenoid Plug-In w/ Rectifier and Light

Non Plua-In Valves

EBM 34A - <u>XX X X - XX</u> - <u>9</u> 1 2 3 4 Valves and

cover plates assembled to bar

00 10.5mm Spacing 2 - Profile 1 12mm Low Profile

2 16mm High Profile 3 - Port Size & Thread Type

C 1/8" BSPPL D M5 Metric

4 - Stations Number of Stations (02, 03, 04, etc.)

Accessories

1 - Spacing

30456-A Blank station cover plate

EBP 34B - XX X X - XX - 9

1 - Spacing

00 10.5mm Spacing 2 - Configuration

Side cylinder

3 - Port Size & Thread Type (Cyl. Prt)

D M5 Metric

4 - Stations

Number of stations (02, 03, 04, etc.)

**Accessories** 

Blank station cover plate



Valves and

assembled

to bar

cover plates

## 34 SERIES CIRCUIT BAR PLUG-IN COMMON CONDUIT

ECD034B - XX X X X - XX XX - 9 Valves and cover plates assembled to bar

#### 1 - Spacing

00 Standard Spacing (10.5 mm)

### 2 - Configuration

- 1 Side Cylinder Port
- 2 Bottom Cylinder Port
- 3 Side Cylinder Port w/ Regulator
- Bottom Cylinder Port w/Regulator
- 5 Side Cylinder Port w/Flow Control
- 6 Bottom Cylinder Port w/ Flow Control
- Bottom Cylinder Port w/Regulator and Flow Control
- 8 Side Cylinder Port w/ Regulator and Flow Control

#### 3 - Style

- A Standard Bar
- B Add-On Style Bar (Includes End Plate)
- C Add-A-Unit Station

#### 4 - Port Size

- B #10-32
- D M5 Metric

# 34 SERIES CIRCUIT BAR WITH PLUG-IN COMMON CONDUIT

ECF34B - XX X X X - XX XX - 9

1 2 3 4 5 6 Valves and cover plates assembled to bar

#### 1 - Spacing

00 10.5mm Spacing

# 2 - Configuration

- A Side cylinder port
- B Bottom cylinder port
- C Flow control w/side cylinder port
- D Flow control w/bottom cylinder port
- E\* Regulator w/bottom cylinder port

# 3 - Port Size & Thread Type

## D M5 Metric

#### 4 - Style

B DIN rail mount

#### 5 - Lights

A0 Standard (No Light)

### 6 - Stations

Number of Stations (02, 03, 04, etc.)

Accessories E-34041-018G

Base Lead Wire Assembly w/Ground M-34004-01P Right Hand End Plate Kit Flow Control Needle Assembly N-44002 N-44003 Regulator Blank Plate Kit Isolator Disc. Inlet and Exhaust 28415 End Station Base Wire Way Plug 16573 "O" Ring Port Seal 17012-01-1

19412-01 Tie Rod (10.5mm) 19413-01 Tie Rod (15mm)

24180 Base Wire Plug-In Protector M-34005 Valve Blank Sation Cover Plate End Plate Mounting Screw 35048 Note: Regulator must be ordered separately

#### 5 - Plug-In Connector/Location

Left End Right End LA 9 Pin Sub D RA 9 Pin Sub D LB 15 Pin Sub D RB 15 Pin Sub D LC 25 Pin Sub D RC 25 Pin Sub D

#### 6 - Stations

Number of Stations (01, 02, 03, etc.)

#### Accessories

M-34005 Valve cover plate N-44002 Flow ctrl. needle kit N-44003 Regulator cover plate 24180 Plug in protector



#### 2 - Port Size And Thread Type

H No Body Blank Station

0 Manifold Body Only or Regulator Only

0 No Valve Body or Regulator Only

B Manifold Valve (Universal Poppet)

C 1/8" BSPPL

1 - Body Type

A Inline Body Stacking Body

S Stacking Body

Base Mount Body

Inline

H 1/8" BSPPL manifold with bottom cylinder port

## 3 - Valve Function/Manifold Type

Inline or Stacking Body

- A Universal 3-Way Inline
- B 3-Way N.C. Only Inline/Stacking

## Manifold/Base & Regulators

- 0 No Manifold Base
- E N.C. Manifold Base
- F N.O. Manifold Base
- G N.C. Manifold Base with regulator
- H N.O. Manifold Base with regulator
- J N.C. Manifold Base with regulator with adjust knob
- K N.O. Manifold Base with regulator with adjust knob
- N N.C. Manifold Base Cascade Type
- P N.C. Manifold Base with regulator Cascade Type R N.C. Manifold Base with regulator - adjust knob
- (Cascade Type)
- S N.C. Manifold Base with regulator locking stem
- T N.O. Manifold Base with regulator locking stem Regulators Only

#### Regulator only (standard) M Regulator only with adjust knob

- U Regulator only with locking stem

#### 4 - Operator D Solenoid

5 - 1	Voltage		
	120/60, 110/50	DD	24VDC (7.3W)
AC	24/60, 24/50	DE	12VDC (12.7W)(MOD CLSF only
AF	240/50	DF	24VDC (12.7W)(MOD CLSF only
BA	48/50	DN	6VDC (6W)
DA	24VDC (5.4W)	FB	24VDC (1.8W)
DB	12VDC (5.4W)	FE	12VDC (2.4W)
DC	12VDC (7.5W)	FF	24VDC (2.4W)

RAIX Remote Air

# 6 - Lead Wire Length

Individual Mounting

Inline

- A 18" Coil Leads
- J External Plug-in Lead

# 7 - Manual Operator

0 No Operator

and powerful return spring. These features translate into high shifting forces, fast consistent response times, and long life. Our

normally open or can be used for vacuum, diverter or selector applications. For more information regarding certifications (such

unique balanced design means versatility in piping - the valve can be configured as a 3-way or 2-way - normally closed or

Pressure Range

Vac. to 120PSI

Stock Part Number: 35A-ACA-DAAJ-2KD, 35A-ACA-DAFA-1BA, 35A-ACA-DAFJ-1JD, 35A-ACA-DAJJ-2JD,

- Locking Manual Operator 3 Non-Locking Extended Operator
- Locking Extended Operator 8 - Electrical Connector
- BA Grommet
- CA Conduit 1/2"
- DK Grommet with Diode
- (ECC Bar)
- FM Plug-in (For ECD & ECE
- Bar) FN Plug-in with Diode (For
- ECD & ECE Bar)
- JB Rectangular Plug-in
- JD Rectangular Plug-in with Light
- JM Rectangular Male Only
- KA Mini Plug-in

- KB Mini Plug-in with Diode
- Diode KL Mini Plug-in Male Only with M.O.V.

M.O.V.

Diode

1 Non-Locking Manual Operator

KC Mini Plug-in with M.O.V.

KF Mini Plug-in with Light &

KJ Mini Plug-in Male Only

KE Mini Plua-in with Light & Diode

KG Mini Plug-in with LED Light &

KK Mini Plug-in Male Only with

KD Mini Plug-in with Light

TA Dual Tabs (.110) with Receptacles

#### Accessories

M-35001-01P End Plate Kit with out Conduit Stacking M-35002-01P End Plate Kit — Common Conduit Stacking M-35003-01P End Plate Kit — Manifold Blank Station Cover Plate (Manifold) M-35004 Blank Station Cover Plate with Pressure M-35004-01 Outlet(Manifold)

M-35005 Manifold Base End Cover Plate Plain M-35006-01P End Plate Kit — Manifold (Cascade)

Spacer Plate Conduit Kit M-45004 Inlet and Exhaust Isolator — Stacking N-35001 N-35002 Inlet Isolator — Stacking

N-35003 Exhaust Isolator — Stacking #10-32 to 1/8" Adaptor N-35005

N-35006 Inlet & Exhaust Isolator Manifold N-35007 Inlet Isolator Manifold N-35008 Exhaust Isolator Manifold

#### Modifications

0446 High Temp Body RPTE Energised Repeatability CLSF High Temp Coil 532F Washdown (Not suitable for DM pilots) T65C Temp up to 65C

Note: Low wattage sold as complete valves only



35 SERIES CIRCUIT BAR NON PLUG-IN

EBM35A - XX X X - XX - 9

**1 2 3 4** Valves and cover plates assembled to bar

1 - Spacing

00 21mm Spacing

## 2 - Configuration

1 Side Cylinder Port

#### 3 - Regulator with Side Cylinder Port

- 3 Port Size & Thread Type
- C 1/8" BSPPL

#### 4 - Stations

Number of Stations (02, 03, 04, etc.)

M-35005 Regulator Blanking Plate

35A-00L Slotted Stem

35A-00M Adjusting Knob

Note: Regulator must be ordered separately.

#### 35 SERIES CIRCUIT BAR COMMON CONDUIT

#### 1 - Spacing

- 00 21mm Spacing
- 03\* 30mm Spacing \* Required Spacing for Terminal Strip with Light

#### 2 - Configuration

- Side Cylinder Port (21mm)
- 4 Regulator with Bottom Cylinder Port (21mm)

#### 3 - Port Size & Thread Type

C 1/8" BSPPL

M 1/8" BSPTR

## 4 - Terminal Strip/Lights

- A0 Standard (No Light) (21mm)
- AA Standard w/Light (120 Volt) (21mm)
- AB Standard w/Light (240 Volt) (21mm)
- AD Standard w/Light (24 Volt) (21mm)

#### Accessories

M-35004 Valve Blanking Plate

Manifold accessories

35A-00U Locking Stem

## Valves and cover plates assembled to bar

Number of Stations (01, 02, 03, etc.)

#### Accessories

5 - Stations

M-35004 Valve Blanking Plate

M-35005 Regulator Blanking Plate

#### Regulators

35A-00L Slotted Stem 35A-00M Adjusting Knob 35A-00U Locking Stem

Note: Regulator must be ordered separately.

#### 35 SERIES CIRCUIT BAR PLUG-IN COMMON CONDUIT



### 1 - Spacing

00 21mm Spacing 03\* 30mm Spacing

\*Required Spacing for Terminal

Strip with Light for the ECD Type Bar

# 2 - Configuration

Side Cylinder Port (21mm)

4 Regulator with Bottom Cylinder Port (21mm)

# 3 - Port Size & Thread Type

C 1/8" BSPPL

## 4 - Terminal Strip/Light

A0 Standard (No Light)

AA Standard w/Light (120 Volt)

AB Standard w/Light (240 Volt)

AD Standard w/Light (24 Volt)

# 5 - Stations

Number of Stations Required (01, 02, 03, etc.)

#### Accessories

M-35004 Valve Blanking Plate M-35005 Regulator Blanking Plate

### Regulators

35A-00L Slotted Stem 35A-00M Adjusting Knob 35A-00U Locking Stem

#### Modifications

Pre-Wired Option for ECD Bar Only MOD 1065

(Wiring Charge)

Note: Regulator must be ordered separately

The MAC 36 Series is a high flow, direct solenoid operated 3-way poppet valve. It features a short stroke solenoid with oval armature and a powerful return spring and balanced poppet. These features translate into high shifting forces, fast consistant response times, high flow in a small package and long life. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 36A-ACA-JDBA-0BL Mod 532S, 36A-B00-JDAA-1GA

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2	1/8"	0.3 Cv	Vac. to 120PSI	Inline

#### **OPERATIONAL BENEFITS**

- 1. Balanced poppet, immune to variations of pressure.
- 2. Patented solenoid develops high shifting forces.
- 3. Short stroke with high flow.
- 4. Higher forces result in lower wattages for given flow.
- 5. Powerful return spring.











#### 36 SERIES

$$36A - \frac{X}{7} \frac{X}{7} \frac{X}{7} - \frac{J}{7} \frac{XX}{7} \frac{X}{7} - \frac{X}{7} \frac{XX}{7} (G)$$
1 2 3 4 5 6 7 8

#### 1 - Body Type

Inline

A Inline Body

Base Mount

- B Base Mount Body (Universal) For use with Circuit Bars
- E Base Mount Body (N.C. Only) For use with Circuit Bars
- J Base Mount Body Universal Normally Closed Stacking Body
- S Stacking Body
- T Stacking Body with Bottom Inlet

### 2 - Port Size And Thread Type

- 0 Base Mount Body Only
- C 1/8" BSPPL
- D M5 (Metric) (Stacking Body Only)
- 1\* Base Mount Body (For use with plastic cover)
- 2\* Base Mount Body w/ Light (For use with plastic cover)

#### 3 - Configuration

- Inline Universal
- B Inline/Stacking N.C. Only

# **36 SERIES SOLENOID OPTIONS**



connectors)

- D 48" LEADS
- F 96" LEADS

#### 7 - Manual Operator

- 0 NO OPERATOR
- 2 LOCKING RECESSED
- 4 LOCKING EXTENDED

- 0 Base Mount Body Only
- C Stacking (Universal Poppet N.C.)
- D Stacking (Universal Poppet N.O.)

\*Use only with Base Mount Body option "J"



JXXXX - XXX (G) 4 5 6 7 8 9 - When ground is required

#### 4 - Operator J SOLENOID

5 - Voltage LA 120 VAC (5.4w) AA 120 VAC (5.4W) AC 24 VAC (5.4W) - Max Cv = 0.23LB 24 VAC (5.4w) DA 24 VDC (5.4W) 12 VDC (5.4W) - Max Cv = 0.23DB DC 24 VDC (2.4W) MA 24 VDC (5.4w) - Max Cv = 0.23DD 12 VDC (2.4W) MB 12 VDC (5.4w) DE 24 VDC (1.8W) DF 12 VDC (1.8W) - Max Cv = 0.23

#### 6 - Lead Wire Length

0 NO LEAD WIRES (use only with "J", "K", and "L" type

- A 18" LEADS
- B 24" LEADS
- C 36" LEADS
- E 72" LEADS

- 1 NON-LOCKING RECESSED
- 3 NON-LOCKING EXTENDED

8 Electrical Cover Connection

- BA FLYING LEADS
- GA MAC JAC Solenoid Plug-In GB MAC JAC Solenoid Plug-In w/ Diode
- GC MAC JAC Solenoid Plug-In w/ MOV GD MAC JAC Solenoid Plug-In w/ Light
- GE MAC JAC Solenoid Plug-In w/ Diode and Light
- GF MAC JAC Solenoid Plug-In w/ MOV and light GG MAC JAC Solenoid Plug-In w/ Rectifi er
- GH MAC JAC Solenoid Plug-In w/ Rectifi er and Light GJ MAC JAC Solenoid Plug-In (Male Only) GK MAC JAC Solenoid Plug-In w/ Diode (Male Only)
  GL MAC JAC Solenoid Plug-In w/ MOV (Male Only)
- GM MAC JAC Solenoid Plug-In w/ LED (Male Only) GN MAC JAC Solenoid Plug-In w/ Diode and LED (Male Only)
- GP MAC JAC Solenoid Plug-In w/ MOV and LED (Male Only) GR MAC JAC Solenoid Plug-In w/ Rectifi er (Male Only)
  GS MAC JAC Solenoid Plug-In w/ Rectifi er and LED (Male Only)
- JA SQUARE CONNECTOR

  JC SQUARE CONNECTOR W / LIGHT JE SQUARE CONNECTOR W / DIODE
- JF SQUARE CONNECTOR W / MOV JG SQUARE CONNECTOR W / DIODE & LIGHT
- JH SQUARE CONNECTOR W / MOV & LIGHT JK SQUARE CONNECTOR W / RECTIFIER SQUARE CONNECOTR W / RECTIFIER W / LIGHT
- SQUARE CONNECOTR MALE ONLY
- JB RECTANGULAR CONNECTOR

MAC VALVES - SMALL - 3 WAY - 36 SERIES

## 8 - Electrical Cover Connection (Contd.)

- JD RECTANGULAR CONNECTOR W / LÍGHT JN RECTANGULAR CONNECTOR W / DIODE
- JP RECTANGULAR CONNECTOR W / MOV
- JR RECTANGULAR CONNECTOR W / DIODE & LIGHT
- JS RECTANGULAR CONNECTOR W / MOV & LIGHT
- RECTANGULAR CONNECTOR W / RECTIFIER
- JU RECTANGULAR CONNECTOR W / RECTIFIER W/LIGHT
- JM RECTANGULAR CONNECTOR MALE ONLY

G GROUND PIN/WIRE

#### Accessories

9 - Ground

Stacking End Plate Kit M-36001-01P

N-36001 Inlet and Exhaust Isolator - Stacking

N-36002 Inlet Isolator - Stacking N-36003 Exhaust Isolator - Stacking

#### 36 SERIES PLUG-IN MANIFOLD

### 1 - Body Type

0 Base only

SMALL 3-WAY

- J Base Mount Body Universal Valve N.C.
- K Base Mount Body Universal Valve N.O.
- L Base Mount Body N.C. Only Valve

#### 2 - Manifold Style

- 0 Valve only S Plug-in (12" base leads)

#### 3 - Port Size & Thread Type

# 0 Valve only

- A 1/8" NPT
- C 1/8" BSPPL
- E 1/8" BSPTR
- F 5/32 Pressed-in tube receptacle

### 4 - Manifold Wiring

- 0 Valve only
- A Plug-In

# 5 - Manifold Configuration

- 0 Valve only
- E N.C. Manifold Side Cyl. Port F N.O. Manifold Side Cyl. Port
- G N.C. Manifold Bottom Cyl. Port & Reg w/ Slotted Stem
- H N.O. Manifold Bottom Cyl. Port & Reg w/ Slotted Stem J N.C. Manifold Bottom Cyl. Port & Reg w/ Adjusting Knob
- K N.O. Manifold Bottom Cyl. Port & Reg w/ Adjusting Knob S N.C. Manifold Bottom Cyl. Port & Reg w/ Locking Stem
- T N.O. Manifold Bottom Cyl. Port & Reg w/ Locking Stem

# 6 - Solenoid

### J Solenoid

#### 7 - Voltage

- AA 120 VAC (5.4w) Max Cv = 0.3
- AC 24 VAC (5.4w) Max Cv = 0.3 DA 24 VDC (5.4w) - Max Cv = 0.3
- DB 12 VDC (5.4w) Max Cv = 0.3
- DC 24 VDC (2.4w)
- DD 12 VDC (2.4w) DE 24 VDC (1.8w)
- DF 12 VDC (1.8w)
- LA 120 VAC (5.4w) Max Cv = 0.23
- LB 24 VAC (5.4w) Max Cv = 0.23
- MA 24 VDC (5.4w) Max Cv = 0.23
- MB 12 VDC (5.4w) Max Cv = 0.23

### 8 - Lead Wire

P Plug-in

#### 9.4 mm Pin Spacing

- KA MINI PLÚG-IN
- KB MINI PLUG-IN W / DIODE
- KC MINI PLUG-IN W / MOV
- KD MINI PLUG-IN W / LIGHT
- KE MINI PLUG-IN W / DIODE & LIGHT
- KF MINI PLUG-IN W / MOV & LIGHT KG MINI PLUG-IN W / RECTIFIER
- KH MINI PLUG-IN W / RECTIFIER & LIGHT
- KJ MINI PLUG-IN MALE ONLY
- KK MINI PLUG-IN W / DIODE MALE ONLY
- KL MINI PLUG-IN W / MOV MALE ONLY
- KM MINI PLUG-IN W / LIGHT MALE ONLY
- KN MINI PLUG-IN W / DIODE & LIGHT MALE ONLY
- KP MINI PLUG-IN W / MOV & LIGHT MALE ONLY KR MINI PLUG-IN W / RECTIFIER - MALE ONLY
- KS MINI PLUG-IN W / RECTIFIER & LIGHT -
- MALE ONLY

36A - X X X - X X - J XX P - X XX (G) 1 2 3 4 5 6 7 8 9 10 11 - When ground is required

# 9 - Manual Operator

- 0 No operator
- Recessed non-locking operator
- Recessed locking operator
- Extended non-locking operator
- 4 Extended locking operator

### 10 - Electrical Connection

- FA Base Plug-In
- FB Base Plug-In with Diode
- Base Plug-In with MOV
- Base Plug-In with LED
- FE Base Plug-In with Diode and LED FF Base Plug-In with MOV and LED
- FG Base Plug-In with Rectifier FH Base Plug-In with Rectifier and LED
- 11 Ground

G Ground Pin/Wire

#### Parts

End plate kit M-46003-01P

M-36003 Valve and Electrical Blanking Plate

M-46002 Valve blanking plate Exhaust isolator 28502

285012 Inlet isolator

632996 Electrical Plug-In Protector



#### **36 SERIES MACONNECT**

36A - X X X - X X - J XX P - X XX (G) 1 2 3 4 5 6 7 8 9 10 11

#### 1 - Body Type

- 0 Base only
- J Base Mount Body Universal Valve N.C.
- K Base Mount Body Universal Valve N.O.
- L Base Mount Body N.C. Only Valve

#### 2 - Style

- 0 Valve only
- M MAConnect

## 3 - Port Size & Thread Type

- 0 Valve only
- C 1/8" BSPPL
- F 5/32 Pressed-in tube receptacle

#### 4 - Base Electrical

- 0 Valve only
- A Plug-In To Left
- B Plug-In To Right

#### 5 - Manifold Configuration

- 0 Valve only E N.C. Manifold Side Cyl. Port
- F N.O. Manifold Side Cyl. Port
- G N.C. Manifold Bottom Cyl. Port & Reg w/ Slotted Stem
- H N.O. Manifold Bottom Cyl. Port & Reg w/ Slotted Stem
- N.C. Manifold Bottom Cyl. Port & Reg w/ Adjusting Knob
- K N.O. Manifold Bottom Cyl. Port & Reg w/ Adjusting Knob
- S N.C. Manifold Bottom Cyl. Port & Reg w/ Locking Stem T N.O. Manifold Bottom Cyl. Port & Reg w/

#### Locking Stem 6 - Solenoid

J Solenoid

7 - Voltage
AA 120 VAC (5.4w) Cv to 0.3
AC 24 VAC (5.4w) Cv to 0.3 LA 120 VAC (5.4w) Cv to 0.23 LB 24 VAC (5.4w) Cv to 0.23 DA 24 VDC (5.4w) Cv to 0.3 MA 24 VDC (5.4w) Cv to 0.23 MB 12 VDC (5.4w) Cv to 0.23 DE 24 VDC (1.8w) DB 12 VDC (5.4w) Cv to 0.3

DC 24 VDC (2.4w) DF 12 VDC (1.8w) DD 12 VDC (2.4w)

#### 8 - Lead Wire

P Plug-in

#### 9 - Manual Operator

- 0 No operator
- Recessed non-locking operator
- 2 Recessed locking operator
- Extended non-locking operator
- 4 Extended locking operator

#### 10 - Electrical Connection

- FA Base Plug-In
- FB Base Plug-In with Diode (Positive Common)
- Base Plug-In with MOV
- Base Plug-In with LED
- FE Base Plug-In with Diode and LED (Positive Common)
- FF Base Plug-In with MOV and LED FG Base Plug-In with Rectifier
- Base Plug-In with Rectifier and LED
- FJ Base Plug-In with Diode (Negative Common)
- FK Base Plug-In with Diode and LED (Negative Common)

#### 11 - Ground

G Ground Pin/Wire

# Parts

M-46002 Valve blanking plate Valve and Electrical Blanking Plate

M-36003 Exhaust isolator 28502

28501 Inlet isolator Electrical Plg-In Protector 63299

M-46006-01-01P Fastening End Plate Kit (Left End) Fastening End Plate Kit (Right End) M-46006-02-01P

## 36 SERIES MACONNECT ADAPTER ASSEMBLY M - 46005 - XX X X

1 2 3

# 1 - Type of Connector

- 09 9 Pin Sub D 10 10 Pin
- 15 15 Pin Sub D
- 16 16 Pin 20 20 Pin
- 24 24 Pin Amp CPC

2 - Location of Adapter

- 25 25 Pin Sub D 26 26 Pin
- 1 Left End 2 Right End

#### 3 - Thread Type

(NPTF Threads) BSPPL Threads **BSPTR Threads** 

## Modifications

Negative commons MOD 1974

Note: For washdown approved Sub D connectors use MOD 532M



**36 SERIES CIRCUIT BAR NON PLUG-IN** 

EBM36A - XX X X X - XX - 9 1 2 3 4 5 - Valves and cover plates assembled to bar

1 - Spacing

00 16.5mm Spacing

#### 2 - Configuration

- A Side Cylinder Port
- B Bottom Cylinder Port
- C Bottom Cylinder Port with Regulator
- D Side Cylinder Port with Regulator
- 3 Style
- A Standard

4 - Port Size & Thread Type

- B 1/8" BSPPL
- 5/32 Pressed-In Tube Receptacle w/ BSPPL Through Ports

#### 5 - Stations

#### Accessories

M-36002 Valve Blanking Plate Regulator Blanking Plate N-46004

Note: Regulator must be ordered separately.

#### **36 SERIES ECD PLUG-IN CIRCUIT BAR**

#### 1 - Spacing

00 16.5mm Spacing

## 2 - Configuration

- A Side Cylinder Port
- B Bottom Cylinder Port
- C Bottom Cylinder Port with Regulator

#### 3 - Style

A Standard

#### 4 - Port Size & Thread Type

B 1/8" BSPPL

E 5/32 Pressed-In Tube Receptacle with BSPPL **Through Ports** 

Number of Stations (01, 02, 03, etc.)

# Valves and cover plates assembled to bar

5 - Lights A0 Standard (No Light))

6 - Stations Number of Stations (01, 02, 03, etc.)

#### Accessories

M-36002 Valve Blanking Plate Electrical Plug-In Protector 63299

Note: Regulator must be ordered separately

#### **36 SERIES REGULATOR**

#### 1 - Style

0 Regulator Only

#### 2 - Adjustment

- A Slotted Stem
- B Adjusting Knob
- C Slotted Stem with Locknut

#### 3 - Gage

- B 0-80 psi

#### A 0-120 psi

## A Gage Port Plugged

## 4 - Pressure Range

- C 0-30 psi

The MAC 37 Series valve is a high flow direct solenoid operated 3-way poppet valve. It features a short stroke solenoid with oval armature, balanced poppet and powerful return spring. These features translate into high shifting forces, fast consistant response times, high flow in a small package and long life. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 37A-AF0-HDAA-1BC

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2	1/8"	0.50 Cv	Vac. to 120PSI	Inline



Universal

#### **OPERATIONAL BENEFITS**

- 1. Balanced poppet equals consistent high shifting forces.
- 2. Valve shifting forces are consistent and independent of pressure fluctuations.
- 3. High solenoid and return spring forces ensure high speed and precise repeatability.
- 4. Built-in wear compensation valve stroke is shorter than solenoid stroke.
- 5. Constant high flow maintained throughout the pressure range.
- 6. Exhaust contaminants are isolated from the solenoid.
- 7. Full flow exhaust.
- 8. Universal porting 6 functions in one valve.

#### 37 SERIES

## 0 Base Only

- A 3 Port Universal Inline
- B 3 Port N.C. Only Inline
  D Base Mount N.C. Only No Port In Body
- E Base Mount Universal Cyl Port In Body (19.5mm)
  F Base Mount N.C. Only Cyl Port In Body(19.5mm)
- G Base Mount Universal w/ Gage Port
- H Base Mount N.C. Only w/ Gage Port

# 2 - Port Size & Thread Type

D 1/4 BSPPL

#### 3 - Style

- 0 Inline / Valve Only
- A Individual Base Non Plug-In

# 37 SERIES SOLENOID OPTIONS



# 4 - Voltage

- AA 120 VAC (6.7w) (Req. full wave Rectifier in Cover)
- AB 220 VAC (5.6w) (Req. full Wave Rectifier in Cover) AC 240 VAC (5.8w) (Reg. full Wave Rectifi er in Cover)
- AD 24 VAC (7.8w) (Req. full Wave Rectifi er in Cover)
- DA 24 VDC (5.2w)
- DB 24 VDC (2.4w)
- DC 24 VDC (1.8w)
- DF 12 VDC (5.2w)
- DG 12 VDC (2.4w) DH 12 VDC (1.8w)

# 5 - Lead Wire Length

0 NO LEAD WIRE A 18" COIL LEADS

"K" Type Connectors

Note: USE "0" WITH MJ & MM OPTIONS and

# 6 - Manual Operator

- 0 NO OPERATOR
- RECESSED NON LOCKING OPERATOR
- 2 RECESSED LOCKING OPERATOR
- 3 EXTENDED NON LOCKING OPERATOR
- 4 EXTENDED LOCKING OPERATOR

# 7 - Electrical Connector

- BA FLYING LEADS
- KA MINI PLUG-IN
- KB MINI PLUG-IN W/ DIODE KC MINI PLUG-IN W/ M.O.V.
- KD MINI PLUG-IN W/ LIGHT
- KE MINI PLUG-IN W/ LIGHT AND DIODE KF MINI PLUG-IN W/ LIGHT AND M.O.V.
- KG MINI PLUG-IN W/ LED LIGHT AND DIODE KJ MINI PLUG-IN MALE ONLY
- KK MINI PLUG-IN MALE ONLY W/ DIODE
- KL MINI PLUG-IN MALE ONLY W/ M.O.V.
- KM MINI PLUG-IN W/ RECTIFIER KN MINI PLUG-IN W/ M.O.V. AND RECTIFIER



MAC VALVES - SMALL - 3 WAY - 36 SERIES

#### 37 SERIES REGULATOR

PR37A - <u>X X X X</u> - <u>X</u> 1234 5

## 1 - Adjustment Method

Manual Adjust w/ Screwdriver Slot

- A Plug-In
- B Non Plug-In
- C Regulator Only

D Regulator Only Non Plug-In w/ Gage Port Extension Manual Adjust w/ Knob

- E Plug-In
- F Non Plug-In
- G Regulator Only
- H Regulator Only Non Plug-In w/ Gage Port Extension Manual Adjust w/ Screwdriver Slot and Locknut
- J Plug-In
- K Non Plug-In
- L Regulator Only
- M Regulator Only Non Plug-In w/ Gage Port Extension

#### 2 - Configuration

- 0 Regulator Only
- A Sandwich Regulator Block

#### 3 - Gauge Port Option

- A No Gage Port
- B Gage Port (plugged)
- C Gage (order separately)

#### 4 - Pressure Range

- A 0 to 120 psi B 0 to 80 psi
- C 0 to 30 psi
- 5 Assembly

#### 9 Assembled to Valve/Bar

Gauges 24165-150 15mm 0 to 150 psi 24177-160 23mm 0 to 160 psi 24177-100 23mm 0 to 100 psi 24177-060 23mm 0 to 60 psi

### 37 SERIES EBM CIRCUIT BAR



## 1 - Spacing

- 00 18mm spacing
- 01 20mm spacing

# 2 - Configuration

- A Side cylinder port
- B Bottom cylinder port
- C No cylinder port D Side cylinder port
- E Bottom cylinder port
- F Side cylinder port with regulator
- G Bottom cylinder port with regulator
- H No cylinder port
- J No cylinder port with regulator Note: Regulator priced separately

#### ■ Valves and cover plates assembled to bar

- B Add-On-Style (includes end plate)
- C Add-A-Unit (single station)

#### 4 - Cylinder Port Size and Thread Type

M BSPTR Commons

### 5 - Stations

Number of stations

Blank station cover plate (19.5mm) M-37002 M-37005-01P Right hand end plate kit 28438

# 37 SERIES ECD CIRCUIT BAR

ECD37A - XX X X - X - XX - XX - 9 1 2 3 4 5 6 -

## 1 - Spacing

- 00 18mm spacing
- 01 30mm spacing

#### 2 - Configuration

- A Side cylinder port
- B Bottom cylinder port
- C Bottom cylinder port with regulator
- Note: Regulator priced separately

# 3 - Style

- A Standard Bar
- D Standard Bar
- E Add-On Style (Includes End Plate)
- F Add-A-Unit (single station)

# 3 - Style

- A Standard bar

## Accessories

Blank station cover plate (17.5mm) M-37001

Inlet/Exhaust Isolator

#### Valves and cover plates assembled to bar

#### 4 - Cylinder Port Size and Thread Type

D 1/4" BSPPL AB Light (240v) A0 No light AD Light (24v)

AA Light (120v)

## 6 - Stations

Number of stations

#### Accessories M-37001 Blank station cover plate (17.5mm)

M-37003-01P End plate kit (32.5mm) M-37004-01P End plate kit (44mm) Wire connector protector for 16520 blank station

28438 Inlet/Exhaust Isolator

The MAC 100 Series is a direct solenoid operated 3-way poppet valve. It features a short stroke solenoid, a balanced poppet and a powerful return spring. These features translate into high shifting forces, fast consistant response times and long life. Our unique balanced design means versatility in piping - the valve can be configured as a 3-way or 2-way - normally closed or normally open, or can be used for vacuum, diverter or selector applications. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 117B-50-1BA

Function	Port size	Flow (Max)	Pressure Ramge	Individual Mounting
3/2 NO-NC, 2/2 NO-NC	1/8"-1/4"	0.18 Cv	Vac. to 150PSI	Inline

### OPERATIONAL BENEFITS

- 1. Balanced poppet, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Burn-out proof solenoid on AC service.





# 100 SERIES 1XXB-XXXXX

#### 1 - Valve Function

- 1 Universal Ind. Inline
- 3 3 Way Universal Manifold
- 8 Stacking Models

#### 2 - Port Size/Body Size

- 0 Manifold Valve Less Base
- 6 1/8" BSPP Inline or Universal Stacking or Manifold
- 1/4" BSPP Inline or Universal Stacking
- 8 1/8" BSPP Stacking, 3 Way N.C. Only
- 9 1/4" BSPP Stacking, 3 Way N.C. Only

## 3 - Voltage

AC Voltage DC Voltage 11 120/60, 110/50 50 - 24VDC (6W) 22 24/50-60 55 - 12VDC (6W) 26 400/50 57 - 12VDC (2.5W) 39 240/50 59 - 24VDC (2.5W) 60 - 12VDC (8.5W)

applications

61 - 24VDC (8.5W)

# 4 - Manual Operator Indicator Lights

- 0 No Operator
- 1 Non-Locking Recessed (Std.)
- 2 Locking Recessed
- 3 Non-Locking Extended 4 - Locking Extended
- 5 Enclosure
- BA Grommet
- CA Conduit 1/2" NPS
- JA Square w/No Light JB - Rectangle
- JC Square w/Light
- JD Rectangle w/Light

#### Mod. No. Description **Model Availability** Class F Coil All Voltages All Models T65C For Ambient Temperatures up to 65 degrees C 0449 For long extended energisation Solenoid Models

#### 100B Accessories

TOOD ACCOOR	1100		
106	1/8" Add-A-Unit Base	M-01002-01P	Conduit Box End Plate Kit
A2-5004-01P	Manifold End Plate Kit	N-01003	Stacking Inlet Isolator Plate
A2-8002	Mounting Bracket	N-01004	Stacking Exhaust Isolator Plate
M-01001-01P	Stacking End Plate Kit		

#### Modifications 100B

0004	For all Bollom and Side Ports (Manifold Base)	0389	Holale Cover 180°
0009	For all Bottom and Side Cylinder Ports (Manifold Base)	416F	Pre-Wire Option 10 Ft. Cord
0210	Additional Bottom Inlet (Manifold and Stacking)	416Y	Pre-Wire Option 6 Ft. Cord
0300	5-Pin Plug-In Connector	0449	Extended Solenoid Energization
300B	3-Pin Plug-In Connector	CLSF	High Temperature Coil Option
313P	Inlet Isolation (Manifold Base)	RPTE	Energize Repeatability
313E	Exhaust Isolation (Manifold Base)	T65C	Ambient Temperatures Up to 65°C (150°F)



MAC VALVES - SMALL - 3 WAY - 37 SERIES MAC VALVES - SMALL - 3 WAY - 100 SERIES

The MAC 200 Series is a direct solenoid operated 3-way poppet valve. This unique series is also available for hazardous location applications (Class I/Div B, C & D - Class II/Div E, F & G). It also features a short stroke solenoid, a balanced poppet and powerful return spring. These features translate into high shifting forces, fast consistant response times and long life. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific...

#### Stock Part Number: 225B-112JC

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 NO-NC, 2/2 NO-NC	1/8" - 1/4"	0.5 Čv	Vac. to 150PSI	Inline

#### OPERATIONAL BENEFITS

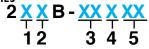
- 1. Balanced poppet, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Burn-out proof solenoid on AC service.







### 200 SERIES



#### 1 - Valve Function

- 2 Universal 2 or 3 Way Individual Line
- 5 Universal 3 Way Manifold Base Mounted

#### 2 - Port Size/Body Size

- 0 Universal Manifold Less Base
- 1 N.C Only Manifold with 1/4" NPTF Manifold Base,
- Integral Pressure Regulator, Common Outlet (Cascade) 5 Enclosure
  2 Universal or N.C. Only Manifold, with 1/4" NPFT BA Grommet Manifold Base, Integral Pressure Regulator, Indv. Outlet CA Conduit 1/2" NPS 4 Individual Inline, 1/8" BSPP - MOD 0005
- 5 Individual Inline, 1/4" BSPP MOD 0005

#### 3 - Voltage

AC	Voltage	D
11	120/60, 110/50	50
22	24/50-60	55
25	240/50	61

OC Voltage 0 24VDC (6W) 5 12VDC (6W)

24VDC (8.5W) 69 220-250VDC (11.3W)

#### 4 - Manual Operator

- 0 No Operator
- Non-Locking Recessed (Std.)
- 2 Locking Recessed
- 3 Non-Locking Extended
- 4 Locking Extended

- CC Conduit 1/2" NPT (CSA Threads)
- EA Hazardous Locationt
- JA Din w/No Light
- JC Din with Light
- JJ No Plug

Mod. No.	Description	Model Availability
CLSF	Class F Coil	All Voltages
T65C	For Ambient Temperatures up to 65 degrees C	All Models
0449	For long extended energisation applications	All Models
0005	BSP 3 Port - 257B	All Models



# 1100 SERIES

The MAC 1100 Series is a versatile 3-way mechanically operated valve. This series features a wide variety of manual operator options, from levers and push buttons, to cams and remote air operated versions. Our unique balanced design means versatility in piping - the valve can be configured as a 3-way or 2-way - normally closed or normally open or can be used for vacuum, diverter or selector applications. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 1116A-037

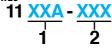
Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 NO-NC, 2/2 NO-NC	1/8" - 1/4"	0.18 Cv	Vac. to 150PSI	Inline

#### OPERATIONAL BENEFITS

- 1. Balanced poppet, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Burn-out proof solenoid on AC service.



# 1100 SERIES



#### 1 - Body Type

Individual Body Models

1/8" BSP Universal

2 or 3 Way (N.C or N.O.) 1/4" BSP Universal

2 or 3 Way (N.C or N.O.)

## Stacking Body Models

1/8" BSP Universal

3 Way (N.C or N.O.) 1/4" BSP Universal

3 Way (N.C or N.O.)

Manifold Base Models - Universal 3-Way(N.C. & N.O.)

Valve less Base Valve with Base

#### 2 - Description

- 011 Straight Cam Roller Parallel to Ports 1 & 2
- 012 Straight Cam Roller Perpendicular to Port 1 & 2
- 013 Lever Cam Perpendicular to Ports 1 & 2
- 014 Lever Cam Parallel to Ports 1 & 2
- 015 Lever Cam Parallel to Ports 1 & 2 (Override right)
- 016 Lever Cam Parallel to Ports 1 & 2 (Override Left)
- 017 Lever Cam Perpendicular to Ports 1 &
  - 2 (Override Forward)
- 018 Lever Cam Perpendicular to Ports 1 & 2 (Override Backward)
- 021 Lever Locking Push Perpendicular to Ports 1 & 2
- 022 Lever Non-Locking Push Perpendicular to Ports 1 & 2
- 023 Lever Locking Pull Perpendicular to Ports 1 & 2
- 024 Lever Non-Locking Pull Perpendicular to Ports 1 & 2
- 025 Lever Locking Push Parallel to Ports 1 & 2
- 026 Lever Non-Locking Push Parallel to Ports 1 & 2
- 027 Lever Locking Pull Parallel to Ports 1 & 2 028 Lever Non Locking Pull - Parallel to Ports 1 & 2
- 031 Push Button\*
- 032 Push Button, Panel Mount\*
- 033 Push Button with Guard\*
- 036 Palm Button\*
- 037 Palm Button, Panel Mount\*
- 038 Palm Button with Guard\*
- Palm & Push Buttons are White (Standard). Available are Black, Blue, Green, Red, or Yellow. Specify Colour.
- 114 Air Pilot (1/8" BSPP Pilot Port)

Stacking Body Accessories

End Plate Kit - For each gang one kit is required. TO ORDER - #M-01001-01P (1/4" BSPP)

#### Manifold Base Accessories

Manifold End Plate Kit - For each gang one kit is required. TO ORDER - #A2-5004-01P (1/4" BSPP)

#### Modifications

All Bottom and Side Ports - Manifold Models bottom and Side Cylinder Ports - Manifold Models Additional Bottem Inlet - Manifold and Stacking Models

Inlet Isolation - Manifold Models 313P

313E Exhaust Isolation - Manifold Models

#### Accessories

MAC VALVES - SMALL - 3 WAY - 1100 SERIES

Manifold End Plate Kit A2-5004-01P M-01001-01P Stacking End Plate Kit N-01003 Inlet Isolator Plate - Stacking Exhaust Isolator Plate - Stacking N-01004



# LARGE 3-WAY

Patents and Patents Pending

#### LARGE 3 WAY SOLENOID

All MAC large solenoid 3 way valves are solenoid pilot operated. The pilot of these valves is a balanced poppet, the main valve a balanced spool. Additionally, the pilot for the 52 series is a 4 way pilot design that maximises the shifting forces in both directions. The valves can be divided into two groups:

- 52, 55, 56 series
- 57, 58 & 59 series

#### 1. The 52, 55 and 56 SERIES (Cv 1.1 to 6.2)

The 52 Series pilot is identical to the 400 Series pilot (44 and 45 series).

The 55 Series pilot is identical to the 700 Series pilot.

The 56 Series pilot is identical to the 100 Series manifold base mounted valve less the base.

The solenoids, electrical options and enclosures for the 55 and 56 series are identical to the 100 series. These valves can also be supplied with remote air, remote air pilot, or mechanical operators. The electrical options and enclosures for the 52 series are the same as the 44 and 45 series.







#### 2. The 57, 58 and 59 SERIES (Cv 9.0 to 65.0)

The same pilot operates all 3 series and is identical to the 200 series manifold base mounted valve less the base. The solenoids, electrical options and enclosures are identical to the 200 series. These valves can be supplied with a remote air pilot block.







#### INTERNAL/EXTERNAL PILOT

Internal pilot is used for main valve pressure of 20 to 120 PSI for the 52 series, 25 to 150 PSI for the 56, 57, 58, & 59 series and 30 to 150 PSI for the 55 series. External pilot is used when pressures are lower than the above.

#### CHANGING FROM INTERNAL TO EXTERNAL PILOT

52 SERIES: Cannot be field converted. Different bodies are required for internal pilot & external pilot.

55 SERIES: Rotate pilot adaptor 180 degrees and connect external pilot line to designated #10-32 or M5 connection provided. The internal pilot passages are blocked from the pilot adaptor.

56, 57, 58, & 59 SERIES: Remove plug from external pilot connection. Remove check valve. Insert pipe plug in, internal pilot supply orifice. 1/8" tapped orifice is provided as standard on all valves except 56 series (1/16"). Connect external pilot to designated 1/4" external supply port (1/8" in case of the 56 & 59 series).

#### **VACUUM APPLICATIONS**

Use external pilot and connect vacuum source to exhaust port. Inlet may be left open to atmosphere or connected to pressure to provide a selector application (vacuum/pressure).

# **OPERATIONAL BENEFITS**

- Unique patented MACSOLENOID for fastest possible response times with its non-burnout feature on AC service.
- Balanced poppet pilot of valve for high flow, precise repeatability and consistant operation.
- Balanced spool main valve uneffected by back pressure in the exhaust or by inlet restriction. May be plugged for 2 way operation.

- Large spool or piston for maximum shifting forces even at minimum operating pressure.

  One piece bonded seal spool for extended life and ease of maintenance.

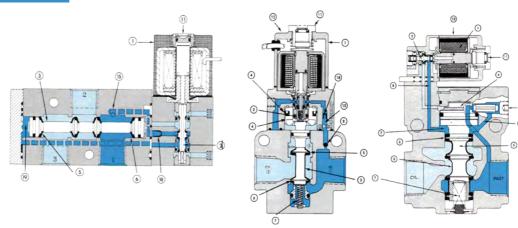
  MAC spool and bore combination for wiping away contamination, eliminating sticking and for use on lubricated or non-lubricated service.
- Air/spring return for reliable consistant shifting.

  A large checked accumulator which supplies the pilot and air/spring return for reliable, consistant shifting even in the event of inlet pressure

- 9. Seven valve functions in one valve.
  10. A triple rated coil for 120/60, 110/50 & 24VDC 6 watt (57, 58 & 59 series).
  11. Non-locking manual operators standard on all solenoid valves; other types of manual operators avavailable.
  12. NEMA 4 solenoid enclosures except for grommet type. Other types of electrical enclosures, including external plug-in connectors can also
- 13. Optional low wattage DC solenoids down to 1watt. (52 series is 1.8w)
- 14. Optional solenoid pilot valvesfor hazardous locations designed to meet UL & CSA standards for division 1, class I, Groups B, C, D and Class II, Groups E, F and G. (NEMA equivalent for Class 1 isi NEMA 7; Class II is NEMA 9) (57, 58 & 59 series)

- 15. Internal or external pilot available in all series.
  16. Optional surge suppression available.
  17. Indicator lights available on certain types of electrical enclosures.
- 18. Filter for internal pilot.
- 19. Air only return. 4 way pilot design to maximise shifting forces in both directions (memory spring available).

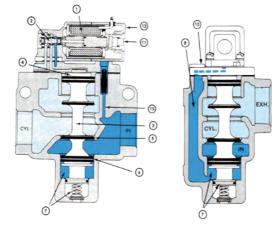
# **EXHAUST PRESSURE**

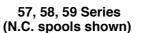


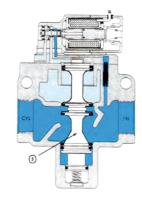
52 Series

55 Series (N.C. spools shown)

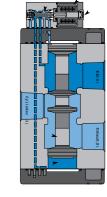
56 Series







57, 58 Series (N.O. spools shown)



67 Series

18

MAC VALVES - LARGE - 3 WAY MAC VALVES - LARGE - 3 WAY

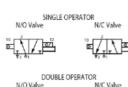
The MAC 52 series is a 3-way balanced spool valve pilot operated by a small direct operated 4-way solenoid valve - a one-off in air valve manufacturing. The 4-way pilot means a low minimum operating pressure - no pistons - and minimal resistance to shifting. The balanced design in the pilot means shifting forces are consistantly high and response times are repeatable regardless of inlet pressure fluctuations. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 52A-14-D0A-DM-DDBJ-1JD

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 NO-NC, 2/2 NO-NC	1/8" - 1/4"	1.5 Cv	Internal 20 to 120PSI, Ext. Pilot 120PSI	Inline

#### OPERATIONAL BENEFITS

- 1. The 4-way pilot develops maximum shifting force both ways.
- 2. Memory spring available.
- 3. Balanced spool, immune to variations of pressure, also provides high flow.
- 4. Short stroke with high flow.
- 5. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 6. Pilot with balanced poppet, high flow, short and consistent response times.
- 7. Wiping effect eliminates sticking.
- 8. Long service life.





#### **52 SERIES**



#### 1 - Spool Type - Valve Function

- 1 Single operator, N.C. main
- 2 Double operator, N.C. main
- 3 Single operator, N.O. main
- 4 Double operator, N.O. main

# 2 - Body Type

- 1 Inline 3-port
- 3 Manifold Body
- 4 Inline 3-port with memory spring
- 6 Manifold body with memory spring

#### 3 - Port Size And Thread Type

- Manifold body
- D 1/4" BSPPL

# 4 - Body Configurations

- 0 Inline/manifold body
- 5 Internal/External Pilot
- A Internal pilot
- B External pilot

#### 6 - Pilot Body

- DM Muffled Exhaust
- DP Piped Exhaust

# **52 SERIES: DM PILOT OPTIONS**

 $DM - D \underset{\longrightarrow}{XX} \underset{\longrightarrow}{X} - \underset{\longrightarrow}{X} \underset{\longrightarrow}{XX}$ **7** 8 9 10

### 7 - Voltage

- JA 120/60, 110/50
- 24/60, 24/50
- DA 24 VDC (5.4W)
- DB 12 VDC (5.4W)
- 12 VDC (12.7W) (MOD CLSF ONLY)
- DF 24 VDC (12.7W) (MOD CLSF ONLY)
- FA 12 VDC (1.8W)
- FF 24 VDC (2.4W)
- JF 240/50 (2.8w)

#### 8 - Lead Wire Length

- A 18" Coil Leads
- J External Plug-In Lead
- \* Longer leads available on request

#### 9 - Manual Operator 0 No operator

- Non-locking manual operator
- 2 Locking manual operator
- 3 Non-locking extended operator 4 Locking extended operator

#### 10 - Electrical Connector

- RΑ Grommet
- Rectangular plug-in
- Rectangular plug-in with light
- Rectangular male only
- Square Plug-In
- Square Pug-In with light
- Square Male Only
- KA Mini plug-in
- Mini plug-in with diode
- KC Mini plug-in with M.O.V.
- KD Mini plug-in with light
- KE Mini plug-in with light & diode Mini plug-in with light & M.O.V.
- KG Mini plug-in with LED light & diode
- Mini plug-in male only
- KK Mini plug-in male only with diode
- KL Mini plug-in male only with M.O.V.

#### Complete Pilot Valve

DMB-DXXX-XXX-1 Pilot Valve (4-Way)

#### **52 SERIES REMOTE AIR**

#### 1 - Spool Type

- 1 Single Operator Normally Closed
- 2 Double Operator Normally Closed
- 3 Single Operator Normally Open
- 4 Double Operator Normally Open

## 2 - Body Type

1 Inline 3 Port

#### 3 - Manifold Body

- 3 Port Size And Thread Type
- 0 Manifold Body
- C 1/8" BSPPL
- D 1/4" BSPPL

#### 4 - Configuration

0 Inline or Manifold Body

#### 5 - Pilot Port

J Pilot Port Size M5 (Metric)

# 6 - Style

RA Remote Air

Note: For Single Operator Valves, Use MOD 1493

# 52 SERIES CIRCUIT BAR (CBM)



#### 1 - Spacing

- 00 19.5mm Spacing 01\* 21mm Spacing
- 2 Configuration
- A Inline Body
- B Inline Body with Flow Control

#### 3 - Style

- A Standard Bar
- B Add-On Version (Includes End Plate)
- E\* Add-On Base (Priced from Section 1 & 2)

#### 4 - Port Size & Thread Type

- B 3/8" BSPPL
- C 3/8" BSPTR

#### 5 - Stations

Number of Stations (02, 03, 04, etc.)

#### Accessories

M-52001-01P Right Hand End Plate Kit

\*NOTE: "E" Option is considered a Middle Station

# 52 SERIES CIRCUIT BAR (CBP)

CBP052A - XX X X X - XX - 9

#### 00 19.5mm Spacing

- 01\* 21mm Spacing
- 2 Configuration

1 - Spacina

- A Side Port
- B Bottom Port
- C Side Port with Flow Contro

## 3 - Style

- A Standard Bar
- B Add-On Version (Includes End Plate)

# E\* Add-On Base (Priced from Section 1 & 2)

#### - Valves & cover plates assembed to manifold 4 - Port Size & Thread Type

- B 1/8" BSPPL
- E 1/4" BSPPL

# 5 - Stations

Number of Stations (02, 03, 04, etc.) Accessories

M-52001-01P Right Hand End Plate Kit M-52003 Blank Station Kit for Manifold Body

\*NOTE: "E" Option is considered a Middle Station

MAC VALVES - LARGE - 3 WAY - 52 SERIES

The MAC 53 series is a 3-way blanced spool valve piloted by a small direct operated 4-way solenoid pilot - a one-off in air

valve manufacturing. The 4-way pilot means a low minimum operating pressure - no pistons or springs - and minimal resistance to shifting. The balanced design in the pilot means shifting forces are consistantly high and response times are repeatable regardless of inlet pressure fluctuations. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 53A-1AD-DM-DDAJ-1JD

Function	Port size	Flow (Max)	Pressure Ramge	Individual Mounting
3/2 NO-NC	1/4" - 3/8"	2.0 Cv	Int. 20-120PSI (Mem. spring op.: 35-120 PSI),	Inline
			Ext. pilot: to 120 PSI	

### **OPERATIONAL BENEFITS**

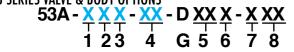
- 1. The 4-way pilot develops maximum shifting force both ways.
- 2. Memory spring available.
- 3. Balanced spool, immune to variations of pressure, also provides high flow.
- 4. Short stroke with high flow.
- 5. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 6. Pilot with balanced poppet, high flow, short and consistent response times.
- 7. Wiping effect eliminates sticking
- 8. Long service life.







# 53 SERIES VALVE & BODY OPTIONS



# 1 - Spool Type

- 0 Base Only
- Single Operator Normally Closed
- 2 Single Operator Normally Open
- 5 Single Operator Normally Closed with Memory Spring
- 6 Single Operator Normally Open with Memory Spring

#### 2 - Internal/External Pilot

#### Base Only Valve Only / Valve & Base

- A Internal Pilot
- B External Pilot from "10" End
- C External Pilot from "12" End

#### 3 - Port Size And Thread Type

#### Ext. Pilot/Int. Pilot

- 0 Valve Only
- C 1/4" BSPPL
- C 1/4" BSPPL
- D 3/8" BSPPL
- D 3/8" BSPPL

## 4 - Pilot Body

- DM Muffled Pilot Exhaust
- GM Muffled Pilot Exhaust

## 53 SERIES: DM SOLENOID PILOT OPTIONS



# 5 - Voltage

- JA 120/60, 110/50 JC 24/60, 24/50
- JF 240/50 AC (2.8w)
- DA 24 VDC (5.4W)
- DB 12 VDC (5.4W)
- DE 12 VDC (12.7W) (MOD CLSF ONLY)
- DF 24 VDC (12.7W) (MOD CLSF ONLY)
- FA 12 VDC (1.8W)
- FB 24 VDC (1.8W)
- FE 12 VDC (2.4W)
- FF 24 VDC (2.4W)

#### 6 - Lead Wire Length

- A 18" Coil leads
- J External plug-in lead
- \* Longer leads available on request

# 7 - Manual Operator

- 0 No operator
- 1 Non-locking manual operator
- 2 Locking manual operator
- 3 Non-locking extended operator
- 4 Locking extended operator

#### 8 - Electrical Connector

- BA Grommet
- BK Grommet with diode
- JB Rectangular plug-in
- JD Rectangular plug-in with light
- JM Rectangular male only KA Mini plug-in
- KB Mini plug-in with diode
- KC Mini plug-in with M.O.V.
- KD Mini plug-in with light
- KE Mini plug-in with light & diode
- KF Mini plug-in with light & M.O.V.
- KG Mini plug-in with LED light & diode
- KJ Mini plug-in male only
- KK Mini plug-in male only with diode
- KL Mini plug-in male only with M.O.V.

## Complete Pilot Valve

DMB-DXXX-XXX-1

Pilot Valve

# 53 SERIES SINGLE REMOTE AIR

$$53A - \frac{X}{T} \frac{X}{T} \frac{X}{T} - \frac{DM}{T} - \frac{RA1}{5} \frac{X}{6}$$

#### 1 - Spool Type

- 0 Base Only
- Single Operator Normally Closed
- 2 Single Operator Normally Open
- 5 Single Operator Normally Closed with Memory Spring
- 6 Single Operator Normally Open with Memory Spring

#### 2 - Internal/External Pilot

- A Internal Pilot
- B External Pilot from "10" End
- C External Pilot from "12" End

#### 3 - Cylinder Port Size And Thread Type

- 0 Valve Only
- C 1/4" BSPPL
- D 3/8" BSPPL

# 4 - Pilot Body

DM Muffled Exhaust

#### 5 - Remote Pilot Operator

#### RA1 Pilot Operator

#### 6 - Pilot Port Size and Thread Type

4 1/8" BSPPL

# 53 SERIES DOUBLE REMOTE AIR

#### 1 - Spool Type

- 0 Base Only
- 3 Double Operator Normally Closed
- 4 Double Operator Normally Open

#### 2 - External Pilot

D Remote Air

#### 5 - Pilot Port

J Pilot Port Size M5 (Metric)

#### 6 - Style

RA Remote Air

Note: For Single Operator Valves, Use MOD 1493

# 53 SERIES CIRCUIT BAR (EBM)

#### 1 - Spacing

00 25.4m m Spacing

#### 2 - Configuration

A Side Port B Bottom Port

## 3 - Style

A Standard Bar Internal Pilot

B Standard Bar External Pilot

#### - Valves & cover plates assembed to maifold 4 Port Size & Thread Type

D 1/4" BSPPL

E 3/8" BSPPL

# 5 Stations

Number of Stations (02, 03, 04, etc.)

#### Plate Kit

M-52001-01P Right Hand End

M-52003 Blank Station Kit for Manifold Body

\*NOTE: "E" Option is considered a Middle Station

The MAC 54 series is a 3-way balanced spool valve piloted by a small direct operated balanced poppet valve.

This is an extremely versatile valve:

- 1. It can be converted for use in vacuum.
- 2. It can be changed from a normally closed function to a normally open function. Huge flow in a compact package size is the best way to describe this valve.
- 3. It can also be converted to a remote air operated valve by removing the solenoid pilot assembly just to name a few. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 54A-AA-000-DM-DDAJ-1JM

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 NO-NC	3/8"-3/4"	4.1 Ĉv	Ext. to 120PSI, Int. 20 to 120PSI	Inline

#### **54 SERIES**

### 1 - Function

- O Base Only
- A Single op. N/C Non Plug In
- B Single op. N/O Non Plug In C Single op. N/C Plug In
- D Single op. N/O Plug In

### 2 - Body Type

- O Base Only
- A Base mount Body Nt. Pilot
- B Base mount Body Ext. Pilot (12 End)
- C Base mount Body Ext. Pilot (10 End)
- E\* Base mount Body Nt. Pilot (Pilot Exh. out main exh.)
- F\* Base mount Body Ext. Pilot (12 End (Pilot Exh. out main exh.)
- G\* Base mount Body Ext. Pilot (10 End (Pilot Exh. out main exh.)
- \* Must use "DU" Pilot Body Main exhaust cannot be restricted

#### 3 - Port Size And Thread Type

- E 1/2" BSPPL O Base Mount A 3/8" BSP F 3/4" BSPPL B 1/2" BSP G 3/8" BSPPL C 3/4" BSP H 1/2" BSPPL
- D 3/8" BSPPL J 3/4" BSPPL
- 4 Base Type & Configuration O Base Mount
- Individual Base side ports
- 2 Individual Base Bottom cyl. port (No side cyl. port)

10 - Electrical Connection Non Plug-In Valve/Base

#### 5 - Base Type

BA Grommet

CA Conduit 1/2"NPS

JM Rect. Male On

JA Square Plug-In

External Plug-In Valve

JB Rect. Plug-In w/ Light

JC Square Plug-In w/ Light

Square Male On

KA Mini Plug-In no Light

KB\* Mini Plug-In w/ Diode

KC\* Mini Plug-In w/ M.O.V.

KJ Mini Plug-In Male Only

KE\* Mini Plug-In w/ Light & Diode

KF\* Mini Plug-In w/ Light & M.O.V.

KG\* Mini Plug-In w/ LED and Diode

KD\* Mini Plug-In w/ Light

Rect. Plug-In w/ Light

- O Base Mount B Plug In Base
- A Non Plug In Base

## **4-WAY PILOT VALVE**

#### 6 - Pilot Style

- DM Muffled Exhaust
- DP Piped Exhaust
- DU Universal Pilot, Pilot exhaust out main exhaust

#### 7 - Voltage

- JA 120/160, 110/50 (2.9w)
- DF\* 12VDC (12.7w) JC 24/60, 24/50 (3.7w)
- FA 12VDC (1.8w) JF 240/50 (2.8w) FB 24VDC (1.8w) DA 24VDC (5.4w)
- FE 12VDC (2.4w) DB 12VDC (5.4w) FF 24VDC (2.4w) DE\* 12VDC (12.7w)
- 8 Lead Wire Length plug-in Valve Base
- J Plug-In, Non Plug-In valve/Base
- A 18"

- O No manual operator
- 2 Recessed locking operator
- 4 Extended locking operator
- 9 Manual Operator
- 1 Recessed non locking operator
- 3 Extended non locking operator

# 54 SERIES DOUBLE REMOTE AIR

54A - <del>X X</del> - <del>X X X</del> - **R**A 12 345

#### 1 - Function

- O Base Only E Dbl. Oper. N/C F Dbl. Oper. N/O
- 2 Body Type
- O Base Only
- D Remote Air

#### 3 - Port Size And Thread Type

- O Valve Only
- D 3/8" BSPPL
- E 1/2" BSPPL
- F 3/4" BSPPL

### 4 - Base Type & Configuration

O Valve Only

\*M.O.V., Diode & Light are in female connector in these options.

Indiv. Base Side Ports

Plug-In Valve Base

FM Plug-In

- 2 Indiv. Base Bottom Cyl. Port Only (No side Cyl. Port
- 5 Base Type
- O Valve Only
- C Remote Air



# 55 SERIES

The MAC 55 series is a 3-way balanced spool valve piloted by a small direct operated balanced poppet valve.

This is an extremely versatile valve:

- 1. It can be converted for use in vacuum.
- 2. It can be changed from an internal pilot to external by simply rotating the adapter between the pilot and main valve bodies.
- 3. It can also be converted to a remote air operated valve by removing the solenoid pilot assembly just to name a few.

For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 55B-14-PI-501JD

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 N/O-N/C, 2/2 N/O-N/C	1/4"-3/8"	2.2 Cv	Ext. to 150PSL Int. 30 to 150PSL	Inline

#### OPERATIONAL BENEFITS

- 1. Balanced spool, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. The piston (booster) provides maximum shifting forces.
- 4. Checked accumulator guarantees maximum pilot pressure.
- 5. Powerful return force thanks to the combination of mechanical and air springs.
- 6. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 7. Wiping effect eliminates sticking.
- 8. Pilot valve with balanced poppet, high flow, short and consistent response times.



N/O valve

N/C valve

5 - Manual Operator Indicator Lights

\* - Lights are available for 120/60, 110/50 or 24VDC

1 Non-Locking Recessed (Std.)

No Operator

6 - Enclosure

BA Grommet

JB Rectangle

JC Square w/Light

2 Locking Recessed

4 Locking Extended

CA Conduit 1/2" NPS

JA Square w/No Light

JD Rectangle w/Light

with JIC enclosure only (AA).

3 Non-Locking Extended

#### 55 SERIES

#### 1 - Valve Function 1 Normally Closed

- 2 Normally Open
- 2 Port Size 3 1/4" BSPP

### 4 3/8" BSPP

3 - Port Size

PI Internal Pilot

#### PE External Pilot 4 - Voltage

#### Remote Air Pilot

RA 25-150 PSI

RE VAC-25 PSI

#### AC Voltage

- 11 120/60, 110/50
- 22 24/50-60
- 39 240/50
- \* Other voltage options available

#### DC Voltage

- 50 24VDC (6W)
- 55 12VDC (6W)
- 57 12VDC (2.5W)
- 59 24VDC (2.5W)
- 60 12VDC (8.5)

**Modifications** 

MOD 0575

Diverter models

61 24VDC (8.5)

## Remote Air Pilot Operated Models

Normally closed 55B-13-RA 55B-14-RA

55B-23-RA

#### Diverter External pilot MOD 0158 Heavy Duty Spring

Diverter Internal pilot

Normally open

55B-24-RA

The MAC 56 series is a 3-way balanced spool valve piloted by our 200 series (which means this large 3-way valve can also be ordered with the 200 series hazardous location version as a pilot - giving it the same standard). This is an extremely versatile valve:

- 1. It can be converted for use in vacuum.
- 2. It can be changed from a normally closed function to a normally open function by simply rotating a function plate between the pilot and main valve bodies.
- 3. It can also be converted to a remote air operated valve by removing the solenoid pilot assembly just to name a few. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific

#### Stock Part Number: 56C-16-392JD

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 NO-NC, 2/2 NO-NC	3/8"-1/2"-3/4"	5.7 Cv	Ext. to 150PSI, Int. 25 to 150PSI	Inline

#### OPERATIONAL BENEFITS

- 1. Balanced spool, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. Large spool area provides maximum shifting forces.
- 4. Checked accumulator guarantees maximum pilot pressure.
- 5. Powerful return force thanks to the combination of mechanical and air springs.
- 6. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 7. Wiping effect eliminates sticking.
- 8. Pilot valve with balanced poppet, high flow, short and consistent response times.

### **56 SERIES**



#### 1 - Valve Function

- 1 Internal Pilot, N.C. Pilot, N.C. Main Spool
- 2 Internal Pilot, N.O. Pilot, N.C. Main Spool
- 3 External Pilot, N.C. Pilot, N.C. Main Spool
- 4 External Pilot, N.O. Pilot, N.C. Main Spool
- 5 Remote Air Pilot Operated, N.C. Main Spool 6 Internal Pilot, N.C. Pilot, N.O. Main Spool
- 7 External Pilot, N.C. Pilot, N.O. Main Spool
- 8 Remote Air Pilot, N.O. Main Spool

## 2 - Port Size

- 5 3/8" BSPP
- 6 1/2" BSPP
- 8 3/4" BSPP

#### 3 - Voltage

Remote Air Pilot RA 25-150 PSI

50 24VDC (6W)

DC Voltage

RE VAC-25 PSI AC Voltage 11 120/60, 110/50

55 12VDC (6W) 57 12VDC (2.5W) 59 24VDC (2.5W)

22 24/50-60 39 240/50

60 12VDC (8.5) 61 24VDC (8.5)

# 4 - Manual Indicator Lights

- 0 No Operator
- Non-Locking Recessed (Std.)
- 2 Locking Recessed
- 3 Non-Locking Extended
- 4 Locking Extended

#### 5 - Enclosure

- BA Grommet
- CA Conduit 1/2" NPS
- JA Square w/No Light
- JB Rectangle w/No Light
- JC Square w/Light
- JD Rectangle w/Light
- \* Lights are available for 120/60, 110/50 or 240/60, 220/50 or 24VDC with JIC enclosure only (AA).

N/C pilot - NC spool

N/O pilot - N/C spool

#### Accessories

Remote Air Pilot Block R-59003 M-00012 **Explosion Proof Adapter Plate** 

Pilot Valve 130B - XX X XX

# Remote Air Pilot Operated Models

#### Normally Closed

56C-525RA Normally Open 56C-536RA 56C-85ŘA 56C-578RA 56C-86RA 56C-88RA

For "External Pilot".

substitute "RE" for "RA" in part number

### **Modifications**

MAC VALVES - LARGE - 3 WAY - 56 SERIES

Heavy Duty Spring

# 57 SERIES

The MAC 57 series is a 3-way balanced spool valve piloted by our 200 series (which means this large 3-way valve can also be ordered with the 200 series hazardous location version as a pilot - giving it the same standard). This is an extremely versatile valve:

- 1. It can be converted for use in vacuum.
- 2. It can be changed from a normally closed function to a normally open function by simply rotating a function plate between the pilot and main valve bodies.
- 3. It can also be converted to a remote air operated valve by removing the solenoid pilot assembly just to name a few. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific

#### Stock Part Number: 57D-16-252JC

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 NO-NC, 2/2 NO-NC	1/2"-3/4"-1"	17.4 Cv	Ext. to 150PSI, Int. 25 to 150PSI	Inline
			N.C.Pilot - N	.C. Spool

#### **OPERATIONAL BENEFITS**

- 1. Balanced spool, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. Large spool area provides maximum shifting forces.
- 4. Checked accumulator guarantees maximum pilot pressure.
- 5. Powerful return force thanks to the combination of mechanical and air springs.
- 6. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 7. Wiping effect eliminates sticking.
- 8. Pilot valve with balanced poppet, high flow, short and consistent response times.



N.O.Pilot - N.C. Spool

N.C.Pilot - N.O. Spool

# 57 SERIES 57 D

#### 1 - Valve Function

- 1 Internal Pilot, N.C. Pilot, N.C. Main Spool
- 2 Internal Pilot, N.O. Pilot, N.C. Main Spool
- 3 External Pilot, N.C. Pilot, N.C. Main Spool
- 4 External Pilot, N.O. Pilot, N.C. Main Spool
- 5 Remote Air Pilot Operated, N.C. Main Spool
- 6 Internal Pilot, N.C. Pilot, N.O. Main Spool
- External Pilot, N.C. Pilot, N.O. Main Spool
- 8 Remote Air Pilot, N.O. Main Spool

#### 2 - Port Size

- 4 1/2" BSPP
- 5 3/4" BSPP 6 1" BSPP
- 4 Voltage

# Remote Air Pilot

RA 25-150 PSI

RE VAC-25 PSI

#### AC Voltage

- 11 120/60, 110/50
- 22 24/50-60
- 25 240/50
- \* Further voltage options

## DC Voltage

- 50 24VDC (6W)
- 52 24VDC (2.5W)
- 55 12VDC (6W) 60 12VDC (8.5)
- 61 24VDC (8.5)

# Remote Air Pilot Models

Normally Closed Normally Open 57D-54-RA 57D-84-RA 57D-85-RA 57D-55-RA 57D-86-RA 57D-56-RA

For "External Pilot", substitute "RE" for

"RA" in part number

## 5 - Manual Operator Indicator Lights

- 0 No Operator
- Non-Locking Recessed (Std.) 2 Locking Recessed
- 3 Non-Locking Extended
- 4 Locking Extended

# 6 - Enclosure

- BA Grommet
- CC Conduit 1/2" NPT
- EA Hazardous Location\*\*
- BA Grommet
- Conduit 1/2" NPS
- Conduit 1/2" NPT (CSA Threads) EA Hazardous Locationt
- JA Din w/No Light
- JC Din with Light\*
- JJ No Plug
- \* Lights are available for 120/60, 110/50 or 240/60, 220/50 or 24VDC with JIC enclosure only (AA).
- \*\* Hazardous Location enclosure supplied with no operator only ("O"). DC not available below 6 watts.

Accessories R-59003 Remote Air Pilot Block

Pilot Valve

250B - XXYZZ (200 Series) Standard 130B - XXYZZ (100 Series) Optional

MAC VALVES - LARGE - 3 WAY - 57 SERIES

The MAC 58 series is a 3-way balanced spool valve piloted by our 200 series (which means this large 3-way valve can also be ordered with the 200 series hazardous location version as a pilot - giving it the same standard). This is an extremely versatile valve:

- 1. It can be converted for use in vacuum.
- 2. It can be changed from a normally closed function to a normally open function by simply rotating a function plate between the pilot and main valve bodies.
- 3. It can also be converted to a remote air operated valve by removing the solenoid pilot assembly just to name a few. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 58D-16-501JC

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 NO-NC, 2/2 NO-NC	1"-1 1/4"-1 1/2"	26.0 Cv	Ext. to 150PSI, Int. 25 to 150PSI	Inline

#### OPERATIONAL BENEFITS

- 1. Balanced spool, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. Large spool area provides maximum shifting forces.
- 4. Checked accumulator guarantees maximum pilot pressure.
- 5. Powerful return force thanks to the combination of mechanical and air springs.
- 6. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 7. Wiping effect eliminates sticking.
- 8. Pilot valve with balanced poppet, high flow, short and consistent response times.

## 58 SERIES

LARGE 3-WAY



#### 1 - Valve Function

- 1 Internal Pilot, N.C. Pllot, N.C. Main Spool
- 2 Internal Pilot, N.O. Pllot, N.C. Main Spool
- 3 External Pilot, N.C. Pllot, N.C. Main Spool
- 4 External Pilot, N.O. Pllot, N.C. Main Spool
- 5 Remote Air Pilot Operated, N.C. Main Spool
- 6 Internal Pilot, N.C. Pilot, N.O. Main Spool
- 7 External Pilot, N.C. Pilot, N.O. Main Spool
- 8 Remote Air Pilot, N.O. Main Spool

#### 2 - Port Size

- 4 1" BSPP
- 5 1 1/4" BSPP
- 6 1 1/2" BSPP

## 3 - Voltage

Remote Air Pilot DC Voltage RA 25-150 PSI 50 24VDC (6W) RE VAC-25 PSI 52 24VDC (2.5W)

AC Voltage 55 12VDC (6W) 11 120/60, 110/50 60 12VDC (8.5) 22 24/50-60 61 24VDC (8.5)

25 240/50

Further voltage options.

# 4 - Manual Indicator Lights

- 0 No Operator
- Non-Locking Recessed (Std.)
- 2 Locking Recessed
- 3 Non-Locking Extended
- 4 Locking Extended

## 5 - Enclosure

- BA Grommet
- CA Conduit 1/2" NPS
- CC Conduit 1/2" NPT
- EA Hazardous Location\*\*
- JA Din w/No Light
- JC Din with Light\*
- \* Lights are available for 120/60, 110/50 or 24VDC with JIC enclosure only (AA).

N/C pilot - NC spool

N/O pilot - N/C spoo

四人人原

\*\* - Hazardous Location enclosure supplied with no operator only ("O"). DC not available below 6 watts.

0523 0575

0158 Heavy Duty Spring

#### Accessories

R-59003 Remote Air Pilot Block M-00012 **Explosion Proof Adapter Plate** 

#### Pilot Valve 250B - XX X XX

#### Remote Air Pilot Operated Models Normally Open Normally Closed

58D-54-RA 58D-84-RA 58D-85-RA 58D-55-RA 58D-56-RA 58D-86-RA

For "External Pilot", substitute "RE" for "RA" in part number

#### **Modifications**

0309 58C Spool Position Indicator

58C Diverter

Contaminated Atmosphere

# 59 SERIES

The MAC 59 series is a 3-way balanced spool valve piloted by our 200 series (which means this large 3-way valve can also be ordered with the 200 series hazardous location version as a pilot - giving it the same standard). This is an extremely versatile valve:

- 1. It can be converted for use in vacuum.
- 2. It can be changed from a normally closed function to a normally open function by simply rotating a function plate between the pilot and main valve bodies.
- 3. It can also be converted to a remote air operated valve by removing the solenoid pilot assembly just to name a few. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific

#### Stock Part Number: 59B-16-112JC

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 NO-NC, 2/2 NO-NC	2"-2 1/2"	60.0 Cv	Ext. to 150PSI, Int. 25 to 150PSI	Inline

#### **OPERATIONAL BENEFITS**

59 B

1 - Valve Function

2 - Port Size

6 2 1/2" BSPP

Remote Air Pilot

RA 25-150 PSI

RE VAC-25 PSI

11 120/60, 110/50

5 2" BSPP

4 - Voltage

AC Voltage

22 24/50-60

25 240/50

59 SERIES

- 1. Balanced spool, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. Large spool area provides maximum shifting forces.
- 4. Checked accumulator guarantees maximum pilot pressure.
- 5. Powerful return force thanks to the combination of mechanical and air springs.
- 6. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 7. Wiping effect eliminates sticking.

1 Internal Pilot, N.C. Pilot, N.C. Main Spool

2 Internal Pilot, N.O. Pilot, N.C. Main Spool

3 External Pilot, N.C. Pilot, N.C. Main Spool

6 Internal Pilot, N.C. Pilot, N.O. Main Spool

8 Remote Air Pilot, N.O. Main Spool

4 External Pilot, N.O. Pilot, N.C. Main Spool

5 Remote Air Pilot Operated, N.C. Main Spool

External Pilot, N.C. Pilot, N.O. Main Spool

DC Voltage

50 24VDC (6W)

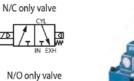
55 12VDC (6W)

60 12VDC (8.5)

61 24VDC (8.5)

52 24VDC (2.5W)

8. Pilot valve with balanced poppet, high flow, short and consistent response times.



# 5 - Manual Operator Indicator Lights

- 0 No Operator
- 1 Non-Locking Recessed (Std.)
- 2 Locking Recessed
- 3 Non-Locking Extended
- 4 Locking Extended

# 6 - Enclosure

AA JIC w/1/2" NPS Conduit

BA Grommet

CC Conduit 1/2" NPT

EA Hazardous Location\*\*

JA Din w/No Light

JC Din with Light

- \* Lights are available for 120/60, 110/50 or 240/60, 220/50 or 24VDC with JIC enclosure only (AA).
- \*\* Hazardous Location enclosure supplied with no operator only ("O"). DC not available below 6 watts.

## Remote Air Pilot Models

# Normally Closed

59B-55-RA

59B-56-RA

For "External Pilot", substitute "RE" for "RA" in

part number Pilot valve

250B - XXYZZ

## **Accessories**

Remote Air Pilot Block R-59003 **Explosion Proof Adapter Plate** M-00012 Modifications BSPP Threads

0523 Contaminated Atmosphere

59B Diverter 0575

Heavy Duty Spring 0158

MAC VALVES - LARGE - 3 WAY - 58 SERIES

The MAC 67 series is a 3-way balanced spool valve piloted by a small direct operated 4-way solenoid pilot - a one-off in air valve manufacturing. The 4-way pilot means a low minimum operating pressue - no pistons or springs - and minimal resistance to shifting. The balanced design in the pilot means shifting forces are consistantly high and response times are repeatable regardless of inlet pressure fluctuations. For more information regarding certifications (such as UL, CSA,RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 58D-16-501JC

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 NO-NC, 2/2 NO-NC	3/4 - 1"	20.0 Cv	Ext. to 150PSI, Int. 20 to 150PSI	Inline

#### OPERATIONAL BENEFITS

- 1. The 4-way pilot develops maximum shifting force both ways.
- 2. Memory spring available.
- 3. Balanced spool, immune to variations of pressure, also provides high flow.
- 4. Short stroke with high flow.
- 5. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 6. Pilot with balanced poppet, high flow, short and consistent response times.
- 7. Wiping effect eliminates sticking.





#### 67 SERIES

#### 1 - Spool Type

- A Single Operator Normally Closed
- B Double Operator Normally Closed
- C Single Operator Normally Open
- D Double Operator Normally Open
- G Single Operator Universal Spool
- H Double Operator Universal Spool

#### 2 - Spool Return

- Standard Return
- 2 Standard Return w/ Memory Spring
- 3 Single Remote Air (w/ air spring return)
- 4 Double Remote Air

#### 3 - Port Size & Thread Type C 3/4" BSPPL

- D 1" BSPPL
- G O-Ring Mount Bottom Port

#### 4 - Pilot Exhaust / Remote Air

- A Standard Pilot Exhaust
- R Remote Air

## 5 - Internal / External Pilot

- A Internal Pilot
- B External Pilot

# **67 SERIES PILOT VALVE OPTIONS**



#### 6 - Pilot Style / Remote Air

DM Pilot Valve w/muffled exhaust

RA Remote Air

#### 7 - Voltage

JA 120/60, 110/50 JC 24/60, 24/50

JF 240/50

DA 24 VDC (5.4W)

DB 12 VDC (5.4W)

DE 12 VDC (12.7W)(CLSF) DF 24 VDC (12.7W)(CLSF)

FE 12 VDC (2.4W)

FF 24 VDC (2.4W)

#### 8 - Lead Wire Length

0 No Wires - Plug Option

A 18" Coil Leads

# 9 - Manual Operator

- No Operator
- Non-Locking Manual Operator
- 2 Locking Manual Operator
- 3 Non-Locking Extended Manual Operator
- 4 Locking Extended Manual Operator

#### 10 - Electrical Connector

BA Grommet

Rectangular Plug-In

JD Rectangular Plug-In w/Light

## Solenoid and Cover Assembly

DXXX - XXX1

#### Complete Pilot Valve

DMB-DXXX-XXX1

Note: Low Wattage Available As Complete Valves Only

# 68 SERIES

The MAC 68 series is a 3-way balanced spool valve piloted by a small direct operated 4-way solenoid pilot - a one-off in air valve manufacturing. The 4-way pilot means a low minimum operating pressue - no pistons or springs - and minimal resistance to shifting. The balanced design in the pilot means shifting forces are consistantly high and response times are repeatable regardless of inlet pressure fluctuations. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 68A-A1-EAA-JDAA-1BA

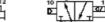
Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 NO-NC, 2/2 NO-NC	1"-1 1/4"-1 1/2"	31.0 Cv	Ext. to 150PSI, Int. 20 to 150PSI	Inline

#### OPERATIONAL BENEFITS

- 1. The 4-way pilot develops maximum shifting forces both ways.
- 2. Balanced spool, immune to variations of pressure, highflow.
- 3. Bonded spool with minimum friction, shifting in a glass like finished bore.

4. Pilot with balanced poppet, highflow, short and consresponse times.









**68 SERIES** 

#### 1 - Spool Type

- A Single Operator Normally Closed
- C Single Operator Normally Open
- G Single Operator Universal Spool

### 2 - Spool Return

Standard Return

#### 3 - Port Size & Thread Type

D 1" BSPPL

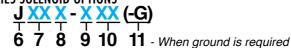
H 1 1/4" BSPTR E 1 1/4" BSPPL J 11/2" BSPTR

F 1 1/2" BSPPL M O-Ring Mount - Bottom Port

# 4 Pilot Exhaust

- A Standard Pilot Exhaust B Pilot Exhaust Out Main Exhaust
- 5 Internal / External Pilot
- A Internal Pilot
- B External Pilot

**68 SERIES SOLENOID OPTIONS** 



## 6 - Operator

J Solenoid

#### 7 - Voltage

AA 240/50 DC 24 VDC (2.4W) AC 24 VAC (5.4W)\* DD 12 VDC (2.4W) DA 24 VDC (5.4W) DE 24 VDC (1.8W) DB 12 VDC (5.4W) DF 12 VDC (1.8W) \*Requires Electrical Cover w/ Rectifier

#### 8 - Lead Wire Length

0 NO LEAD WIRES A 18" LEADS

F 96" LEADS

#### 9 - Manual Operator No Operator

- Non-Locking Recessed
- 3 Non-Locking Extended 4 Locking Extended
- 2 Locking Recessed

# 10 - Electrical Cover Connection

- BA Flying Leads
- JB Rectangular Connector No Light JD Rectangular Connector w/ Light
- KD DIN Plug w/ Light
- KA Mini DIN Plug No Light

### Pilot Valve (For Standard Pilot Exhaust)

46A-111-JXXX-XXX(G)

# 68 SERIES (REMOTE AIR) 12 345 6 - When ground is required

# 1 - Spool Type

- A Single Operator Normally Closed B Double Operator - Normally Closed C Single Operator - Normally Open D Double Operator - Normally Open
- 2 Spool Return
- 3 Sgl. Remote Air (w/ Air Spring Return)
- 4 Dbl. Remote Air

#### 3 - Port Size & Thread Type 1 1/2" BSPPL

M O-Ring Mount - Bottom Port

#### 4 - Configuration

R Remote Air

#### 5 - Internal / External Pilot

A Internal Pilot

B External Air Spring or Double Remote Air

#### 6 - Internal / External Air Spring

- RA Single Remote Air w/Internal Air Spring Return or Double Remote Air
- Single Remote Air w/External Air Spring Return

U7 JLINILS

The MAC 69 series is a 3-way balanced spool valve piloted by a small direct operated 4-way solenoid pilot - a one-off in air valve manufacturing. The 4-way pilot means a low minimum operating pressue - no pistons or springs - and minimal resistance to shifting. The balanced design in the pilot means shifting forces are consistantly high and response times are repeatable regardless of inlet pressure fluctuations. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 69A-A1A-EAB-JDA0-2JD

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
3/2 NO-NC, 2/2 NO-NC	1 1/2"-2"-2 1/2"	60.0 Cv	Ext. to 120PSI, Int. 20 to 120PSI	Inline

#### OPERATIONAL BENEFITS

- 1. The 4-way pilot develops maximum shifting force both ways.
- 2. Balanced spool, immune to variations of pressure, also provides high flow.
- 3. Short stroke with high flow.
- 4. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 5. Pilot with balanced poppet, high flow, shortand consistent response times.
- 6. Wiping effect eliminates sticking and contamination.





#### 69 SERIES



#### 1 - Spool Type

- A Single Operator Normally Closed
- C Single Operator Normally Open

#### 2 - Spool Return

1 Standard Return

# 3 - Port Size & Thread Type

D 1 1/2" BSPPL E 2" BSPPL F 2 1/2" BSPPL M O-Ring Mount

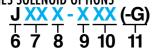
#### 4 - Pilot Exhaust / Remote Air

- A Standard Pilot Exhaust
- B Pilot Exhaust Out Main Exhaust

#### 5 - Internal / External Pilot

- A Internal Pilot
- B External Pilot

# **69 SERIES SOLENOID OPTIONS**



### 6 - Operator

#### J Solenoid

# **7 - Voltage** AA 240/50

AC 24 VAC (5.4W) (Req: Electrical Cover w/ Rectifier)

DA 24 VDC (5.4W)

DB 12 VDC (5.4W)

DC 24 VDC (2.4W)

DD 12 VDC (2.4W)

DE 24 VDC (1.8W) DF 12 VDC (1.8W)

#### 8 - Lead Wire Length

0 NO LEAD WIRES A 18" LEADS F 96" LEADS 9 - Manual Operator

- 0 No Operator
- 1 Non-Locking Recessed
- 2 Locking Recessed
- 3 Non-Locking Extended
- 4 Locking Extended

#### 10 - Electrical Cover Connection

- BA Flying Leads
- JB Rectangular Connector No Light
- JD Rectangular Connector w/ Light
- KD Mini Plug-In w/ Light

#### 11 - Ground

G Ground Pin/Wire

#### Pilot Valve

46A-111-JXXX-XXX(G)

# 69 SERIES (REMOTE AIR) 69A - XX - XXX - RA 12 3 4 5 6

#### 1 - Spool Type

- A Single Operator Normally Closed
- B Double Operator Normally Closed
- C Single Operator Normally Open
- D Double Operator Normally Open

  2 Spool Return
- 3 Single Remote Air (w/ Air Spring Return)
- 4 Double Remote Air

#### 3 - Port Size & Thread Type

- F 2 1/2" BSPPL
- M O-Ring Mount Bottom Mount

#### 4 - Configuration

- R Remote Air
- 5 Internal / External Pilot
- A Internal Pilot
- B External Air Spring or Double Remote Air

#### 6 - Internal / External Air Spring

- RA Single Remote Air w/Internal Air Spring Return
- Double Remote Air
- RE Single Remote Air w/External Air Spring Return

32



# SMALL 4-WAY

Patents and Patents Pending

# SMALL 4 WAY SOLENOID













# **SERIES FEATURES**

Single Solenoid Double Solenoid Inline Base Mounted Stacking Add-a-Unit Manifold Circuit Bar Internal Pilot Operated External Pilot Operated 3-Position Remote Air Operated Remote Air, Pilot Operated Folw Controls Pressure Regulator Flow(Cv)

LEGEND: ✓ = Available

> N/A = Not Applicable X = Not Available

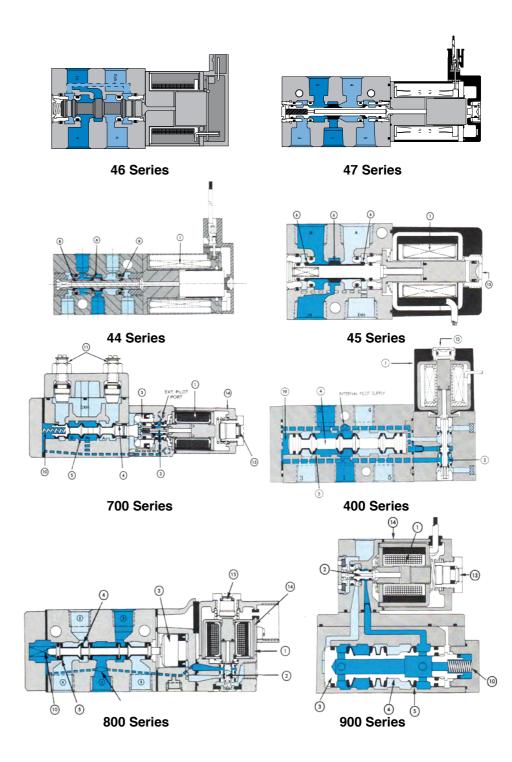
**AVAILABILITY TABLE** 

44	45	700	400	800	900
<b>~</b>	<b>✓</b>	<b>~</b>	<b>~</b>	<b>~</b>	<b>~</b>
X	<b>~</b>	<b>~</b>	<b>~</b>	<b>~</b>	<b>~</b>
<b>~</b>	<b>✓</b>	<b>~</b>	<b>~</b>	<b>~</b>	<b>~</b>
<b>~</b>	<b>~</b>	X	<b>~</b>	X	X
X	<b>✓</b>	<b>~</b>	X	<b>~</b>	<b>~</b>
X	<b>✓</b>	X	X	X	X
<b>~</b>	<b>~</b>	X	<b>~</b>	<b>~</b>	X
N/A	N/A	<b>~</b>	<b>~</b>	<b>~</b>	<b>~</b>
N/A	N/A	<b>~</b>	<b>~</b>	<b>~</b>	X
X	X	X	<b>~</b>	<b>~</b>	X
X	<b>~</b>	<b>~</b>	X	<b>~</b>	<b>~</b>
N/A	N/A	<b>~</b>	<b>✓*</b> *	<b>~</b>	<b>~</b>
N/A	<b>~</b>	<b>~</b>	X	<b>~</b>	X
X	<b>~</b>	X	X	X	X
01	0.18*	8.0	1.0	1.4	1.4

# \* Higher flows available with higher wattages

# **OPERATIONAL BENEFITS**

**EXHAUST** PRESSURE





<sup>\*\*</sup> Consult Factory

**SMALL 4-WAY** 



# 24 SERIES

The MAC 24 series is a compact - high flow - 10mm - solenoid pilot operated 4-way spool valve. The valve offers high flow not common for a valve of its size. The valve utilises our new 8mm E-pilot with oval armature for maximised shifting forces in a small package size. The balanced design in the pilot means shifting forces are consistantly high and response times are repeatable regardless of inlet pressure fluctuations. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

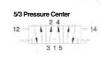
#### Stock Part Number: 24A-A1-B00-EM2-RDCA-1BA

Function	Port size	Flow (Max) /(Cv/NI/min)	Pressure Range	Individual Mounting
5/2, 5/3	M5	0.25 / 250 Cv	2pos. int. pilot: sgle. sol.: 30 to 120	Inline
			dbla cal · 20 ta 120	

#### OPERATIONAL BENEFITS

- 1. 10 mm valve solenoid pilot operated.
- 2. Balanced spool, immune to variations of pressure.
- 3. Bonded spool with minimal friction.
- 4. Wiping effect, eliminates sticking.
- 5. Pilot valve with balanced poppet, high flow, short and consistent response times.







## 24 SERIES INLINE

#### 1 - Solenoid

## Single Pressure

A 5/2 Single Solenoid B 5/2 Double Solenoid D 5/2 Double Solenoid

E 5/3 Closed Centre

F 5/3 Open Centre

#### Dual Pressure (internal pilot only)

C 5/2 Single Solenoid

G 5/3 Pressure Centre

#### 1 Internal 4 External

2 - Pilot Air

Single Pressure

## Dual Pressure (internal pilot only)

2 Internal from port #3 3 Internal from port #5



#### 3 - Pilot Type

M2 Muffled exhaust

## 4 - Voltage

24VDC (1.8 W) 24VDC (4.0W)

12VDC (1.8W)

#### DM 12VDC (4.0W) 5 - Lead Wire Length

O\* No lead wire A 18" / 45 cm

\* Not available for flying lead connectors

## 6 - Manual Operator

- 0 No manual operator
- Recessed non locking
- 3 Extended non locking

#### 7 - Electrical Connector

BA Flying leads

BB Flying leads w/ LED

# **Options**

## 24A-XX -B X 0-Exx-Rxxx-xxx

1 Individual base - Side ports

2 Individual base – Bottom ports (no side ports) Note: For pilot exhaust out main exhaust mod.

0353 is required

# 44 SERIES

The MAC 44 series is a direct solenoid operated 4-way, 10mm poppet valve. A direct operated 4-way of this small package size is unique to MAC due to patented design innovations. It features an oval armature in the solenoid, a balanced poppet and conical seats. These features translate into high shifting forces, fast consistant response times, high flow in a small package and long life. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 44C-ABA-GDCA-1KT

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
5/2	M5	0.1 Cv	Vac. to 120PSI	Inline

#### OPERATIONAL BENEFITS

- 1. 10 mm valve, direct solenoid operated.
- 2. Balanced poppet, immune to variations of pressure.
- 3. Short stroke with high flow.
- 4. The patented solenoid develops high shifting forces.
- 5. Powerful return spring.
- 6. Flow is specifically adjusted on each valve.
- 7. Manual operator standard on all valves.

# 44 SERIES INLINE & BASE MOUNT VALVES

44B/C - X XX - G XX X - X XX LXXX-XXX

# 1 - Body Type

A Individual inline

L Base mount body

# 2 - Port Size And Thread Type

KF Solenoid Plug-In Wire Assembly w/ Suppression Diode &

KJ\* Solenoid Plug-In Housing w/o Wire asbly. ("KA" opt. w/o

KM\* Solenoid Plug-In Housing w/o Wire asbly. ("KB" opt. w/o

Solenoid Plug-In Wire Assembly w/ Suppression Diode Plus

Solenoid Plug-In Wire Assembly w/ LED On Top & Ground

Solenoid Plug-In Wire Assembly w/ Suppression Diode Plus

Solenoid Plug-In Wire Assembly w/ Suppression Diode Plus

Solenoid Plug-In Wire Assembly w/ Suppression Diode Plus

KX Solenoid Plug-In Wire Assembly w/ Suppression Diode Plus

KN Solenoid Plug-In Wire Assembly w/ Suppression +

Solenoid Plug-In Wire Assembly w/ LED On Top

Blocking Diode & LED On Top & Ground

GE MAC JAC Solenoid Plug-In w/ Diode and Light

GH MAC JAC Solenoid Plug-In w/ Rectifi er and Light

GK\* MAC JAC Solenoid Plug-In w/ Diode (Male Only)
GL\* MAC JAC Solenoid Plug-In w/ MOV (Male Only)

GM\* MAC JAC Solenoid Plug-In w/ LED (Male Only)

GF MAC JAC Solenoid Plug-In w/ MOV and light

GG MAC JAC Solenoid Plug-In w/ Rectifi er

GJ\* MAC JAC Solenoid Plug-In (Male Only)

6 - Electrical Connector (Avail. with rev. C valves only)

00 Base Mount Body Only

wire asbly.)

wire asbly.)

Blocking Diode

LED On Top

LED On Top

Non Plug-In Valves

Blocking Diode & Ground

LED On Top & Ground

Blocking Diode &

GA MAC JAC Solenoid Plug-In

GB MAC JAC Solenoid Plug-In w/ Diode

GC MAC JAC Solenoid Plug-In w/ MOV

GD MAC JAC Solenoid Plug-In w/ Light

BA M5 (Metric)

# 44 SERIES STANDARD SOLENOID OPTIONS



# 3 - Voltage

AB 240 VAC (4.0W) DC 24 VDC (1.8W) DF 24 VDC (4.0W) (Use with "HA" or HD" Connector) DJ 12 VDC (1.8W) DN 12 VDC (4.0W) AC 24 VAC (4.0W) DA 24 VDC (1.0W) DS 6 VDC (3.0W)

# 4 - Lead Wire Length

- 0 No Lead Wire
- A 18" Coil Leads
- P Plug-IN

#### 5 - Manual Operator

- 1 Recessed non-locking operator
- 2 Recessed Locking Operator
- 3 Extended Non Locking Operator
- 4 Extended Locking Operator

#### 6 - Electrical Connector

- BA Flying leads STANDARD STOCK
- DE\* Plug-in w/suppression diode
- DF\* Plug-in w/suppression diode w/ground pin
- DJ\* Plug-in
- DM\* Plug-in w/ground pin
- DT\* Plug-in w/LED light
- DU\* Plug-in w/LED light w/ground pin
- DV\* Plug-in w/suppression diode w/LED light DW\* Plug-in w/suppression diode w/LED light
- w/ground pin HA Plug-In Wire Assembly w/ Full Wave Rectifier
- Plus LED & Ground HD Same as "HA" w/o Lead Wire Assembly
- KA Solenoid Plug-In Wire Assembly - STANDARD STOCK
- Solenoid Plug-In Wire Assembly w/ Ground
- Solenoid Plug-In Wire Assembly w/ Rectifier
- Solenoid Plug-In Wire Assembly w/ Rectifier & LED w/ Ground
- GR\* MAC JAC Solenoid Plug-In w/ Rectifier (Male Only)
- GP\* MAC JAC Solenoid Plug-In w/ MOV and LED (Male Only)
  - GS\* MAC JAC Solenoid Plug-In w/ Rectifier and LED (Male Only)

GN\* MAC JAC Solenoid Plug-In w/ Diode and LED (Male Only)



KE Solenoid Plug-In Wire Assembly w/ Suppression Diode Note: MAC JAC Connector Not Available with AC Voltage Options MAC VALVES - SMALL - 4 WAY - 44 SERIES

# 44 SERIES PLUG-IN MANIFOLD

#### 1 - Body Type

- 0 Base only
- L Base mount body
- M Base mount body w/end seals

#### 2 - Manifold Style

- 0 Valve only
- S Plug-in (12" base leads)

#### 3 - Port Size & Thread Type

- 0 Valve only
- B M5 Metric

#### 4 - Manifold Wiring

- Valve only
- Plug-in 2 wire (latching or single solenoid)
- Plug-in 3 wire (latching or double solenoid)
- C Plug-in 4 wire (latching)

#### 5 - Manifold Configuration

- 0 Valve only
- C Side cylinder's
- Bottom cylinder's
- Side cylinder's w/flow controls
- Bottom cylinder's w/flow controls
- G Bottom cylinder's w/reg. (adjusting knob)
- H Bottom cylinder's w/reg. (adjusting knob) & flow controls

Base Only Examples 44B-0SA-AC (Use with "G" Solenoid) 44B-0SA-AC-L (Use with "L" Solenoid)

# 44 SERIES STANDARD SOLENOID OPTIONS - Plug-In Options

#### 6 - Voltage

- AA 120 VAC (2.5w) AC 24 VAC (4.0w)
- DC 24 VDC (1.8W)
- DF 24 VDC (4.0W)
- DJ 12 VDC (1.8W)
- DK 12 VDC (2.5W)

#### 7 - Lead Wire Length

#### P Plug-In

### 8 - Manual Operator

- Recessed Non Locking Operator
- 2 Recessed Locking Operator
- 3 Extended Non Locking Operator 4 Extended Locking Operator

# 9 - Electrical Connector

- DC Base/Manifold Plug-In with Rectifier & LED
- DD Base/Manifold Plug-In with Rectifier & LED with Ground
- DE Base/Manifold Plug-In w/ Suppression Diode
- DF Base/Manifold Plug-In w/ Suppression Diode w/ Ground DJ Base/Manifold Plug-In
- DM Base/Manifold Plug-In w/ Ground
  DT Base/Manifold Plug-In w/ LED Light
- Base/Manifold Plug-In w/ LED Light w/ Ground
- DV Base/Manifold Plug-In w/ Suppression Diode w/ LED Light DW Base/Manifold Plug-In w/ Suppression Diode w/ LED Light
  - w/ Ground

Parts 28486 Inlet Isolator Disc Exhaust Isolator Disc 28487

M-44008-01P End Plate Kit (for use with plug-in manifolds) M-44007-XX-01P MAConnect Fastening End Plate Kit (Rev. B) M-44011-XX-01P MAConnect Fastening End Plate Kit (Rev. C) (XX = 01 or 02)

#### **Modifications**

Negative Commons MOD 1974

# 44 SERIES REGULATOR

#### 1 - Type of Adjustment

- A Manual adjust knob
- 2 Configuration
- O Regulator (Standard)

### 3 - Gauge Port Option

- A Standard (No gauge port)
- B Gage port (plugged)

# 4 - Pressure Range

- A 0-100 PSI
- B 0-60 PSI
- C 0-40 PSI D 0-15 PSI

## 5 - Assembly

9 Regulator Block Assembled to Bar

#### 44 SERIES CIRCUIT BAR NON PLUG-IN EBM44A - <u>XX X X</u> - <u>XX</u> - <u>9</u> 1 2 3 4 - Valves and cover plates assembled to valve

1 - Spacing

- 00 10.5mm Spacing
- 2 Profile
- 1 12mm low profile
- 2 16mm high profile

# Number of Stations (02, 03, 04 etc.)

44 SERIES CIRCUIT BAR PLUG-IN COMMON CONDUIT ECD044B - XX X X X - XX XX - 9 6 1 2 3 4 5

#### 1 - Spacing

- 00 10.5mm Spacing (Standard)
- 01 15mm Spacing (Required for Single Station Add-A-Unit w/Flow Controls)

#### 2 - Configuration

- 1 Side Cylinder Ports
- 4\* Bottom Cylinder Ports w/Regulator
- 5 Side Cylinder Ports w/Flow Controls
- 7\* Bottom Cylinder Ports w/Regulator and Flow Controls \*NOTE: Price Regulator Separately

#### 3 - Style

- A Standard Bar
- B Add-On Style Bar (Includes End Plate)

44 SERIES CIRCUIT BAR WITH MULTI-PIN CONNECTORS

ECF44B - XX X X X - XX XX

1 2 3 4

C Add-A-Unit Station (10.5mm) Add-A-Unit Station (15mm)

# 4 - Port Size & Thread Type

B #10-32

1 - Spacing

D M5 Metric

Valves and cover plates

# 2 - Configuration

5

6

#### A w/o cylinder ports

00 10.5mm Spacing

- B Side cylinder ports
- C Bottom cylinder ports
- D Flow controls w/o cylinder ports
- E Flow controls w/bottom cylinder ports
- F\* Regulator w/o cylinder ports
- G\* Regulator w/bottom cylinder ports

## 3 - Port Size & Thread Type

- D M5 Metric (NPTF Commons)
- H M5 Metric (BSPPL Commons) L M5 Metric (BSPTR Commons)

#### 4 - Style

- A Standard Bar
- B Din rail mount

# 5 - Plug-In Connectors/Location

3 - Port Size & Thread Type

- Valves and cover plates assembled to valve

A0 Standard (No Light)

Number of Stations

C 1/8" BSPPL

D M5 Metric

4 - Stations

5 - Lights

6 - Stations

Accessories

E-34041-018G

M-44002-01P

N-44001-03

N-44001-01

17012-01-1

19412-01

19413-01

M-44003

24180

35048

N-44002

N-44003

28415

16573

#### Use With Standard Solenoid Left End

#### Left End

- MA 9 Pin Sub D
- MC 25 Pin Sub D
- MD
- 20 Pin ribbon cable
- 2 wire w/ground
- 4 wire w/ground
- 3 wire

LA 9 Pin Sub D LB 15 Pin Sub D

#### LC 25 Pin Sub D Use With Latching Solenoid

- MB 15 Pin Sub D
- 10 Pin ribbon cable 16 Pin ribbon cable ME
- MG 26 Pin ribbon cable MH 3/8" NPSM Conduit port
- 3/8" NPSM Conduit port
  - 4 wire w/ground SK 3/8" NPSM Conduit port 3/8" NPSM Conduit port

Base Lead Wire Assembly w/Ground

Body Fastening Kit (Station w/Flow Controls)

Flow Control Needle Assembly (2 Required)

Right End

Right End

RA 9 Pin Sub D

RB 15 Pin Sub D

RC 25 Pin Sub D

SA 9 Pin Sub D

SB 15 Pin Sub D

SC 25 Pin Sub D

SD 10 Pin ribbon cable

SE 16 Pin ribbon cable

SG 26 Pin ribbon cable

20 Pin ribbon cable

SH 3/8" NPSM Conduit port

SJ 3/8" NPSM Conduit port

standard base wires

Right Hand End Plate Kit

Regulator Blank Plate Kit

Isolator Disc, Inlet and Exhaust

Base Wire Plug-In Protector

Blank Station Cover Plate

End Plate Mounting Screw

End Station Base Wire Way Plug

Body Fastening Kit

"O" Ring Port Seal

Tie Rod (10.5mm)

Tie Rod (15mm)

3 wire

MAC VALVES - SMALL - 4 WAY - 44 SERIES

**SMALL 4-WAY** 



The MAC 45 series is a direct solenoid operated 4-way poppet valve. These feature a short stroke solenoid, a balanced poppet and conical seats. These features translate into high shifting forces, fast consistant response times, and long life. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 45A-AC1-DDAJ-1KD

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
4/2	1/8"	0.15 Cv	Vac. to 120PSI	Inline

#### OPERATIONAL BENEFITS

- 1. Balanced poppet, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Burn-out proof solenoid on AC service.

# Single Operator Double Operator (Minimum DC wattage 5.4W)



## 45 SERIES VALVE & BASE OPTIONS



## 1 - Body Type

#### Inline

0 Manifold base only

- A 4 port body
- B 5 port body(N/A with fl ow controls)
- D 4 port body o-ring mount all bottom ports
- E 5 port body o-ring mount— 3 bottom ports
- F 4 port body o-ring mount bottom cylinders only
- G 4 port body (double)
- H 4 port body o-ring mount all bottom ports (double)
- J 4 port body o-ring mount bottom cylinders only (double)

#### Stacking Body

#### S Stacking body T Stacking body (double) Base Mount Body

- 0 Base only no valve
- L Base mount body
- M Base mount body with pressure sensing port
- N Base mount body (double)
- P Base mount body with pressure sensing port(double)

#### 2 - Port Size And Thread Type

- 0 Base mount body only or regulator only
- C 1/8" BSPPL
- H O-ring mount ports (inline only)
- K 1/8" BSPPL bottom cylinder ports (individual base)

# 3 Flows Controls/Regulators - Base/Manifold Types

## Inline or Stacking Body

- 2 With flow control 1 No flow control Manifold Base — Flow Controls & Regulators
- 0 Valve only no base or manifold
- A Individual base
- B Individual base with flow controls
- C Manifold base
- D Manifold with fl ow controls
- E Manifold and regulator with slotted stem
- F Manifold With flow control and regulator with slotted stem
- G Manifold with regulator with locking slotted stem
- H Manifold with flow control and regulator with locking slotted stem
- Manifold with regulator with locking knob
- K Manifold with regulator with locking knob with flow controls Regulators Only
- Regulator only with slotted stem
- M Regulator only with locking slotted stem
- N Regulator only with slotted stem with flow controls
- P Regulator only with locking slotted stem w/flow controls
- R Regulator only with locking knob
- Regulator only with locking knob with flow controls

### 4 - Operator

Solenoid RAIX Remote air

#### 5 - Voltage

AA 120/60, 110/50 DE 12 VDC (12.7W) (MOD CLSF only) AC 24/60, 24/50 DF 24 VDC (12.7W) (MOD CLSF only) FE 12 VDC (2.4w) AF 240/50 DA 24 VDC (5.4w) FF 24 VDC (2.4w)

#### DB 12 VDC (5.4W) 6 - Lead Wire Length

- A 18" coil leads
- J External plug-in lead

#### 7 - Manual Operator

- No operator
- 3 Non-locking extended op.
  - Non-locking manual op. 4 Locking extended operator
- 2 Locking manual op.

## 8 Electrical Connector

- BA Grommet
- Plug-in (For ECD & ECE Bar)
- FN Plug-in with diode (for ECD & ECE bar)
- FP Plug-in with M.O.V. (for ECD & ECE bar)
- JB Rectangular plug-in No Light JD Rectangular plug-on with light
- JM Rectangular male only
- KA Mini plug-in No Light
- KB Mini plug-in with diode
- Mini plug-in with M.O.V.
- Mini plug-in with light KD
- KE Mini plug-in with light & diode
- Mini plug-in with light & M.O.V.
- KG Mini plug-in with LED light & diode
- KJ Mini plug-in male only

#### Accessories

M-45001-01P End plate kit (stacking) Spacer plate conduit kit M-45004 M-45005-01P

End plate kit — common conduit (stacking) End plate kit (manifold)

M-45008-01P Blank station cover plate (manifold)
Blank station " w/pressure M-45010

M-45010-01 Blank station " w/pressure outlet Top plate (individual) N-45001

N-45002 Flow control plate (individual)

N-45003 Top plate (stacking) N-45004 Flow control plate (stacking)

N-45005 nlet and exhaust isolator (stacking)

N-45006 Inlet isolator (stacking) Exhaust isolator (stacking) N-45007

N-45008 Inlet & exhaust isolator (manifold) N-45009 Inlet isolator (manifold) N-45010 Exhaust isolator (manifold)

N-45015 Manifold base end cover plate plain N-45016 Manifold base end cover plate w/flow controls

Flow control needle assembly (Individual Base) N-45018 MAC VALVES - SMALL - 4 WAY - 45 SERIES

45 SERIES SANDWICH REGULATOR PR45A - X X X X - 9

1234

1 - Valves and cover plates assembled to bar

#### 1 - Style

- 0 Regulator Only
- A Plug-In Solenoid Block (Single Solenoid)
- B Non Plug-In Block (Double Solenoid)

#### 2 - Adjustment

- Regulator Block Only
   Adjusting Knob
- B Slotted Stem C Locking Stem
- 3 Gauge
- 0 No Gage Port

#### 4 - Pressure Range

- 0 Regulator Block Only A 0-120 psi

#### Accessories

16520

M-45010-03 Valve Blanking Plate

M-45010-04

Valve Blanking Plate w/By-pass to

"B" Port

Wire Protector Connector for Plug-In Bar (Blank Station)

45 SERIES CIRCUIT BAR NON PLUG-IN



#### 1 - Spacing

- 00 21mm Spacing
- 01 26mm Spacing 2 - Configuration
- Side Cylinder Ports (21mm)
- 3 Regulator with Side Cylinder Ports (21mm) 5 Flow Controls with Side Cylinder Ports (26mm)
- 7 Regulator and Flow Controls with Side

#### Cylinder Ports (21mm) 3 - Port Size & Thread Type

C 1/8" BSPPL

#### 4 - Stations

Number of Stations (01, 02, 03, etc.)

#### Accessories

M-45010 Valve Blanking Plate M-35005 Regulator Blanking Plate

# Regulators (For Option 3)

35A-00L Slotted Stem 35A-00M Adjusting Knob 35A-00U Locking Stem

#### Regulators With Flow Controls (For option 7)

45A-001 Slotted Stem 45A-002 Adjusting Knob 45A-003 Locking Stem



45 SERIES CIRCUIT BAR COMMON CONDUIT



#### 1 - Spacing

- 00 21mm Spacing
- 03 30mm Spacing

#### 2 - Configuration

- Side Cylinder Ports (21mm)
- 4 Regulator with Bottom Cylinder Ports (21mm)
- 5 Flow Controls with Side Cylinder Ports (30mm) 7 Regulator and Flow Controls w/Bottom Cylinder

#### Ports (21mm) 3 - Port Size &Thread Type

- C 1/8" BSPPL
- M 1/8" BSPTR
- 4 Terminal Strip/Lights A0 Standard (No Light) (21mm)
- AA Standard w/Light (120 Volt) (21mm)
- AB Standard w/Light (240 Volt) (21mm) AD Standard w/Light (24 Volt) (21mm)

#### - Valves and cover plates assembled to bar 5 - Stations

Number of Stations (01, 02, 03, etc.)

# Accessories

M-45010 Valve Blanking Plate M-35005 Regulator Blanking Plate

#### Regulators

35A-00L Slotted Stem 35A-00M Adjusting Knob 35A-00U Locking Stem Regulators With Flow Controls

45A-001 Slotted Stem

45A-003 Locking Stem

45A-002 Adjusting Knob

Note: Regulators Must Be Ordered Separately.

MAC VALVES - SMALL - 4 WAY - 45 SERIES



The MAC 46 series is a direct solenoid operated 4-way poppet valve. High flow in a small package, Oval armature. These feature a short stroke solenoid, a balanced poppet and conical seats. These features translate into high shifting forces, fast consistant response times, and long life. For more information regarding certifications (such as UL, CŠA, RoHŠ and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 46A-L00-JDAP-0FG MOD:532F

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
4/2	1/8"	0.30 Cv	Vac. to 120PSI	Inline

## OPERATIONAL BENEFITS

- 1. Balanced poppet, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Burn-out proof solenoid on AC service.

#### 46 SERIES



#### 1 - Body Type

#### Inline

- A 4 Port Body with Side Ports
- C 4 Port Body with Bottom Ports (No Side Ports)
- D Bottom O-Ring Mount-All Ports (No Side Ports)
- F Bottom O-Ring Mount-Cylinder Ports Only (Side Inlet & Exhaust)
- G 4 Port Body Double
- H 4 Port Body Double Bottom O'Ring Mount

#### Stacking Body

S Stacking Body

# Base Mount

- Single Solenoid Base Mount Body
- M Single Solenoid Base Mount Body with Gauge Port
- N Double Solenoid Base Mount Body
- P Double Solenoid Base Mount Body w/ Gauge Ports

#### 2 - Port Size & Thread Type

- Base Mount Body
- B #10 32 UNF
- C 1/8" BSPPL
- D M5 (Metric)
- G Use with O-Ring Mount Body Option "D"
- Base Mount Body (For use with plastic cover)
- 2 Base Mount Body w/ Light (For use with plastic cover)

## 3 - Configuration

#### Base Mount

0 Base Mount Body Inline or Stacking Body

1 No Flow Controls

2 With Flow Controls

# 46 SERIES SOLENOID JXXX-XXX(G) 4 5 6 7 8 9

#### 4 - Operator

J SOLENOID

#### 5 - Voltage

- AC 24 VAC (5.4W) MAX. Cv = 0.3 DA 24 VDC (5.4W) - MAX. Cv = 0.3
- DB 12 VDC (5.4W) MAX. Cv = 0.3
- DC 24 VDC (2.4W) DD 12 VDC (2.4W)

#### 6 - Lead Wire Length

- 0 NO LEAD WIRES
- A 18" LEADS

#### 7 - Manual Operator 0 NO OPERATOR

- 1 NON-LOCKING RECESSED
- 2 LOCKING RECESSED
- 3 NON-LOCKING EXTENDED
- 4 LOCKING EXTENDED

#### 8 - Electrical Cover Connection

- BA FLYING LEADS
- GA MAC JAC SOLENOID PLUG-IN
- GB MAC JAC SOLENOID PLUG-IN WITH DIODE
- MAC JAC SOLENOID PLUG-IN WITH MOV
- MAC JAC SOLENOID PLUG-IN WITH LED
- GE MAC JAC SOLENOID PLUG-IN WITH DIODE & LED
- GF MAC JAC SOLENOID PLUG-IN WITH MOV & LED
- 8 Electrical Cover Connection contd.

# 9.4 mm Pin Spacing

- KA MINI PLÚG-IN
- KB MINI PLUG-IN W / DIODE
- KC MINI PLUG-IN W / MOV
- KD MINI PLUG-IN W / LIGHT
- KE MINI PLUG-IN W / DIODE & LIGHT
- KF MINI PLUG-IN W / MOV & LIGHT
- KG MINI PLUG-IN W / RECTIFIER
- KH MINI PLUG-IN W / RECTIFIER & LIGHT
- KJ MINI PLUG-IN MALE ONLY
- KK MINI PLUG-IN W / DIODE MALE ONLY
- KL MINI PLUG-IN W / MOV MALE ONLY
- KM MINI PLUG-IN W / LIGHT MALE ONLY
- KN MINI PLUG-IN W / DIODE & LIGHT MALE ONLY KP MINI PLUG-IN W / MOV & LIGHT - MALE ONLY
- KR MINI PLUG-IN W / RECTIFIER MALE ONLY
- KS MINI PLUG-IN W / RECTIFIER & LIGHT MALE ONLY

- GG MAC JAC SOLENOID PLUG-IN WITH RECTIFIER
- GH MAC JAC SOLENOID PLUG-IN WITH RECTIFIER & LED
- MAC JAC Solenoid Plug-In (Male Only)
- GK MAC JAC Solenoid Plug-In w/ Diode (Male Only)
  GL MAC JAC Solenoid Plug-In w/ MOV (Male Only)
- GM MAC JAC Solenoid Plug-In w/ LED (Male Only)
  GN MAC JAC Solenoid Plug-In w/ Diode and LED (Male Only)
- MAC JAC Solenoid Plug-In w/ MOV and LED (Male Only)
  MAC JAC Solenoid Plug-In w/ Rectifi er (Male Only)
- GS MAC JAC Solenoid Plug-In w/ Rectifi er and LED (Male Only)
- JA SQUARE CONNECTOR
- JC SQUARE CONNECTOR W / LIGHT
- JE SQUARE CONNECTOR W / DIODE JF SQUARE CONNECTOR W / MOV
- JG SQUARE CONNECTOR W / DIODE & LIGHT
- JH SQUARE CONNECTOR W / MOV & LIGHT
- JK SQUARE CONNECTOR W / RECTIFIER
- SQUARE CONNECOTR W / RECTIFIER W / LIGHT
- SQUARE CONNECOTR MALE ONLY
- JB RECTANGULAR CONNECTOR
- JD RECTANGULAR CONNECTOR W / LIGHT
- JN RECTANGULAR CONNECTOR W / DIODE
- JP RECTANGULAR CONNECTOR W / MOV
- JR RECTANGULAR CONNECTOR W / DIODE & LIGHT
- JS RECTANGULAR CONNECTOR W / MOV & LIGHT
- RECTANGULAR CONNECTOR W / RECTIFIER JU RECTANGULAR CONNECTOR W / RECTIFIER w/ LIGHT
- JM RECTANGULAR CONNECTOR MALE ONLY
- JM RECTANGULAR CONNECTOR MALE ONLY

# 9 - Ground

#### G GROUND PIN/WIRE

#### Accessories

M-46001-01P End Plate Kit (Stacking) Blank Station Cover Plate M-46002 N-46001 Body Top Cover Plate (Inline) N-46002 Body Top Cover Plate w/Flow

#### Controls (Inline)

Exhaust Isolater (Stacking) 28493 28494 Inlet Isolator (Stacking)

**46 SERIES REGULATOR** 



#### 1 - Style

- 0 Regulator Only
- A Plug-In Block (Single Solenoid Only)
- B Non Plua-In Block
- 2 Adjustment
- 0 Regulator Block Only
- B Adjusting Knob C Slotted Stem with Locknut
- A Slotted Stem

# 3 - Gauge

- 0 Regulator Block Only A Gage Port Plugged
- 4 Pressure Range
- 0 Regulator Block Only A 0-120 psi
- B 0-80 psi
- C 0-30 psi

MAC VALVES - SMALL - 4 WAY - 46 SERIES MAC VALVES - SMALL - 4 WAY - 46 SERIES 46 SERIES PLUG-IN MANIFOLD 46A - X X X - X X - J XX P - X XX - (G) 1 2 3 4 5 6 7 8 9 10 11 - Valves and cover plates assembled to bar

1 - Body Type

0 Base only

L Single solenoid base mount body

M Single solenoid base mount body w/ gauge port

N Double solenoid base mount body

P Double solenoid base mount body w/ gauge port

2 - Manifold Style

0 Valve only

S Plug-in (12" base leads)

3 - Port Size & Thread Type

0 Valve only

B 1/8" BSPPL

B 1/8" BSPPL 4 - Manifold Wiring

0 Valve only

A Wired for single solenoid

B Wired for double solenoid

5 - Manifold Configuration

0 Valve only

C Side cylinder ports

D Side cylinder ports w/flow controls

E Bottom cylinder ports w/reg. (slotted stem)

F Bottom cylinder ports w/reg. (slotted stem) & flow controls

L Bottom cylinder ports

M Bottom cylinder ports w/flow controls

6 - Solenoid

J Solenoid

7 - Voltage

AA 240/50 VAC (5.4w) - Max Cv = 0.3 AC 24 VAC (5.4w) - Max Cv = 0.3

DA 24 VDC (5.4w) - Max Cv = 0.3

DB 12 VDC (5.4w) - Max Cv = 0.3 DC 24 VDC (2.4w)

DD 12 VDC (2.4w)

8 - Lead Wire

P Plug-in

9 - Manual Operator

No operator

Recessed non-locking operator

Recessed locking operator

Extended non-locking operator

4 Extended locking operator

10 - Electrical Connection

FA Base Plug-In

FB Base Plug-In with Diode

FC Base Plug-In with MOV

FD Base Plug-In with LED

FE Base Plug-In with Diode and LED FF Base Plug-In with MOV and LED

FG Base Plug-In with Rectifi er

FH Base Plug-In with Rectifi er and LED

11 - Ground

G Ground wire pin

Parts/Flow Control (Sandwich)

End plate kit M-46003-01P M-46002

Valve blanking plate Electrical Plug-In Protector 63299

Valve and Electrical Blanking Plate M-46007 28502 Exhaust isolator

28501 Inlet isolator

FC46A-AA Sandwich flow control (Plug-in) FC46A-BA Sandwich flow control (Non Plug-in)

46 SERIES CIRCUIT BAR NON PLUG-IN

EBM46A - XX X X X - XX - 9 23 4 - Valves and cover plates assembled to bar

1 - Spacina

00 16.5mm Spacing

01 26.0mm Spacing

2 - Configuration A Side Cylinder Ports

B Bottom Cylinder Ports

C Side Cylinder Ports with Flow Controls

D Bottom Cylinder Ports with Flow Controls

E Side Cylinder Ports with Regulator

Bottom Cylinder Ports with Regulator

G Side Cylinder Ports, Flow Controls, & Regulator

H Bottom Cylinder Ports, Flow Controls & Regulator

3 - Style

A Standard

4 - Port Size & Thread Type

B 1/8" BSPPL

5 - Stations

Number of Stations (01, 02, 03, etc.)

M - 46002 Blank Station Cover Plate

Note: Regulator must be ordered separately.

46 SERIES ECD PLUG-IN CIRCUIT BAR

ECD46A - XX X X X X - XX - XX - 9 5 1 2 3 4

1 - Spacing

00 16.5mm Spacing

2 - Configuration

A Side Cylinder Ports

B Bottom Cylinder Ports

C Bottom Cylinder Ports with Regulator

D Side Cylinder Ports with Flow Controls

Bottom Cylinder Ports with Flow Controls

Bottom Cylinder Ports with Regulator & Flow Controls

3 - Style

A Standard

- Valves and cover plates assembled to bar 5 - Port Size & Thread Type

> B 1/8" BSPPL 5 - Lights

A0 Standard (No Light)

6 - Stations

Number of Stations (01, 02, 03, etc.)

Note: Regulator must be ordered separately

Accessories

Wire Connector Protector 63299

Valve Blanking Plate M-46002

Valve and Electrical Blanking Plate M-46007

MAC VALVES - SMALL - 4 WAY - 46 SERIES MAC VALVES - SMALL - 4 WAY - 46 SERIES



The MAC 47 series is a direct solenoid operated 4-way poppet valve. High flow in a small package, oval armature. These feature a short stroke solenoid, a balanced poppet and conical seats. These features translate into high shifting forces, fast consistant response times, and long life. For more information regarding certifications (such as UL, CŠA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 47A-AD0-HDAA-1BA

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
4/2	1/8"-1/4"	0.5Cv	Vac. to 120PSI	Inline



#### OPERATIONAL BENEFITS

- 1. Balanced poppet, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Burn-out proof solenoid on AC service.

### 47 SERIES



#### 1 - Body Type 0 Base Only

- A Inline 5 Port
- B Inline Body 5 Port with Flow Controls
- C Inline Body Namur Mount

#### 2 - Port Size & Thread Type

- C 1/8 BSPPL
- D 1/4 BSPPL
- L Other See MVP

#### 3 - Base Type

- 0 Inline / Stacking/ Valve Only
- A Individual Base Non Plug-In
- Individual Base Non Plug-In w/ Flow Controls
- Manifold Base Side Ports (Middle Station)
- Manifold Base Bottom Ports (Middle Station)
- Right End Manifold Base, Side Ports
- M Right End Manifold Base, Bottom Ports
- N Left End Manifold Base, Side Ports
- P Left End Manifold Base, Bottom Ports

#### Accessories

Fastening Kit (Manifold) N-47005-01

28447 Isolator Plate - Inlet and Exhaust (Manifold)

M-47001 Blank Station Cover Plate

Cover Plate Assembly with Flow Controls (Inline) N-47004

M-47013-01P End Plate Kit (Stacking)

Exhaust Isolator Plate Assembly (Stacking) N-47009 28451

Inlet Isolator Plate (Stacking)

#### 47 SERIES STANDARD SOLENOID OPTIONS



#### 4 - Voltage (\*Requires full wave rectifier in cover)

12 VDC (5.2w)
12 VDC (2.4w)
12 VDC (1.8w)
12 VDC (1.0w)
120 VDC (6.3w)

J.	· Leau wire Lengin		
0	NO LEAD WIRE	Ε	72" Coil Leads
Α	18" Coil Leads	F	96" Coil Leads
В	24" Coil Leads	G	120" Coil Leads
С	36" Coil Leads	Н	144" Coil Leads
D	48" Coil Leads	Р	Plug-In

Note: USE "0" WITH MJ, MM & K Type Connectors

# 6 - Manual Operator

- 0 NO OPERATOR
- Recessed Non Locking Operator
- Recessed Locking Operator
- Extended Non Locking Operator
- Extended Locking Operator

## 7 - Electrical Connector

- BA Flying Leads
- BB Flying Leads w/ground BC Flying Leads w/LED Light
- Flying Leads w/LED Light & Ground
- Flying Leads w/Suppression Diode
- BF Flying Leads w/Suppression Diode & Ground BG Flying Leads w/Suppression Diode Plus LED Light
- BH Flying Leads w/Suppression Diode Plus LED Light & Ground
- KD Mini plua-in with light
- KJ Mini plug-in male only

# 47 SERIES REGULATOR & FLOW CONTROL **PR47A - XXXX - X** 1234 5

#### 1 - Adjustment Method

Manual Adjust w/ Screwdriver Slot

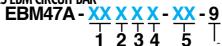
- A Plug-In
- B Non Plua-In
- C Regulator Only
- D Regulator Only Non Plug-In w/ Gauge Port Extension Manual Adjust w/ Knob
- E Plug-In
- F Non Plug-In
- G Regulator Only
- H Regulator Only Non Plug-In w/ Gauge Port Extension

  Manual Adjust w/ Screwdriver Slot and Locknut
- J Plua-In
- K Non Plug-In
- Regulator Only
- M Regulator Only Non Plug-In w/ Gauge Port Extension

#### 2 - Configuration

- 0 Regulator Only
- A Sandwich Regulator Block

### 47 SERIES EBM CIRCUIT BAR



- Valves and cover plates assembled to bar

3 - Gauge Port Option

B Gauge Port (plugged)

C Gauge (order separately)

9 Assembled to Valve/Bar

24165-150 15mm 0 to 150 psi

24177-160 23mm 0 to 160 psi

24177-100 23mm 0 to 100 psi

24177-060 23mm 0 to 60 psi

Flow Control Pricing

A No Gauge Port

4 - Pressure Range

A 0 to 120 psi

B 0 to 80 psi

C 0 to 30 psi

Gauges

5 - Assembly

#### 1 - Spacing

- 00 18mm spacing 01 20mm spacing
- 2 Configuration

- A Bottom cylinder ports
- B Bottom cylinder ports w/ flow controls C No cylinder ports
- D No cylinder ports w/ flow controls
- Bottom cylinder ports
- Bottom cylinder ports w/ flow controls
- G No cylinder ports
- H No cylinder ports w/ flow controls
- J Side cylinder ports
- K Side cylinder ports w/ regulator
- L Bottom cylinder ports
- M Bottom cylinder ports w/ regulator
- N No cylinder ports
- P No cylinder ports w/ regulator

D 1/4" BSPPL

#### 1 Spacing

00 18mm Spacing 01 30mm Spacing

#### 2 - Configuration

- A Side Cylinder Ports
- B Bottom Cylinder Ports
- C Bottom Cylinder Ports with Regulator

#### 3 - Style

- A Standard bar
- B Add-On-Style (Includes end plate)
- C Add-A-Unit (single station)

#### 4 - Port Size & Thread Type C 1/8" BSPPL

- 5 Terminal Strip/Lights A0 Standard (No Light)
- AA Standard w/Light (120 Volt)
- AB Standard w/Light (240 Volt)
- AD Standard w/Light (24 Volt)
- B0 4 Wire Latching

3 - Style

- A Standard bar
- B Add-On-Style (includes end plate)
  C Add-A-Unit (single station)

FC47A-AA Plug-In Sandwich Flow Control Block FC47A-BA Non Plug-In Sandwich Flow Control Block

## 4 - Cylinder Port Size and Thread Type

- C 1/8" BSPPL
- D 1/4" BSPPL
- L BSPPL Commons

### 5 - Stations

Number of stations (01, 02, 03, etc.)

### Accessories

- Blank station cover plate (17.5mm) M-47001 M-47002 Blank station cover plate (19.5mm) M-47004-01P Right hand end plate kit (35mm) M-47005-01P Right hand end plate kit (44mm)
- Note: Regulators must be ordered separately.

47 SERIES ECD CIRCUIT BAR ECD47A - XX X X X X - XX - XX - 9 1 2 3 4 5 6

### <sup>I</sup>- Valves and cover plates assembled to bar BC 4 Wire Latching w/ Light (24v)

- C0 Terminal Strip (No Light)
- Terminal Strip w/Light (120 Volt) CB Terminal Strip w/Light (240 Volt)
- Terminal Strip w/Light (24 Volt)
- 4 Wire Latching w/ Terminal Strip
- 4 Wire Latching w/ Terminal Strip w/ Light (24v)
- 3 Wire Plug-In (Latching) FO 3 Wire Plug-In w/ Terminal Strip (Latching)

#### 6 - Stations

Number of Stations (01, 02, 03, etc.)

### Accessories

M-47001 Blank station cover plate (17.5mm)

M-47003-01P End plate kit

Wire connector protector for blank station

Note: Regulator must be ordered separately.

MAC VALVES - SMALL - 4 WAY - 47 SERIES



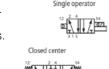
The MAC 400 series is a 4-way spool valve pilot operated by a small direct operated 4-way solenoid valve - a one-off in air valve manufacturing. The 4-way pilot means a low minimum operating pressure - no pistons - and minimal resistance to shifting. The balanced design in the pilot means shifting forces are consistantly high and response times are repeatable regardless of inlet pressure flutucations. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 411A-D0A-DM-DDAJ-1JD

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
5/2, 5/3	1/8"-1/4"	1.0 Cv	Int. 2 pos.: 20-120PSI (w/mem. spring: 30-120PSI)	Inline
			3 nos : 35-120PSI Ext : yac to 120PSI	

#### **OPERATIONAL BENEFITS**

- 1. Balanced poppet, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. The patented solenoid develops high shifting forces.
- 4. Powerful return spring.
- 5. Manual operator standard on all valves.
- 6. Burn-out proof solenoid on AC service.







#### 400 SERIES



#### 1 Spool Type - Valve Function

- 0 Base only
- Single operator, single pressure
- 2 Double operator, single pressure
- Single operator, dual pressure
- 4 Double operator, dual pressure
- 5 3-Position closed center
- 6 3-Position open center
- 7 3-Position single pressure, pressure center
- 8 3-Position dual pressure, pressure center

## 2 - Body Type

0 Base only

7 - Voltage

- 1 Inline 5-port
- 3 Manifold body
- 4 Inline 5-port with memory spring
- 6 Manifold body with memory spring

#### 3 - Port Size And Thread Type

- 0 Manifold body
- C 1/8" BSPPL
- D 1/4" BSPPL

#### 4 - Body/Base Type

- 0 Inline or manifold body
- A Base standard ports
- B Base standard ports with flow controls

#### 5 - Internal/External Pilot

- A Internal pilot
- B External pilot (inline body)
- C Internal pilot (dual pressure only)
- D Common external pilot (circuit bar)

# 6 - Pilot Type

BA

BK

BL

DM Muffled Exhaust

DP Piped Exhaust

# **400 SERIES: DM PILOT OPTIONS**



JA 120/60, 110/50	DE 12VDC (12.7W)
JF 240/50	(MOD CLSF ONLY)
JC 24/60, 24/50	DF 24VDC (12.7W)
DA 24 VDC (5.4W)	(MOD CLSF ONLY)
DB 12 VDC (5.4W)	FE 12VDC (2.4W)
DC 12VDC (7.5W)	FF 24VDC (2.4W)
DD 24VDC (7.3W)	- ( /
8 - Lead Wire Length	
A 18" Coil leads	E 72" Coil leads
B 24" Coil leads	F 96" Coil leads
C 36" Coil leads	J External plug-in
D 48" Coil leads	connector
9 - Manual Operator	

Other Options Available

- No operator
- 1 Non-locking manual operator
- 2 Locking manual operator
- 3 Non-locking extended operator
- 4 Locking extended operator

#### 10 - Electrical Connector

Grommet	KE	Mini plug-in with
Grommet with diode		light & diode
Grommet with M.O.V	KF	Mini plug-in with
Rectangular plug-in		light & M.O.V.
Rectangular plug-in	KG	Mini plug in with

JB .O.V. KG Mini plug-in with JD w/ light LED light & diode JM Rectangular male only KJ Mini plug-in male only

KA Mini plug-in KK Mini plug-in male only with diode KB Mini plug-in with diode KC Mini plug-in with M.O.V. KL Mini plug-in male

KD Mini plug-in with light only with M.O.V. Pilot Valves - Bodies and Assemblies

4 Way Pilot Body (Muffl ed Exhaust) DMB-A1 4 Way Pilot Body (Piped Exhaust) DPB-A1

4 Way Pilot Body (Pilot Exhaust to Main Exhaust)

Complete Pilot Valve DUB-A1 DMB-DXXX-XXX-1

DPB-DXXX-XXX-1 Complete Pilot Valve Complete Pilot Valve DUB-DXXX-XXX-1

DXXX-XXX 1 Solenoid and Cover Assembly DMB-RA11 Complete Remote Air Pilot

Valve (4 Way)

# **400 SERIES REMOTE AIR** 4 X X A - X X X - RA **1234 5**

# 1 Spool Type

- 1\* Single Operator, Single Pressure
- 2 Double Operator, Single Pressure
- 4 Double Operator, Dual Pressure
- 5 3 Position Closed Center
- 6 3 Position Open Center
- 7 3 Position Single Pressure, Pressure Center
- 8 3 Position Dual Pressure, Pressure Center

#### 2 - Body Type

- 1 Inline 5 Port
- 3 Manifold Body

#### 3 - Port Size And Thread Type

- 0 Manifold Body
- C 1/8" BSPPL
- D 1/4" BSPPL

#### 4 - Configuration

- 0 Inline or Manifold Body
- A Base Standard Ports
- B Base Standard Ports w/ Flow Controls

#### 5 - Pilot Port

J Pilot Port Size M5 (Metric)

#### 6 - Style

RA Remote Air

\* - Note: For Single Operator Valves, Use MOD 1493



The MAC 700 series is a versatile 4-way solenoid piloted spool valve. This series features our balanced poppet in the pilot and an air/spring return for consistant shifting regardless of inlet pressure fluctuations. Versatility in Piping means the valve can be piped as a 4-way, 3-way, or 2-way, normally closed or normally open or can be used for vacuum, diverter or selector applications. Our one piece bonded seal spool means longer life and easy maintenance. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 711C-14-PI-391JD

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
5/2, 5/3	1/8"-1/4"	0.8 Cv	Int.: sgle. op.: 20-150PSI, dble. op.: 10-150 PSI,	Inline
_			Extinac to 150PSI	

#### OPERATIONAL BENEFITS

- 1. Balanced spool, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. The piston (booster) provides maximum shifting forces
- 4. Powerful return force thanks to the combination of mechanical and air springs.
- 5. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 6. Wiping effect eliminates sticking.
- 7. Pilot valve with balanced poppet, high flow, short and consistent response times.
- 8. Long service life.



## 1 - Operator

- Single Operator
- 2 Double Operator

#### 2 - Flow Control

- Without Flow Controls
- 2 With Flow Controls

# 3 - Port Size

- 11 1/8 BSP 12 1/4 BSP
- 4 Pilot Air
- PI Internal PE External

#### 5 - Voltage

AC Voltage	DC Voltage
11 120/60, 110/50	50 24VDC (6W)
22 24/50-60	55 12VDC (6W)
26 400/50	57 12VDC (2.5W)
39 240/50	59 24VDC (2.5W)
	60 12VDC (8.5W)
	61 24VDC (8.5W)

#### 6 - Manual Operator Indicator Lights

- No Operator
- Non-Locking Recessed (Std.)
- 2 Locking Recessed
- 3 Non-Locking Extended
- 4 Locking Extended

#### 7 - Enclosure

BΑ	Grommet	JB	Rectangle
CA	Conduit 1/2" NPS	JC	Square w/Light
JA	Square w/No Light	JD	Rectangle w/Light

### OPTIONS

# 7XXC-XX-PX-XX X XX

- For bottom ports (1/8" only) replace by 2.
- \* Double Solenoid

### Solenoid Pilot Operated Models (Sample Options)

# Individual Models

711C-14-PI-111BA 1/4" BSPP threads 721C-14-PI-111BA\* 1/4" BSPP threads

# Individual Models With Flow Controls

712C-14-PI-111BA 1/4" BSPP threads 722C-14-PI-111BA\* 1/4" BSPP threads Stacking Models

713C-14-PI-111BA 1/4"BSPP Threads 723C-14-PI-111BA\* 1/4" BSPP Threads

#### Stacking Models With Flow Controls

714C-14-PI-111BA 1/4" BSPP Thread

#### Remote Air Pilot Operated Models (Sample Options)

#### Individual Models

1/4" BSPP threads 711C-14-RA 1/4" BSPP threads 721C-14-RA Individual Models With Flow Controls 1/4" BSPP threads 712C-14-RA 722C-14-RA 1/4" BSPP threads

#### Stacking Models

713C-14-RA 1/4" BSPP threads 723C-14-RA 1/4" BSPP threads Stacking Models With Flow Controls 714C-14-RA 1/4" BSPP threads 724C-14-RA 1/4" BSPP threads

## Accessories

M-07001-01-01P End Plate Kit - Internal Pilot M-07001-02-01P End Plate Kit - External Pilot N-07005 Isolator Kit - Inlet/Exhaust N-07006 Isolator Kit – Inlet Only N-07007 Isolator Kit - Exhaust Only



# 800 SERIES

The MAC 800 series is a versatile 4-way solenoid piloted spool valve spool valve. This series features our balanced poppet in the pilot and an air/spring return for consistant shifting regardless of inlet pressure fluctuations. Versatility in piping means the valve can be piped as a 4-way, 3-way or 2-way, normally closed or normally open or can be used for vacuum, diverter or selector applications. Our one piece bonded seal spool means longer life and easy maintenence. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 811C-PM-111JD-155

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
5/2, 5/3	1/4"	1.4 Cv	Int.: sgle. op. & 3 pos.: 20-150PSI, dble. op.: 10-150PSI	Inline
			Ext: vac to 200PSI	

#### OPERATIONAL BENEFITS

- 1. Balanced spool, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. The piston (booster) provides maximum shifting forces.
- 4. Powerful return force thanks to the combination of mechanical and air springs.
- 5. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 6. Wiping effect eliminates sticking.
- 7. Pilot valve with balanced poppet, high flow, short and consistent response times.
- 8. Long service life.

## **800 SERIES**

8XXC-							
TT							
1 2	3	4	5	6	7	8	9

#### 1 - Operator

- Single Solenoid
- 2 Double Solenoid

# 2 - Pilot Air

- 1 Internal Pilot 2 Position
- 2 External Pilot 2 Position
- 5 Internal Pilot 3 Position
- 6 External Pilot 3 Position

# 3 - Pilot Exhaust

PM Pilot Exh. Muffled PP Pllot Exh. Piped

### 4 - Voltage

AC Voltage Other AC & DC Voltages 11 120/60, 110/50 available. DC wattages 22 24/50-60 from 1.0 to 17 watts. 39 240/50

#### DC Voltages 50 24VDC (6W)

- 55 12VDC (6W) 57 12VDC (2.5W) 59 24VDC (2.5W)
- 60 12VDC (8.5W)
- 61 24VDC (8.5W)

# Consult MVP.

#### 5 - Manual Operators 0 No Operator

- 1 Non-Locking Recessed (Std.) 2 Locking Recessed
- 3 Non-Locking Extended
- 4 Locking Extended

#### 6 - Enclosure

JB Rectangle BA Grommet CA Conduit 1/2" NPS JC Square w/Light JD Rectangle w/Light JA Square w/No Light

#### 7 - Spool Configurations

- 1 Single Pressure Position
- 2 Dual Pressure 2 Position
- Single Pressure 3 Position Closed Centre
- Single Pressure 3 Position Open Centre
- Dual Pressure 3 Position Pressure Centre\*
- 8 Single Pressure 3 Position Pressure Centre
- \* Not available on models with integral flow controls.

### 8 - Spool Configurations

- 1 Individual Stacking Body, External Pilot
- 2 Stacking Body, 3 Common Ports (inlet & Exhausts)
- 9 Port Size
- 5 1/4" BSPP
- 6 3/8" BSPP (Stacking valves only) 9 - Port Size \*
- 5 1/4" BSPP
- 6 3/8" BSPP

**ISOLATORS** - Sections of a gang may be isolated permitting different pressures to be fed to either end of the gang. Part # N-08001 (inlet), N-08002 (exhaust).

#### ACCESSORIES - MANIFOLD END PLATE KITS (BSPP) MODELS USED WITH INT PILOT **FXT PII OT**

PART NO.	PART NO.	
M-08001-01-01P	M-08001-02-01P	3 com. port or 1 com. port models, stacks of 1 thru 16 valves.
M-08002-01-01P	M-08002-02-01P	Com. conduit models, stacks of 1 thru 16 valves.
M-00005-01-01P	M-00005-02-01P	3 com. port or 1 com. port models, stacks of 17 or more valves.
M-00007-01-01P	M-00007-02-01P	Com. conduit models, stacks of 17 more valves.

MAC VALVES - SMALL - 4 WAY - 800 SERIES

#### **MODIFICATIONS**

MOD. NO.	DESCRIPTION	MODEL AVAILABILITY
0358	3/8" inlet and cylinder ports	Individual Valves

Example: 811C-PM-111DA-155 MOD 0358

MAC VALVES - SMALL - 4 WAY - 700 SERIES

**800 SERIES CIRCUIT BAR (EBM)** EBM800A'- XX X X - XX - 9 1 2 3 4 - Valves and cover plates assembled to bar

1 - Spacing

00 31mm Spacing (Std.)

2 - Configuration

- Standard Common Inlet & Exhaust
- 2 Standard with Flow Controls
- 3 Port Size & Thread Type
- B 3/8" BSPPL

4 - Stations

Blanking Plate — M-08008

800 SERIES CIRCUIT BAR (EBI) **EBI800A - XX** 

1 - Spacing

00 31mm Spacing

2 - Configuration

1 Valve Mount

3 - Port Size & Thread Type

B 3/8" BSPPL

Number of Stations (02, 03, 04, etc.)

Accessories

Flow Control Assembly — N-08006

- Valves and cover plates assembled to bar

4 - Stations

Number of Stations (02, 03, 04, etc.)

Accessories

M-08011 Blank Station Cover Plate

The MAC 900 series is a versatile 4-way solenoid piloted spool valve. This features our balanced poppet in the pilot and an air/ spring return for consistant shifting regardless of inlet pressure fluctuations. Versatility in piping means the valve can be piped as a 4-way, 3-way, or 2-way, normally closed or normally open or can be used for vacuum, diverter or selector applications. Our one piece bonded seal spool means longer life and easy maintenance. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 911B-PM-391JD

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
4/2	1/8"-1/4"	1.2 Cv	Sale. op.: 25-150PSI. Dble. op.: 10-150PSI	Inline

#### **OPERATIONAL BENEFITS**

- 1. Balanced spool, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. Large spool area provides maximum shifting forces.
- 4. Powerful return force thanks to the combination of mechanical and air springs.
- 5. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 6. Wiping effect eliminates sticking.
- 7. Pilot valve with balanced poppet, high flow, short and consistent response times.
- 8. Long service life.





Single Operator

Double Operator

# 900 SERIES

#### 1 - Operator

- 1 Single Solenoid
- 2 Double Solenoid

#### 2 - Port Size

- 5 1/8 BSP 6 1/4 BSP

#### 3 - Pilot Exhaust

PM Pilot Exh. Muffled

#### 4 - Voltage

AC	Voltage	DC	Voltages
11	120/60, 110/50	50	24VDC (6W)
22	24/50-60	55	12VDC (6W)
26	400/50	57	12VDC (2.5W
39	240/50	59	24VDC (2.5W
		60	12VDC (8 5W)

## 61 24VDC (8.5W)

### 5 - Manual Operator Indicator Lights

- No Operator
- Non-Locking Recessed (Std.)
- 2 Locking Recessed
- 3 Non-Locking Extended
- 4 Locking Extended

# 6 - Enclosure

BA Grommet

- CA Conduit 1/2" NPS
- Square w/No Light
- JB Rectangle
- JC Square w/Light
- Rectangle w/Light

#### Solenoid Models - Example

Individual Models

916B - PM -111BA Single 1/4" BSPP

926B - PM -111BA\* Double 1/4" BSPP - \*Use 100 Solenoid Options

Stacking Models

917B - PM -111BA 1/8" BSPP 918B - PM -111BA 1/4" BSPP

### Remote Air Operated Models - Example

Individual Models

916A - RA Single 1/4" BSPP 926B - RA Double 1/4" BSPP

Stacking Models

918B - RA 1/4" BSPP 928B - RA 1/4" BSPP

### **Modifications**

0158 Heavy Duty Spring

#### Accessories

M-09001-01P End Plate Kit

N-09002 Inlet and Exhaust Isolator Kit N-09003 Exhaust Isolator Kit

N-09004A Inlet Isolator Kit



# LARGE 4 & 5 WAYS

# Patents and Patents Pending LARGE 4 WAY SOLENOID











SERIES FEATURES	92	82	6200	6300	6500	6600	1300	ISO 1	ISO 2	150 3
SGL DBL SOL 2 POSN.  3 POSITION C.C.  3 POSITION P.C.  SANDWICH REGULATOR  SANDWICH FLOW CONTROL— DUAL PRESSURE  INT./EXT PILOT—	-/- -/- -/- -/-	-/- -/- -/- -/-	- / - / / - / / - / - / / / / / / / / / / / - / / / / / / / / / / / - / / / / / / / / / / / - / / / / / / / / / / / - / / / / / / / / / / - / - / - / / / / / / / / / / / - / / / / / / / / / / / - / / / / / / / / / / / - / / / / / / / / / / / - / / - / / - / / / / / / / /	- / / / /	-/ -/- -/- -/- -/-	- / / / /		-// -/ -/ -/	-////////	-/

#### LEGENID

= available on 6300 manifold only.

•• = available on 6300 manifold only with sandwich pressure regulator.

/ = available X = not available

# PORTING - INDIVIDUAL BASES

# PORT SIZE 92 82 6200 6300 6500 6600 1300 ISO 1 ISO 2 ISO 3 1/8" 1/4" 1 1/4" 1 1/2"

#### LEGEND:

/ = side ports

• = bottom ports available (no side ports)

#### **PORTING - MANIFOLD BASES**

PORT SIZE	92	82	6200	6300	6500	6600	ISO 1	ISO 2
/4"	/• —	/•+-	/• —				/•+ <b>-</b>	
3/8" ———	/•	<del> </del> /• -	<del> </del>	<del></del>	<u></u> /• −		/•+-	<u></u> /•+·
/2" ———		-	<del>                                     </del>	<del> </del>	<b>├</b> /•	,		<b>├</b> /•+
/4" ———					/•+—	<b>├</b> /• <b>-</b>		
1/4"						<u> </u>		

MAC VALVES - LARGE - 4 WAY

#### LEGEND:

/ = side ports

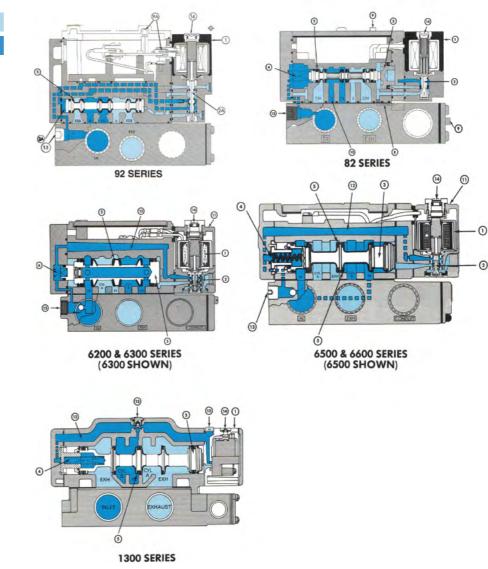
• = bottom cylinder ports

+ = bottom inlet (92 series - consult factory)

# **OPERATIONAL BENEFITS**

- 1. Unique patented MACSOLENOID for fastest possible response times.
- 2. Balanced poppet pilot valve for high flow, precise repeatability and consistant operation.
- 2A. Balanced poppet 4 way pilot valve provides maximum shifting forces, precise repeatability and consistant operation.
- 3. Large spool or piston for maximum shifting forces even at minimum operating pressure.
- 3A. Air only return. Optional memory spring is also available.
- 4. Air/Spring return for consistant shifting on single solenoid valves.
- 5. MAC spool and bore combination for wiping away contamination, eliminating sticking and for use on lubricated and non-lubricated service.
- 6. Patented, virtually burnout proof AC solenoid.
- 7. Optional low wattage DC solenoids down to 18W (82 series) or 10W (92, 6000, 1300 & ISO series).
- 8. Plug-indesign of valves, bases, flow controls and regulators for modular assembly and ease of maintenance.
- 9. Indicator lights in valve body, base or external plug-in connector.
- 9A. Plug-in solenoid and optional circuit board to allow for lights, diodes, MOV's and AC rectification
- 10. Very high flow in a very compact package.
- 11. NEMA 4 solenoid enclosure (6000 & ISO series)
- 12. A large checked accumulator for consistant shifting on single and double solenoid models (6300, 6500, 6600, 1300 & ISO 3)
- 13. Internal or external pilot operation: manifolds supplied with optional common external pilot.
- 14. Non-locking manual operators standard on all valves; other types of manual operators available.
- 15. Add-on style circuit bar manifolds provide for additional stations to be added to existing manifold.





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VES - LARGE - A WAY



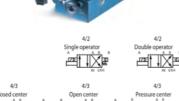
The MAC 82 series is a versatile 4-way solenoid piloted spool valve. This features our balanced poppet in the pilot and an air/ spring return for consistent shifting regardless of inlet pressure fluctuations. Our balanced spool means the valve can be piped as a 4-way, 3-way or 2-way, normally closed or normally open or can be used vacuum, diverter or selector applications. Our one piece bonded seal spool means longer life and easy maintenence. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 82A-AC-000-TM-DDAP-1DA

Function	Port size	Flow (Max)	Individual Mounting
4/2, 4/3	1/8"-1/4"-3/8"	1.35 Cv	Sub Base 'Plug-In'/'Non Plug-In'

#### OPERATIONAL BENEFITS

- 1. Balanced spool, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. The piston (booster) provides maximum shifting forces.
- 4. Powerful return force thanks to the combination of mechanical and air springs.
- 5. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 6. Wiping effect eliminates sticking.
- 7. Pilot valve with balanced poppet, high flow, short and consistent response times.
- 8. Long service life.



# 82 SERIES VALVE & BASE OPTIONS 82A - X X - X X X - XX - D XX X - X XX 1 2 3 4 5 6 7 8 9 10

# 1 Spool Type - Valve Function

- 0 Base or Manifold Only
- A Single Solenoid Single Pressure
- B Double Solenoid Single Pressure
- C Single Solenoid Dual Pressure
- D Double Solenoid Dual Pressure
- E Double Solenoid 3-Position Closed Center
- F Double Solenoid 3-Position Open Center
- G Double Solenoid 3-Position Pressure Center
- H Double Solenoid 3-Position Dual Pressure - Pressure Center
- J Single Solenoid Single Pressure With Solenoid On "B" End
- K Single Solenoid Dual Pressure With Solenoid On "B" End
- L Double Solenoid 3-Position Dual Pressure - Open Center
- M Double Solenoid 3-Position Dual Pressure - Closed Center

#### 2 - Body Type/Lights In Body

- A Plug-in Body
- B Non Plug-in Body
- C Internal Plug-in With Light In Body
- Single Light 120V Single Light 240V Double Light 120V Single Light 24V Double Light 240V Double Light 24V
- D Plug-in With Pilot Exhaust Out Main Exhaust (TU Pilot Only) Single & Double
- E Non Plug-in With Pilot Exhaust Out Main Exhaust TU Pilot Only)
- Single & Double

#### F Plug-in With Pilot Exhaust Out Main Exhaust And Indicator Light In Body (TU Pilot Only)

Single Light 240V Single Light 120V Single Light 24V Double Light 120V Double Light 240V Double Light 24V

#### 3 - Port Size And Thread Type

- 0 Valve Only
- D 1/8" BSPPL Ports
- E 1/4" BSPPL Ports
- F 3/8" BSPPL Ports
- L 1/4" Dual Pressure BSPPL Ports (Individual Base Only) M 3/8" Dual Pressure BSPPL Ports (Individual Base Only)

# 4 - Base/Manifold Configurations

- Valve Only
- A Individual Base Standard Porting
- 1/4" Bottom Ports
- 1/4" Both Bottom & Side Ports
- D Individual Side Inlet & Exhaust Bottom Cylinder Ports
- K Manifold Base Standard Ports
- Manifold With Bottom Cylinder Ports M Manifold With Additional Bottom Inlet
- N Manifold Bottom Inlet & Bottom Cylinder Ports Manifold Both Bottom & End Cylinder Ports
- R Manifold Bottom Inlet & Bottom & End Cylinder Ports
- Selector Manifold Base
- Selector Manifold Base Bottom Inlet

#### 5 - Internal/External Pilot

- 0 Internal Pilot Valve Only No Base
- No Indicator Light
- B Single Indicator Light in Base or Manifold 240V 24V 110V
- C Double Indicator Light in Base or Manifold
- 240V 24V 110V
- D External Pilot No Light
  - Individual Base Manifold
- External Pilot Single Light in Base or Manifold Individual Base 110V Individual Base 240V
- Individual Base 24V Manifold 110V Manifold 240V Manifold 24V
- F External Pilot Double Light in Base or Manifold Individual Base 110V Individual Base 240V Individual Base 24V Manifold 110V
- Manifold 240V Manifold 24V G Internal Pilot - No Light - Special Base Leads Single Solenoid Double Solenoid

#### 6 - Pilot Body

- TM Pilot Valve with muffl ed exhaust
- TP Pilot Valve with piped exhaust
- TU Pilot Valve; pilot exhaust out main exhaust (sgle. prsr. only)

#### 7 - Voltage

- AA 120/60, 110/50 DD 24 VDC (7.3W) DE 12 VDC (12.7W) (CLSF) AC 24/60, 24/50 AF 240/50 DF 24 VDC (12.7W) (CLSF) FE 12 VDC (2.4W) DA 24 VDC (5.4W) DB 12 VDC (5.4W) FF 24 VDC (2.4W)
- DC 12 VDC (7.5W)

## 9 - Manual Operator

- No Operator
- 1 Non-Locking Manual Operator
- 2 Locking Manual Operator
- 3 Non-Locking Extended Manual Operator
- 4 Locking Extended Manual Operator

#### 10 - Electical Connector

- Plug-In Valves DA Plug-in
- DK Plug-in with Diode

# Non Plug-In Valves

- BA Grommet
- CA Conduit 1/2"
- JB Rectangular Plug-in
- JD Rectangular Plug-in with Light
- Rectangular Male Only
- KA Mini Plug-in
- KB Mini Plug-in with Diode
- KC Mini Plug-in with M.O.V.
- KD Mini Plug-in with Light
- KE Mini Plug-in with Light & Diode
- KF Mini Plug-in with Light & M.O.V.
- KG Mini Plug-in with LED Light & Diode

#### 82 Series Pilot Valves - Bodies and Assemblies

Pilot Body Asssembly Only Pilot Body Assembly Only TU Pilot Body Assembly Only TM-DXXY-XXX\* Complete Pilot Valve TP-DXXY-XXX\* Complete Pilot Valve TU-DXXY-XXX\* Complete Pilot Valve

Complete Remote Air Pilot Valve TM-RAIX Complete Remote Air Pilot Valve TP-RAIX Complete Remote Air Pilot Valve TU-RAIX

TO-RAIX Remote Air Operator

DXXY-XXX\* Solenoid and Cover Assembly

Note: Low wattage available as complete valves only

#### 82 Series Flow Control Module

FC82A-AA Plug-in Flow Control Assembly FC82A-BA Non Plug-in Flow Control Assembly

### 82 Series Accessories

Manifold Fastening Kit N-82005-01

32835 3/8" Isolation Plugs

M-82003 Blank Station Cover Plate (Manifold) Blank Station Cover Plate when used with M-82003-00-1

regulator

# 82 SERIES REMOTE AIR 82A - XX - XXX - RA 12 345

#### 1 - Spool - Valve Function

- 0 Base Only
- A Single Operator Single Pressure
- B Double Operator Single Pressure
- E 3-Position Closed Centre
- 3-Position Open Centre
- G 3-Position Single Pressure Pressure Centre
- H 3-Position Dual Pressure, Pressure Centre

2 - Remote Air B Remote Air Body

# 3 - Port Size And Thread Type

- 0 Valve Only No Base
- D 1/8" BSPPL
- E 1/4" BSPPL F 3/8" BSPPL

#### 4 - Base Configurations

- 0 Valve Only No BaseA Base with Standard Porting
- B Base with Bottom Ports Only (1/8" or 1/4")
- C Base with Side and Bottom Ports (1/8" or 1/4") D Base with Side Inlet and Exhaust and Bottom Cylinder Ports

# 5 - Single/Double Remote Air Base

- 0 Valve Only No Base
- A Single Remote Air Internal Pilot D Single Remote Air — External Pilot or Double Remote Air

# **82 SERIES REGULATOR** PR82A - X X X X - X T T T T T 1 2 3 4 5

1 - Adjustment Type

Manual Adjust With Slotted Stem

A Plug-in Solenoid

B Remote Air or Non Plug-in

C Regulator Only

Air Pilot Adjust (0-120 PSI Only)

D Plug-in Solenoid Single

Double

E Remote Air or Non Plug-in Body

Single

Double. F Regulator Only

Manual Adjust With Locking Knob

G Plug-in Solenoid Single

Double

H Remote Air or Non Plug-in Body Single

Double.

J Regulator Only Manual Adjust With Locking Slotted Stem

K Plug-in Solenoid

Single Double

L Remote Air or Non Plug-in

Single Double

M Regulator Only

# 2 - Configuration

0 Regulator Only

A Regulator on "A" end (Standard)
B Regulator on "B" end with by-pass on "A" end

C Regulator on "A" end with by-pass on "B" end

D Regulators on both ends

S Selector to inlet of next valve (Dual Reg.)

T Selector to inlet of next valve (Sgle. reg. w/by-pass on "A")

3 - Gauges

A No gauge port

B Gauge with face perpendicular to manual operator\*\* Single & Double

C Gauge with face parallel to manual operator\*\* Single & Double

D Gauge port with pipe plug Single & Double

4 - Pressure Range

0-120 PSI

В 0-80 PSI С 0-30 PSI

D 0-120 PSI on "A" end 0-80 PSI on "B" end

Ε 0-120 PSI on "B" end 0-80 PSI on "A" end 0-120 PSI on "A" end

0-30 PSI on "B" end 0-120 PSI on "B" end

0-30 PSI on "A" end 0-80 PSI on "A" end

0-30 PSI on "B" end 0-80 PSI on "B" end

0-30 PSI on "A" end

5 - Assembly

Regulator block supplied with extra long screws to be used in conjuction with flow control blocks

Same as 7 except valve assembles to block

Regulator block assembled to valve

MAC 82 Series Regulator Accessories

Extra long screws for sandwich regulator mounted with flow control block.

Note: If option #7 or #8 are ordered in position #5, this kit does not need to be ordered separately

Gauges

Gauge Assemblies N-82016-01 (0-120 PSI — "B" option) N-82016-02 (0-120 PSI — "C" option)

N-82016-03 (0-80 PSI — "B" option)

N-82016-04 (0-80 PSI — "C" option)

N-82016-05 (0-30 PSI — "B" option)

N-82016-06 (0-30 PSI — "C" option)

Gauges Only

24143-030P

24143-100P

24143-160P

Gauge Extensions 32602 (90°)

32603 (Straight)

Note: Gauges called out in regulator must be ordered as separate line item @ N/C



# 83 SERIES

The MAC 83 series is a 4-way balanced spool valve piloted by a small direct operated 4-way solenoid pilot - a one-off in air valve manufacturing. The 4-way pilot means a low minimum operating pressure - no pistons or springs - and minimal resistance to shifting. The balanced design in the pilot means shifting forces are consistantly high and response times are repeatable regardless of inlet pressure fluctuations. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Stock Part Number: 83A-AAD-DM-DDAJ-1JD

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
4/2, 4/3	1/4" - 3/8"	1.5 Cv	Vac. to 120PSI	Sub Base 'Plug-In'/'Non Plug-Ir

#### OPERATIONAL BENEFITS

- 1. Balanced spool, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. The piston (booster) provides maximum shifting forces.
- 4. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 5. Wiping effect eliminates sticking.
- 6. Pilot valve with balanced poppet, high flow, short and consistent response times.
- 7. Long service life.



### 0 Base Only

- A Single Operator Single Pressure
- B Double Operator Single Pressure
- C Single Operator Dual Pressure
- D Double Operator Dual Pressure
- E 3 Position Closed Center
- F 3 Position Open Center
- G 3 Position Dual Pressure, Pressure Center
- M Single Operator Single Pressure w/ Memory Spring
- N Single Operator Dual Pressure w/ Memory Spring
- 2 Internal/External Pilot A Internal Pilot
- B Internal Pilot Dual Pressure (supply from #5 port)
- D External Pilot from #14 End
- E External Pilot from #12 End
- 3 Port Size And Thread Type C 1/4" BSPPL
- 0 Valve Only D 3/8" BSPPL
- 4 Pilot Body
- DM Muffled Pilot Exhaust
- TM Muffled Pilot Exhaust

# 83 SERIES: DM SOLENOID PILOT OPTIONS

# D <u>XX X - X XX</u> 1 2 3 4

# 5 - Voltage

- JA 120/60, 110/50
- JC 24/60, 24/50
- JF 240/50
- DA 24 VDC (5.4W) DE 12 VDC (12.7W)\* DB 12 VDC (5.4W) DF 24 VDC (12.7W)\* FE 12 VDC (2.4W) FF 24 VDC (2.4W)
- \* MOD CLSF Only

#### 6 - Lead Wire Length - Longer Options Available

- A 18" Coil leads
- J External plug-in lead

#### 7 - Manual Operator

- No operator
- 1 Non-locking man. op.
- 2 Locking man. op.
- 3 Non-locking extd. op. 4 Locking extd. oper.

- JD 100/60, 100/50, 110/60
- BA Grommet
- BK Grommet with diode

8 - Electrical Connector

- BL Grommet with M.O.V..
- CA Conduit 1/2"
- JB Rectangular plug-in
- JD Rectangular plug-in w/light JM Rectangular male only
- KA Mini plug-in
- KB Mini plug-in w/ diode
- KC Mini plug-in w/ M.O.V. KD Mini plug-in w/ light
- KE Mini plug-in w/ light & diode KF Mini plug-in w/ light & M.O.V.

#### KG Mini plug-in w/ LED light & diode Complete Pilot Valve

DMB-DXXX-XXX-1 Pilot Valve

MAC VALVES - LARGE - 4 WAY - 82 SERIES MAC VALVES - LARGE - 4 WAY - 83 SERIES

# 83 SERIES: TM SOLENOID PILOT OPTIONS D XX X - X XX 5 6 7 8

#### 5 - Voltage

AA 120/60, 110/50 AB 240/60, 220/50

AC 24/60, 24/50 DA 24 VDC (5.4W)

DB 12 VDC (5.4W)

DE 12 VDC (12.7W) (MOD CLSF ONLY)

DF 24 VDC (12.7W) (MOD CLSF ONLY)

FE 12 VDC (2.4W)

FF 24 VDC (2.4W)

# 6 - Lead Wire Length

A 18" Coil leads J External plug-in lead

7 - Manual Operator

0 No operator

1 Non-locking manual operator

2 Locking manual operator

3 Non-locking extended operator

4 Locking extended operator

#### 8 - Electrical Connector

BA Grommet

Grommet with diode BL Grommet with M.O.V.

CA Conduit 1/2"

JB Rectangular plug-in

JD Rect. plug-in w/light JM Rectangular male only

KA Mini plug-in

KB Mini plug-in w/diode KC Mini plug-in w/M.O.V.

KD Mini plug-in w/light

KE Mini plug-in w/light & diode

KF Mini plug-in w/light & M.O.V.

KG Mini plug-in w/LED light & diode

#### Complete Pilot Valve

TM-DXXX-XXX-1

Pilot Valve

### 83 SERIES: RM SOLENOID PILOT OPTIONS



# 5 - Voltage

DA 24 VDC (0.5w) - Double Solenoid Only DB 24 VDC (1.0w) - Double Solenoid Only

DC 24 VDC (1.8W)

DD 24 VDC (2.5W) DE 24 VDC (3.0w)

DF 24 VDC (4.0W) DG 12 VDC (0.5w) - Double Solenoid Only

DH 12 VDC (1.0w) - Double Solenoid Only DJ 12 VDC (1.8W)

DK 12 VDC (2.5W)

DL 12 VDC (3.0w)

DM 12 VDC (4.0W)

## 6 - Lead Wire Length

0\* No lead wire

A 18"

\*Longer Options Available

#### 7 - Manual Operator

0 No Operator

Recessed Non-Locking Operator

3 Extended Non Locking Operator

#### 8 - Electrical Connector

BA Flying Leads

BB Flying Leads w/ LED

BC Flying Leads w/ MOV

BD Flying Leads w/ LED and MOV

RA Mini JAC Solenoid Plug-In

RB Mini JAC Sloenoid Plug-In with LED

Mini JAC Solenoid Plug-In with MOV

RD Mini JAC Sloenoid Plug-In with LED and MOV

JST Solenoid Plug-In TΑ

JST Solenoid Plug-In w/ LED

JST Solenoid Plug-In w/ MOV

JST Solenoid Plug-In w/ LED and MOV

\*Not Available for Flying Leads Connector

# **83 SERIES SINGLE REMOTE AIR**

## 1 - Spool Type

0 Base Only

A Single Operator Single Pressure

C Single Operator Dual Pressure

M Single Operator Single Pressure with Memory Spring N Single Operator Dual Pressure with Memory Spring

#### 2 - Internal/External Pilot

A Internal Pilot

B Internal Pilot Dual Pressure (supply from #5 port)

D External Pilot from "14" End

E External Pilot from "12" End

### 3 - Cylinder Port Size And Thread Type

0 Valve Only

C 1/4" BSPPL

D 3/8" BSPPL

4 - Pilot Body

DM Muffled Exhaust

5 - Remote Pilot Operator RA1 Pilot Operator

6 - Pilot Port Size and Thread Type

4 1/8" BSPPL

# 83 SERIES DOUBLE REMOTE AIR 83A - <u>X X X</u> - <u>RA</u> 123

#### 1 - Spool Type

0 Base Only

B Double Op. Sgle. Prs.

D Double Op. Dual Prs.

E 3 Postion Closed Center

F 3 Position Open Center

G Dual Presure Pressure Center

#### 2 - External Pilot

F Remote Air

#### 3 - Port Size & Thread Type

0 Valve Only C 1/4" BSPPL

D 3/8" BSPPL

H 1/4" BSPPL (Bottom Ports)

83 SERIES CIRCUIT BAR (EBM) EBM83A - XX X X X X - XX - 9
1 234 5

#### 1 - Spacing

00 25.4mm Spacing

# 2 - Configuration

A Side Port

B Bottom Port

C Regulator w/Bottom Ports

#### 3 - Style

A Standard Bar Internal Pilot B Standard Bar External Pilot 4 - Port Size & Thread Type

D 1/8" BSPPL

E 1/4" BSPPL

5 - Stations

Number of Stations (02, 03, 04, etc.)

Note: Regulators priced separately



The MAC 92 series is a 4-way spool valve pilot operated by a small direct operated 4-way solenoid valve - a one-off in air valve manufacturing. The 4-way pilot means a low minimum operating pressure - no pistons - and minimal resistance to shifting. The balanced design in the pilot means shifting forces are consistantly high and response times are repeatable regardless of inlet pressure fluctuations. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 92B-ABA-000-DM-DJCJ-2JD

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
4/2, 4/3	1/8"-3/8"	1.2 Cv	Int.: 20-120PSI, 3 pos.: 35-120PSI	Sub Base 'Plug-In'/'Non Plug-In'
			Ext. vac. to 120PSL 3 nos : 35-120PSL	

### **OPERATIONAL BENEFITS**

- 1. The 4-way pilot develops maximum shifting forces both ways.
- 2. Memory spring available.
- 3. Balanced spool, immune to variations of pressure, also provides high flow.
- 4. Short stroke with high flow.
- 5. Bonded seal spool with minimum friction, shifting in a glass-like finished bore. 6. Pilot with balanced poppet, high flow; short and consistent response times.





## 92 SERIES VALVE & BASE OPTIONS 92B - X X X - X X X - XX - D XX X - X XX 123 456 7 8 9 10 11

#### 1 - Spool Type - Valve Function

- 0 Base Only
- A Single Solenoid Single Pressure
- B Double Solenoid Single Pressure
- C Single Solenoid Dual Pressure
- D Double Solenoid Dual Pressure E Double Solenoid - 3 Position Closed Centre
- Double Solenoid 3 Position Open Centre
- G Double Solenoid 3 Position Pressure Centre
- H Double Sol. 3 Position Dual Pres., Pres. Centre
- J Double Sol. 3 Position Dual Pres., Closed Centre
- K Double Solenoid 3 Position Open Centre
- L Single Solenoid Single Pressure w/Memory Spring
- N Single Solenoid Dual Pressure w/Memory Spring
- 2 Plug-In/Non Plug-In Pilot Exhaust
- 0 Base Only
- A Plug-In Standard Exhaust
- B Non Plug-In Standard Exhaust
- C Plug-In w/Pilot Exst. to Main Exst. (DU Pilot Only)
- D Non Plug-In w/Pilot Exst. to Main Exst. (DU Pilot Only)

#### 3 - Body Options

- 0 Base Only
- A No Light in Top
- B Light in Top
  - 220/240V AC 24V AC 110V AC 12VDC 24VDC
- F Suppression Diode, Blocking Diode & Light
- H M.O.V. and Light

#### 4 - Port Size And Thread Type

- E 1/4" BSPPL 0 Basic Valve Only
- D 1/8" BSPPL
- F 3/8" BSPPL

#### 5 - Base/Manifold Configurations

- 0 Basic Valve Only
- A Side Ports (Individual Base)
- B Bottom Ports Only (1/8" only) (Individual Base)
- C Side & Bottom Ports (1/8" only) (Individual Base)
- Side Inlet & Exhaust, Bottom Cylinder Ports
- (1/8" only) (Individual Base)
- Side Cyl. Ports (Manifold Base)

### 6 - Internal/External Pilot - Base Light Options

- O Basic Valve Only
- A Internal Pilot No Light In Base
- B Internal Pilot Single Light In Base
- 240 Volt 110 Volt
- C Internal Pilot Double Light In Base 110 Volt 240 Volt 24 Volt
- D External Pilot No Light In Base
- E External Pilot Single Light In Base
- 240 Volt 24 Volt 110 Volt
- External Pilot Double Light In Base
- 120 Volt 240 Volt 24 Volt
- G Non Plug-In Internal Pilot H Non Plug-In External Pilot

- 7 Pilot Body Exhaust Options DM Pilot Valve w/muffled exhaust
- DP Pilot Valve w/piped exhaust
- DU Pilot Valve: pilot exhaust out main exhaust

#### 8 - Voltage

0 - 1	Ullaye	
JA*	120/60, 110/50	DU 24 VDC (5.9W)
JC	24/60, 24/50	FA 12 VDC (1.8W)
JF*	240/50	FB 24 VDC (1.8W)
DA	24 VDC (5.4W)	FE 12 VDC (2.4w)
	12 VDC (5.4W)	FF 24 VDC (2.4W)

\* Must use electrical connection with ground wire

# 9 - Lead Wire Length

- P Plug-in 8"Standard
- 1 18" Base Leads
- 0 No Wires
- A 18" Coil Leads
- J External Plug-In Lead

#### 10 - Manual Operator

- 0 No Operator
- Non-Locking Manual Operator
- 2 Locking Manual Operator
- 3 Non-Locking Extended Manual Operator
- 4 Locking Extended Manual Operator

#### 11 - Electrical Connector

DG Plug-In w/Ground

DH Plug-In w/Diode & Ground DJ Plug-In w/M.O.V. & Ground

DM Plug-In

DN Plug-In w/Diode

DP Plug-In w/ M.O.V. BA Grommet

BK Grommet w/Diode

JB Rectangular Plug-In

JD Rectangular Plug-In w/Light

JM Rectangular Male Only KA Mini Plug-In

KB Mini Plug-In w/Diode

KC Mini Plug-In w/M.O.V.

KD Mini Plug-In w/Light KE Mini Plug-In w/Light &

Diode

KF Mini Plug-In w/Light & M.O.V.

KG Mini Plua-In w/LED Light & Diode

#### **OPTIONAL ACCESSORIES**

#### Flow Control Module

FC92B-AA Plug-in Flow Control Assembly - Single Sol. FC92B-BA Plug-in Flow Control Assembly - Double Sol. FC92B-CA Non Plug-in Flow Control Assembly

416G 2 1/2 Ft. Prewired Cord (For Mini Connector) 416K 6 Ft Prewired Cord (For Mini Connector) 416L 10 Ft Prewired Cord (For Mini Connector)

#### Pilot Valves - Bodies and Assemblies

DMB-A1 4-Way Pilot Body (Muffl ed Exhaust) DPB-A1 4-Way Pilot body (Piped Exhaust)

DUB-A1 4-Way Pilot body (Pilot Exhaust to main Exhaust) DMB-DXXX-XXX1 Complete Pilot Valve (4-Way) DPB-DXXX-XXX1 Complete Pilot Valve (4-Way)

DUB-DXXX-XXX1 Complete Pilot Valve (4-Way) DMB-RA11 Complete Remote Air Pilot Valve (4-Way)

# Manifold Accesories

M-92002-02

N-92018

(BSPPL) Manifold End Plate Kit M-92004-01-01P

Înternal Pilot

M-92004-02-01P (BSPPL) Manifold End Plate Kit External Pilot M-92002 Blank Station Cover Plate Kit

M-92002-01 Blank Station Cover Plate Kit Sgl Pressure Inlet to "B" Port

Blank Station Cover Plate Kit Dual

Pressure Inlet to "A" & "B" Ports Inlet and Exhaust Isolater Disc

Note: Low wattage available as complete valves only

MAC VALVES - LARGE - 4 WAY - 92 SERIES MAC VALVES - LARGE - 4 WAY - 92 SERIES

# LARGE 4-WAY

Mac Valves Pacific.

OPERATIONAL BENEFITS

Function

5/2, 5/3

# 93 SERIES

1. Unique patented Macsolenoid® for fastest possible response

2. Balanced poppet 4-way pilot valve provides maximum shifting

5. MAC spool and bore combination wipes away contamination,

eliminates sticking and allows for use on non-lube service.

times and virtually burn-out proof solenoid operation.

forces, precise repeatability and consistent operation.

3. Air only return. Optional memory spring is also available

4. Optional low wattage DC solenoid down to 1 watt.

Stock Part Number: 93A-AAB-000-DM-DDAP-1DG

Port size

3/8" - 1/2

**92 SERIES REGULATOR** PR92C - X X X X - X T T T T T 1 2 3 4 5

1 - Adjustment Type

Manual adjust with slotted stem

A Plug-In Single Solenoid

B Plug-In Double Solenoid

C Non Plug-In

D Regulator Only

Air pilot adjust (0-120 PSI only)

E Plug-In Single Solenoid

F Plug-In Double Solenoid

G Non Plug-In

H Regulator Only

Manual adjust with locking knob

J Plug-In Single Solenoid

K Plug-In Double Solenoid

L Non Plug-In

M Regulator Only

Manual adjust with locking slotted stem

N Plug-In Single Solenoid

P Plug-In Double Solenoid

R Non Plug-In

S Regulator Only

2 - Configuration

O Regulator Only

Regulator "A" End Regulator "B" End

C Regulator "A" End With By-Pass On "B" End D Regulator "B" End With By-Pass On "A" End

E Regulators Both Ends

P Select To "A" Port - Regulator "A" End With By-Pass On "B" End

R Select To "B" Port - Regulator "B" End With By-Pass On "A" End

Select To "A" Port - Regulators Both Ends

T Select To "B" Port - Regulators Both Ends

3 - Gauges

B Gauge With face Perp. To Manual Operator

C Gauge With Face Parallel to Manual Operator

4 - Pressure Range

A 0-120 PSI B 0-80 PSI

C 0-30 PSI

E 0-120 PSI On "B" End 0-80 PSI On "A" End F 0-120 PSI On "A" End 0-30 PSI On "B" End G 0-120 PSI On "B" End 0-30 PSI On "A" End H 0-80 PSI On "A" End 0-30 PSI On "B" End J 0-80 PSI On "B" End 0-30 PSI On "A" End

5 - Assembly

9 Regulator Block Assembled To Valve

Gauge assemblies

N-92006-01

24177-160 (23mm Gauge - No Fitting) 0- 160

(23mm Gauge w/90° Fitting) 0-100

N-92006-02 PSI Perpendicular

PSI Parallel (23mm Gauge w/90° Fitting) 0-60 N-92006-03

PSI Perpendicular

(23mm Gauge - No Fitting) 0-60 24177-60

A Gauge Port (Plugged)

Note: Gauges ordered in regulator must be called out

as separate line item @ N/C

D 0-120 PSI On "A" End 0-80 PSI On "B" End

(23mm Gauge w/90° Fitting) 0-160

PSI Perpendicular

PSI Parallel

24177-100 (23mm Gauge - No Fitting) 0-100

**PSI** Parallel

N-92004-01 (15mm Gauge w/90° Fitting) N-92004-02 (15mm Gauge w/Straight Fitting) (15mm Gauge - No Fitting) 24165-150

**92 SERIES CIRCUIT BAR** CBM092B - XX X X X X - XX - XX - 9 1 2 3 4 5 6

1 - Spacing

01 25mm Spacing

03\* 30mm Spacing(required Spacing for Terminal Strip with or without Light)

2 - Configuration

A Side Cylinder Port

B Bottom Cylinder Ports

3 - Style

A Standard Bar

B Add-on Style Bar (Includes End Plate)

C Add-a-Unit Station 25mm-Sgl Stat 30mm-Sql Stat

4 - Port Size & Thread Type

B 1/8" BSPPL

E 1/4" BSPPL H 3/8" BSPPL 5 - Terminal Strip/Lights

AA Standard w/Light (120 V)

AB Standard w/Light (240 V) AD Standard w/Light (24 V)

6 - Stations

Number of Stations (01, 02, 03, etc.)

Valves and cover plates assebled to valve

Accessories

M-92001-01P 28413 M-92002 M-92002-01

Right Hand End Plate Kit Isolator Disc (Inlet/Exhaust) Blank Station Cover Plate Blank Station Cover Plate

Single Pressure Inlet to Cylinder B

M-92002-02

Blank Station Cover Plate **Dual Pressure** 

Inlet to Cylinder A, Inlet to

Cylinder B

123 456 9 10 11 1 - Spool Type - Valve Function 0 Base Only

93A - X X X - X X X - XX - D XX X - X XX

24V AC

Flow (Max)

3.8 Cv

A Single Solenoid Single Pressure B Double Solenoid Single Pressure

C Single Solenoid Dual Pressure D Double Solenoid Dual Pressure

93 SERIES VALVE & BASE OPTIONS

E Double Solenoid 3 Position Closed Center F` Double Solenoid 3 Position Open Center

H Double Solenoid 3 Position Dual Pres., Pres. Center Single Solenoid Single Pressure w/ Memory Spring

K Double Solenoid 3 Position Dual Pres. Open Center

J Double Solenoid 3 Position Dual Pres. Closed Center N Single Solenoid Dual Pressure w/ Memory Spring

R Universal Spool, Single Solenoid S Universal Spool, Double Solenoid

2 - Plug-In/Non Plug-In - Pilot Exhaust

0 Base Only

A Plug-In Standard Exhaust
B Non Plug-In Standard Exhaust

J Inline Body

3 - Body Options

0 Base Only/Inline

A No Light in Top

B Light in Top 220/240V AC 110V AC

12V DC 24V DC 4 - Port Size And Thread Type

0 Basic Valve Only

E 3/8" BSPPL F 1/2" BSPPL

D 1/4" BSPPL 5 - Base/Manifold Configurations

0 Basic Valve Only/Inline

A Side Ports (Individual Base)

B Bottom Ports Only (1/4" & 3/8" only) (Indiv. Base) C Side & Bottom Ports (1/4" & 3/8" only) (Indiv. Base)

D Side Inlet & Exhaust, Bottom Cylinder Ports (1/4" & 3/8" only) (Individual Base)

Side Cyl. Ports (Manifold Base) K Bottom Cyl. Ports (Manifold Base) 6 - Internal/External Pilot - Base Light Options

Individual Mountina

Inline

O Basic Valve Only

The MAC 93 series is a 4-way spool valve pilot operated by a small direct operated 4-way solenoid valve - a one-off in air valve manufacturing. The 4-way pilot means a low minimum operating pressure - no pistons - and minimal resistance to shifting. The balanced design in the pilot means shifting forces are consistantly high and response times are repeatable regardless of inlet pressure fluctuations. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at

Pressure Range

Int.: 20-120PSI

Ext.: Vac. to 120PSI

A Internal Pilot - No Light In Base

B Internal Pilot - Single Light In Base

Internal Pilot - Double Light In Base D External Pilot - No Light In Base

External Pilot - Single Light In Base External Pilot Double Light In Base

G Non Plug-In Internal Pilot

H Non Plug-In External Pilot

Internal Pilot (Inline Valve)

K External Pilot (Inline Valve)

7 - Pilot Body Exhaust Options

DM Pilot Valve w/muffl ed exhaust

Pilot Valve w/piped exhaust DU Pilot Valve w/exhaust to main exhaust

8 - Voltage JA\* 120/60, 110/50 DF 24 VDC (12.7W) (CLSF)

JC 24/60, 24/50 DN 6 VDC (6W) JF\* 240/50 FE 12 VDC (2.4w) DA 24 VDC (5.4W)

FF 24 VDC (2.4W) DB 12 VDC (5.4W) \* Must use electrical connection DE 12 VDC (12.7W) (CLSF) with ground wire

9 - Lead Wire Length

P Plug-in 8"Standard

1 18" Base Leads

0 No Wires A 18" Coil Leads

J External Plug-In Lead (use with "J" or "K" type electrical connector)

#### 10 - Manual Operator

No Operator

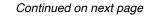
MAC VALVES - LARGE - 4 WAY - 93 SERIES

Non-Locking Manual Operator 2 Locking Manual Operator

3 Non-Locking Extended Manual Operator

4 Locking Extended Manual Operator

MAC VALVES - LARGE - 4 WAY - 92 SERIES



11 - Electrical Connector

JB Rectangular Plug-In

BA Grommet

DG Plug-In w/ Ground

JD Rectangular Plug-In w/Light
JM Rectangular Male Only

JA Square Plug-In

JC Square Plug-In with light JJ Square Male Only

KA Mini Plug-In

KB Mini Plug-In w/Diode

KC Mini Plug-In w/M.O.V. KD Mini Plug-In w/Light

KE Mini Plug-In w/Light & Diode

KF Mini Plug-In w/Light & M.O.V. KG Mini Plug-In w/LED Light & Diode

KJ Mini Plug-In Male Only

KK Mini Plug-In Male Only w/Diode

KL Mini Plug-In Male Only w/M.O.V.

Note: Further Voltage & Plug-In options available

Flow Control Module

FC93A-AA Plug-in Flow Control w/ Screwdriver slot FC93A-AB Plug-in Flow Control w/ Locking Knob

FC93A-BA Non Plug-in Flow Control w/ Screwdriver slot

FC93A-BB Non Plug-in Flow Control w/ Locking Knob

Note: If flow control module is to be installed between valve and base at the factory, add -9 after the flow control module number.

For example: FC93A-AA-9

Pilot Valves - Bodies and Assemblies

DMB-A1 4-Way Pilot Body (Muffled Exhaust) DPB-A1 4-Way Pilot body (Piped Exhaust)

Manifold Accesories

M-93001-01-01P (BSPPL) Manifold End Plate Kit Internal Pilot M-93001-02-01P (BSPPL) Manifold End Plate Kit External Pilot

M-93002 Blank Station Cover Plate Kit

Blank Station Cover Plate Kit - Inlet to Cyl B M-93002-01 Blank Station Cover Plate Kit - Inlet to Cyl A & B M-93002-02

Isolator Disc For Inlet and/or Exhausts N-93008

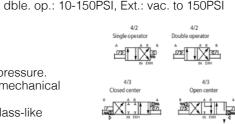
The MAC 1300 series is a versatile 4-way solenoid piloted spool valve spool valve. This series features our balanced poppet in the pilot and an air/spring return for consistant shifting regardless of inlet pressure fluctuations. Versatility in piping means the valve can be piped as a 4-way, 3-way or 2-way, normally closed or normally open or can be used for vacuum, diverter or selector applications. Our one piece bonded seal spool means longer life and easy maintenence. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Stock Part Number: 1303G-111D-3

Function Port size	Flow (Max)	Pressure Range	Individual Mounting
4/2, 4/3 3/4"-1"-1 1/4"-1 1/2"	15.9 Cv	Int.: sgle. op. & 3 pos.: 25-150PSI,	Individual Sub Base. Plug-in

#### **OPERATIONAL BENEFITS**

- 1. Balanced spool, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. High shifting forces.
- 4. Checked accumulator guarantees maximum pilot pressure.
- 5. Powerful return force thanks to the combination of mechanical
- 6. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 7. Wiping effect eliminates sticking.
- 8. Pilot valve with balanced poppet, high flow, short and consistent response times.





### 1300 SERIES

#### 1 - Port Size

- 0 Valve Only No Base
- 2 3/4" Base
- 3 1" Base
- 5 1 1/4" Base
- 6 1 1/2" Base

#### 2 - Operator

- 1 Single Solenoid
- 3 Double Solenoid
- 7 3 Position Closed Centre
- 8 3 Position Open Centre

# 3 - Voltage

- *AC Voltage* 11 120/60, 110/50
- 22 24/50-60
- 39 240/50 DC Voltage
- 50 24VDC (6W)
- 55 12VDC (6W)
- 60 12VDC (8.5W)
- 61 24VDC (8.5W)

Other AC & DC voltages available. DC wattages up to 17 watts for faster response times.

NOTE: Further voltage options available

### 4 - Manual Operators

- 0 No Operator
- Non-Locking Recessed 2 Locking Recessed
- 3 Non-Locking Extended
- 4 Locking Extended 5 Pilot & Pipe Thread
- 3 Internal Pilot BSPP
- 4 External Pilot BSPP
- 6 Indicator Light
- 5 With Light

**BASES ONLY:** 10952-00-05P 3/4"BSP Single Solenoid 10953-MOD-005 1"BSP 10954-00-05P 1/4"BSP

MAC VALVES - LARGE - 4 WAY - 93 SERIES



The MAC 1800 series is a versatile 4-way mechanical valve. This series features a wide variety of manual operator options, from levers and push-buttons to cams and remote air operated versions. Versatility in piping means the valve can be piped as a 4-way, 3-way or 2-way, normally closed or normally open or can be used for vacuum, diverter or selector applications. Our one piece bonded seal spool means longer life and easy maintenence. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Stock Part Number: 1800001-115-0003

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
5/2	1/4"	1.4 Cv	Vac. to 200PSI	Inline

#### **OPERATIONAL BENEFITS**

- 1. Short stroke with high flow.
- 2. Powerful return force.
- 3. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 4. Wiping effect eliminates sticking.
- 5. Long service life.





### Mechanical Operator A & B

0001	Spring	(Use 02 on Push/Pull)

0002 Retainer (Used with 0034, 0035, & 0039)

0003 Pilot (2-Pos.)

0004 Pilot Sequence

0006 Spring retainer end mount 0010 Side pilot (2-Pos.)

0011 Side pilot w/Manual operator & Indicator (2-Pos.)

0012 Side pilot sequence

0013 Lever cam perpendicular to ports 2 & 3

0014 Lever cam parallel to ports 2 & 3

0021 Lever locking push perpendicular to body

0022 Lever non-locking push perpendicular to body

0023 Lever locking pull perpendicular to body

0024 Lever non-locking pull perpendicular to body

0025 Lever locking push parallel to body

0026 Lever non-locking push parallel to body

0027 Lever locking pull parallel to body 0028 Lever non-locking pull parallel to body

0031 Push button

0032 Push button (panel mounting) 0033 Push button with guard

0034 Push Pull

0035 Push Pull (panel mounting)

0036 Palm button

Palm button (panel mounting)

0038 Palm button with guard

0039 Push Pull palm button

0111 Cam roller parallel to ports 2 & 3

0112 Cam roller perpendicular to ports 2 & 3

**002x** - Replace 0 by 2 for lever operator with boot (see photo)

# Body - Note: Port 2 & 3 always = Cylinder Ports

Indiv. Body - Ext. All 1/4"BSP, Individual Body

-115 2 Pos - Single Pressure 2 Pos - Dual Pressure

3 Pos - Closed Centre

-615 3 Pos - Open Centre

-715 3 Pos - Pressure Centre, Dual Pressure,

3 Pos - Pressure Centre, Single Pressure, (Port 1 Inlet)

Single operator

Op. B

Lever parallel to body

Double operator

Op. B

Op. A

Stack - 3 Common Ports. All 1/4"BSP, Stacking Body

2 Pos - Single Pressure

2 Pos - Dual Pressure -225

3 Pos - Closed Centre

-625 3 Pos - Open Centre

-725 3 Pos - Pressure Control, Dual Pressure Ports 4&5 Inlet

-825 3 Pos - Pressure Control, Single Pressure Port 1 Inlet

#### Accessories

M - 08003 Dual inlet block N - 08001 Isolator plug port #1

Isolator plug ports #4 and #5 N - 08002

10951 Flow control and muffler

M - 08001 - 03 - 01P\* Manifold end plate kit (style A)

M - 18001 - 02 - 01P\* Manifold end plate kit (style B) M - 00005 - 03 - 01P\*\* Manifold end plate kit (style A)

\*For stacks of 1 thru 16 valves

\*\*For stacks of 17 valves or more



# 2700 SERIES

The MAC 2700 series is a versatile 4-way remote air operated valve with large flow capabilities. Versatility in piping means the valve can be piped as a 4-way, 3-way or 2-way, normally closed or normally open or can be used for vacuum, diverter or selector applications. Our one piece bonded seal spool means longer life and easy maintence. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 2703G-3

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
4/2, 4/3	3/4"-1"-1 1/4"-1 1/2"	15.9 Cv	Vac to 150PSI	Sub-Base

### **OPERATIONAL BENEFITS**

- 1. Balanced spool, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. The piston (booster) provides maximum shifting forces.
- 4. Powerful return thanks to the combination of mechanical and air springs.
- 5. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 6. Wiping effect eliminates sticking.
- 7. Low leakage rate.

# $27 \times G - X$

# 1 - Port Size

2700 SERIES

- 0 Valve Less Base 2 - 3/4" Base
- 3 1" Base
- 5 1 1/4" Base
- 6 1 1/2" Base

#### 2 - Spoot Type

- 1 Single Pilot
- 3 Double Pilot
- 7 3 Position Closed Centre
- 8 3 Position Open Centre

# 3 - Pilot & Pipe Thread Options

- No Operator
- Non-Locking Recessed
- 2 Locking Recessed 3 Non-Locking Extended
- 4 Locking Extended

BOTTOM PORTS Available only on 3/4" valves.

For bottom ports only, specify MOD 0002. For side and bottom ports, specify 0004.

#### Bases Only:

10986-1P	3/4" BSP
10987-1P	1" BSP
10988-1P	1 1/4" BSF
10989-1P	1 1/2" BSF



MAC VALVES - LARGE - 4 WAY - 2700 SERIES



The MAC 6200 series is a versatile, 4-way, solenoid-piloted spool valve. Balanced poppet in the pilot and an air/spring return for consistent shifting, regardless of inlet pressure fluctuations. Balanced spool means valve can be piped as a 4-way, 3-way or 2-way, normally closed or normally open, and can be used for vacuum, diverter or selector applications. One piece, bonded seal spool means longer life and easy maintenance. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

6 - Pilot Exhaust

RA Remote Air

7 - Voltage

AC Voltage

39 240/50

DC Voltage

57

11 120/60, 110/50

24/50-60

50 24VDC (6W)

55 12VDC (6W)

12VDC (2.5W)

24VDC (2.5W)

12VDC (8.5W)

8 - Manual Operators

Locking Recessed

Locking Extended

9 - Electrical Connectors

Non-Locking Extended

61 24VDC (8.5W)

No Operator

DA Plug In

PM Pilot Exhaust Muffled

Pilot Exhaust Piped

Other AC & DC voltages available.

DC wattages from 1.0 up to 17 watts.

If RA is selected XX & Y options do not apply.

Non-Locking Recessed (Standard)

Din Square w/Light (Non Plug-In)

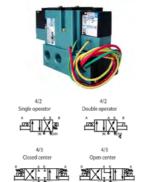
Din Rectangle w/Light (Non Plug-In)

#### Stock Part Number: 6211C-000-PM-111DA

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
4/2, 4/3	1/4" - 3/8"	1.6 Cv	Vac. to 150PSI	Sub-Base

### OPERATIONAL BENEFITS

- 1. Balanced spool, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. High shifting forces.
- 4. Powerful return force thanks to the combination of mechanical and air springs.
- 5. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 6. Wiping effect eliminates sticking.
- 7. Pilot valve with balanced poppet, high flow, short and consistent response times.



#### 6200 SERIES

62 X X C	- X X X -	XX-	XX	X XX
TT	TTT	$\neg$	$\neg$	$\top$
1 2	3 4 5	6	7	8 9

#### 1 - Function

- 1 Single Solenoid
- 2 Double Solenoid
- 3 3 Position Closed Centre
- 4 3 Position Open Centre

#### 2 - Body Type Plug-In

- 2 Non Plug-In Or Remote Air
- 3 Plug-In Lights In Body

#### 3 - Port Size

- 0 Valve Only-No Base
- 1 1/4" Base
- 2 3/8" Base
- 4 1/4" Manifold
- 5 3/8" Manifold

#### 4 - Pilot Air - BSPP Options

- 0 Valve Only-No Base
- 5 Internal Pilot
- 6 External Pilot
- 7 Internal Pilot (Single Remote Air)
- 8 External Pilot (Double Remote Air)

#### 5 - Porting Options

- 0 Valve Only-No Base
- Side Ports without lights
- Side Ports with lights (Single Solenoid)
- 3 Side Ports with lights (Double Solenoid)
- 4 Bottom Ports without lights
- 5 Bottom Ports with lights (Single Solenoid)
- 6 Bottom Ports with lights
- Side & bottom Ports without lights\*
- 8 Side & bottom Ports with lights (Single Solenoid)\*
- 9 Side & bottom Ports with lights (Double Solenoid)\*

#### \*Manifold Bases Only

#### **MODIFICATIONS**

MOD0210 Bottom inlet port in addition to side inlet port (manifolds only).

### NOTE:

- 1. The valve less base is always the same for internal or external pilot. These options are effected in the base or manifold.
- 2. To order bases or manifolds without the valve, choose the base or manifold from the above table & options, then add 6200C
- 3. When ordering an external pilot connection for manifold bases, a common external pilot port is standard. One connection only is required for all the valves in the manifold whether single or double solenoid. 4. Manifolds for solenoid and remote air operated valves must be ganged separately.
- 5. Manifold accessories: Inlet & Exhaust Isolators #32839



# 6300 SERIES

The MAC 6300 series are a versatile 4-way solenoid piloted spool valve. This series feature our balanced poppet in the pilot and an air/spring return for consistant shifting regardless of inlet pressure fluctuations. Our balanced spool means the valve can be piped as a 4-way, 3-way or 2-way, normally closed or normally open or can be used for vacuum, diverter or selector applications. Our one piece bonded seal spool means longer life and easy maintence. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

#### Stock Part Number: 6311C-000-PM-501DA

Function Port size	Flow (Max)	Pressure Range	Inc	dividual Mounting	
4/2, 4/3 3/4" - 1/2"	3.0 Cv	Int.: sgle. op. & 3 pos.: :	25-150PSI Si	ub-Base	
		dble. op.: 10-150PSI			
	_	Ext.: vac. to 150PSI		4/2	4/2
OPERATIONAL BENEFITS	S			Single operator	Double operator
1. Balanced spool, im	nmune to variations	s of pressure.		<u>ٛ</u> ڝٵۛػؙڛ	ڝ <del>ٛ</del> ڟٵٛٛڮؙڶڝۨ
2. Short stroke with hi	gh flow.	•		IN 6 TECH	IN • WEIGH
3. High shifting forces			100	4/3 4/3 I center Open center	4/3 Pressure center
4 Checked accumula		aximum nilot nressure	1	A B A	B A B A

6 - Pilot Exhaust

RA - Remote Air

7 - Voltage

AC Voltage

22 - 24/50-60

39 - 240/50

DC Voltage

50 - 24VDC (6W)

55 - 12VDC (6W)

57 - 12VDC (2.5W)

59 - 24VDC (2.5W)

60 - 12VDC (8.5W)

61 - 24VDC (8.5W)

0 - No Operator

8 - Manual Operators

2 - Locking Recessed

4 - Locking Extended

DA - Plug In Base

NOTE:

MAC VALVES - LARGE - 4 WAY - 6300 SERIES

3 - Non-Locking Extended

9 - Electrical Connectors

11 - 120/60, 110/50

PM - Pilot Exhaust Muffled

If RA is selected XX & Y options do not apply.

Other AC & DC voltages available.

DC wattages from 1.0 up to 17 watts.

1 - Non-Locking Recessed (Standard)

JC - Din Square w/Light (Non Plug In)

JD - Din Rectangle w/Light (Non Plug In)

PP - Pilot Exhaust Piped

8. Pilot valve with balanced poppet, high flow, short and consistent response times.

5. Powerful return force thanks to the combination of mechanical and air springs.

6. Bonded spool with minimum friction, shifting in a glass-like finished bore.

# 6300 SERIES



#### 1 - Function

- Single Solenoid
- 2 Double Solenoid
- 3 3 Position Closed Centre
- 4 3 Position Open Centre
- 3 Position Pressure Centre

7. Wiping effect eliminates sticking.

# 2 - Body Type

- 1 Plug-In
- 2 Non Plug-In Or Remote Air
- 3 Plug-In Lights In Body
- 4-6 Dual Pressure Options \*\*
- \*\*Dual pressure body option for use with regulators: 63X4D: Plug-In
- 63X5D: Non Plua-In
- 63X6D: Plug-In w/ Lights

#### 3 - Port Size

- 0 Valve Only-No Base
- 1/4" Base
- 3/8" Base
- 3 1/2" Base
- 4 1/4" Manifold
- 5 3/8" Manifold
- 6 1/2" Manifold

#### 4 - Pilot Air - BSPP Options 0 Valve Only-No Base

- 5 Internal Pilot
- External Pilot
- Internal Pilot (Single Remote Air)
  External Pilot (Double Remote Air)

# 5 - Porting Options

- 0 Valve Only-No Base Side Ports without lights
- Side Ports with lights (Single Solenoid)
- Side Ports with lights (Double Solenoid)
- Bottom Ports without lights
- Bottom Ports with lights (Single Solenoid) Bottom Ports with lights
- Side & bottom Ports without lights\*
- Side & bottom Ports with lights (Single Solenoid)\* 9 Side & bottom Ports with lights (Double Solenoid)\*
- \*Manifold Bases Only

#### **MODIFICATIONS**

MOD0210 Bottom inlet port in addition to side inlet port (manifolds only)

a common external pilot port is standard. One connection only is required for all the valves in the manifold whether single or double solenoid. 4. Manifolds for solenoid and remote air operated valves must be ganged separately.

1. The valve less base is always the same for internal or external

2. To order bases or manifolds without the valve, choose the base

3. When ordering an external pilot connection for manifold bases,

or manifold from the above table & options, then add 6300D as

pilot. These options are effected in the base or manifold.





The MAC 6500 series are a versatile 4-way solenoid piloted spool valve. This series feature our balanced poppet in the pilot and an air/spring return for consistant shifting regardless of inlet pressure fluctuations. Our balanced spool means the valve can be piped as a 4-way, 3-way or 2-way, normally closed or normally open or can be used for vacuum, diverter or selector applications. Our one piece bonded seal spool means longer life and easy maintence. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific

#### Stock Part Number: 6511C-000-PM-112DA

Function Por	rt size F	Flow (Max)	Pressure Range	Individual Mounting
4/2, 4/3 3/8	8" - 3/4"	5.1 Cv	Int.: sgle. op. & 3 pos.: 25-150PSI, dble. op.: 10-150PSI	Sub-Base Non 'Plug-In'
			Ext : 100 to 150DCI	

### **OPERATIONAL BENEFITS**

- 1. Balanced spool, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. High shifting forces.
- 4. Checked accumulator guarantees maximum pilot pressure.
- 5. Powerful return force thanks to the combination of mechanical and air springs.
- 6. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 7. Wiping effect eliminates sticking.
- 8. Pilot valve with balanced poppet, high flow, short and consistent response times.

#### 6500 SERIES

65 X X B	- X X X -	XX -	- XX	X	XX
$\top$ $\top$	$\top \top \top$	$\neg$	$\neg$	Т	$\top$
1 2	3 4 5	6	7	8	9

#### 1 - Function

- Single Solenoid
- 2 Double Solenoid
- 3 3 Position Closed Centre
- 4 3 Position Open Centre
- 5 3 Position Pressure Centre

## 2 - Body Type

- 1 Plug-In
- 2 Non Plug-In Or Remote Air
- 3 Plug-In Lights In Body

## Dual pressure body options for use with regulator

#### 3 - Port Size

- 0 Valve Only-No Base
- 3/8" Base
- 1/2" Base
- 3/4" Base
- 4 3/8" Manifold
- 5 1/2" Manifold
- 6 3/4" Manifold

# 4 - Pilot Air - BSPP Options

- 0 Valve Only-No Base
- 5 Internal Pilot
- 6 External Pilot
- 7 Internal Pilot (Single Remote Air) 8 External Pilot (Double Remote Air)

#### 5 - Porting Options

- 0 Valve Only-No Base
- Sinle Pressure without lights
- Single Pressure with lights (Single Solenoid)
- 3 Single Pressure with lights (Double Solenoid)
- 4 Dual Pressure without lights
- 5 Dual Pressure with lights (Single Solenoid)
- 6 Dual Pressure with lights (Double Solenoid)

#### NOTE: For sandwich regulators use Single Pressue option

#### 6 - Pilot Exhaust

PM Pilot Exhaust Muffled

- PP Pilot Exhaust Piped
- RA Remote Air
- If RA is selected XX & Y options do not apply.
- Other AC & DC voltages available.

DC wattages from 1.0 up to 17 watts.

#### 7 - Voltage

### AC Voltage

- 120/60, 110/50 24/50-60
- 39 240/50
- DC Voltage
- 24VDC (6W)
- 55 12VDC (6W)
- 57 12VDC (2.5W) 59 24VDC (2.5W)
- 12VDC (8.5W)
- 61 24VDC (8.5W)

## 8 - Manual Operators

- No Operator
- Non-Locking Recessed (Standard)
- Locking Recessed
- Non-Locking Extended
- Locking Extended

## 9 - Electrical Connectors

- DA Plug In
- Din Square w/Light (Non Plug-In)
- Din Rectangle w/Light (Non Plug-In)

#### **MODIFICATIONS**

- Bottom inlet, exh, & cyl ports (no side ports)
  - Individual Base 3/8" & 1/2" only.
- Full side porting & additional bottom inlet, exh, & cylinder ports. Individual Base 3/8" only.
- 0112 Side inlet & exhaust w/ bottom cyl. ports (No end cylinder ports) All manifold models.
- 0210 Porting as ordered in model number + an additional bottom inlet. All manifold models.
- 0364 SINGLE PRESSURE - Side inlet & exhaust and additional bottom inlet with bottom cvl. ports (No end cvl. ports)
  - DUAL PRESSURE same as single pressure except with two
  - bottom inlets. All manifold models.

# 6600 SERIES

The MAC 6600 series are a versatile 4-way solenoid piloted spool valve. This series feature our balanced poppet in the pilot and an air/spring return for consistant shifting regardless of inlet pressure fluctuations. Our balanced spool means the valve can be piped as a 4-way, 3-way or 2-way, normally closed or normally open or can be used for vacuum, diverter or selector applications. Our one piece bonded seal spool means longer life and easy maintence. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

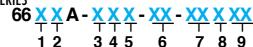
#### Stock Part Number: 6611-A-000-PM-391DA

Function Port size	Flow (Max)	Pressure Range	Individual Mounting
4/2, 4/3 3/4" - 1"	9.6 Cv	Int.: sgle. op. & 3 pos.: 25-150PSI, dble op.: 10-150PSI	Sub-Base Non 'Plug-In'
•		Ext : yac to 150PSI	

#### OPERATIONAL BENEFITS

- 1. Balanced spool, immune to variations of pressure.
- 2. Short stroke with high flow.
- 3. High shifting forces.
- 4. Checked accumulator guarantees maximum pilot pressure.
- 5. Powerful return force thanks to the combination of mechanical and air springs.
- 6. Bonded spool with minimum friction, shifting in a glass-like finished bore.
- 7. Wiping effect eliminates sticking.
- 8. Pilot valve with balanced poppet, high flow, short and consistent response times.

#### 6600 SERIES



#### 1 - Function

- 1 Single Solenoid
- 2 Double Solenoid
- 3 3 Position Closed Centre
- 3 Position Open Centre
- 5 3 Position Pressure Centre
- 2 Body Type
- 1 Plug-In
- 2 Non Plug-In Or Remote Air
- 3 Plug-In Lights In Body
- 3 Port Size
- 0 Valve Only-No Base 4 3/4" Manifold
- 5 1" Manifold 2 3/4" Base
- 6 1 1/4" Manifold 3 1" Base

#### 4 - Pilot Air BSP Options

- 0 Valve Only-No Base
- 5 Internal Pilot
- 6 External Pilot
- 7 Internal Pilot (Single Remote Air)
- 8 External Pilot (Double Remote Air)

#### 5 - Porting Options

- 0 Valve Only-No Base
- Single Pressure without lights
- 2 Single Pressure with lights (Single Solenoid)
- 3 Single Pressure with lights (Double Solenoid)
- 4 Dual Pressure without lights
- 5 Dual Pressure with lights (Single Solenoid)
- 6 Dual Pressure with lights (Double Solenoid)

- 1. The valve less base is always the same for internal or external pilot. These options are effected in the base or the manifold.
- 2. Bottom ports: Refer modification table below.
- 3. To order bases or manifolds without the valve, choose the base or manifold from the above table & options. then add 6600A as a prefix.
- 4. When ordering an external pilot connection for manifold bases, a common external pilot port is standard. One connection only is require for all the valves in the manifold whether single or double solenoid.
- 5. MANIFOLD ACCESSORIES: Inlet & exhaust isolator #28367
- 6. 2 position & 3 position valve bodies are not interchangable.

#### 6 - Pilot Exhaust

PM Pilot Exhaust Muffled

PP Pilot Exhaust Piped RA Remote Air

If RA is selected XX & Y options do not apply.

Other AC & DC voltages available. DC wattages from 1.0 up to 17 watts.

### 7 - Voltage

- AC Voltage 11 120/60, 110/50
- 22 24/50-60
- 39 240/50 DC Voltage
- 50 24VDC (6W)
- 55 12VDC (6W) 57 12VDC (2.5W)
- 59 24VDC (2.5W)
- 60 12VDC (8.5W) 61 24VDC (8.5W)
- 8 Manual Operators
- No Operator
- Non-Locking Recessed (Standard) 2 Locking Recessed
- 3 Non-Locking Extended 4 Locking Extended

# 9 - Electrical Connectors

DA Plug In

- JC Din Square w/Light
- JD Din Rectangle w/Light

#### Modifications

Bottom inlet, exh, & cyl ports (Side ports plugged) Individual Base 3/4" only.

Full side porting & additional bottom inlet, exh, & cylinder ports.

Individual Base 3/4" only.

Side inlet & exhaust w/ bottom cyl. ports (Side cylinder ports plugged)

Individual Base 3/4", Manifold Base 3/4" & 1".

1 1/4" bottom inlet. 0210 Manifold Base.

1 1/4" bottom inlet, 3/4" or 1" bottom cylinder. Manifold Base. Class F coil option. All voltages. CLSF



# ISO SERIES

# ISO SERIES 1 - OPERATING DATA

#### REGULATOR: 0 to 120 PSI

Single Regulator - Single Pressure

Pressure supplied to the base or manifold passes through the regulator. Regulated pressure is supplied to both cylinder ports 2 & 4.

Single Regulator - Dual Pressure\*

A by-pass plate opposite the regulator permits line pressure to one cylinder port and regulated pressure to the other.

Dual Regulator - Dual Pressure\*

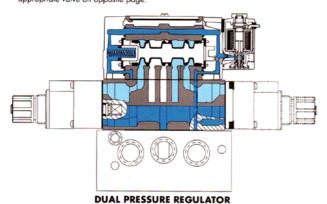
Regulated pressure from "12" end regulator supplies cylinder port 2. Regulated pressure from "14" end regulator supplies cylinder port 4.

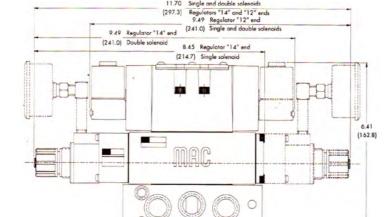
EXHAUST PRESSURE



With single and Dual Pressure Regulators

\* For single or dual pressure choose appropriate valve on opposite page.





# ISO SERIES 2 & 3 - OPERATING DATA

REGULATOR: 7 to 120 PSI

Single Regulator - Single Pressure\*

Pressure supplied to the base or manifold passes through the regulator.

Regulated pressure is supplied to both cylinder ports 2 & 4.

Single Regulator - Dual Pressure\*

A by-pass plate opposite the regulator permits line pressure to one cylinder port and regulated pressure to the other.

Dual Regulator - Dual Pressure\*

Regulated pressure from "12" end regulator supplies cylinder port 2.

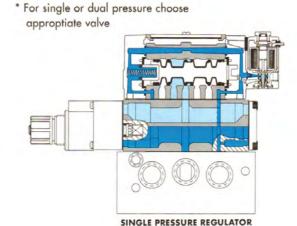
Regulated pressure from "14" end regulator supplies cylinder port 4.



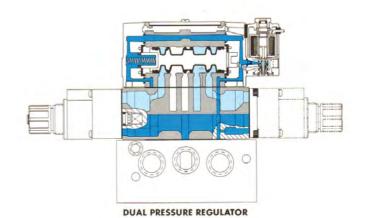
With single and Dual Pressure Regulators ISO 2 (Cv 2.3)

ISO 3 (Cv 5.4)









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ISO VALVES

**1** 75

MAC VALVES - ISO SERIES

MAC VALVES - ISO SERIES



# ISO SERIES - 3 WAY PILOT

Function	Port size	Flow (Max)	Pressure Range	Individual Mounting
5/2, 5/3	1/4" - 3/8"	1.8Cv	Vac to 150PSI	Coverless Analog Base Mount

### **OPERATIONAL BENEFITS**

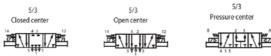
- 1. Fastest available response time with patented MACSOLENOID®
- 2. No-stick operation is ensured by wiping action of unique MAC spool/bore combination.
- 3. Balanced poppet pilot valve for high flow, precise repeatability, and consistent operation.
- 4. Large spool piston for high shifting force even at minimum operating pressure.
- 5. Air/spring return for consistent shifting on single solenoid models.
- 6. Patented virtually burn-out proof AC solenoid.
- 7. Optional low wattage DC solenoids down to 1.0 watt.
- 8. Various manual operators & electrical connectors are available.
- 9. Muffled or threaded pilot exhaust ports.
- 10. Internal of external pilot models available

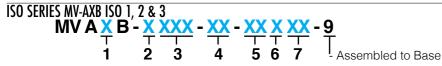






5/2





#### 1 - ISO Number

- ISO 1 2 ISO 2
- ISO 3

#### 2 - Operator

- A Solenoid B Remote Air
- 3 Functions Of Operators

#### Single Pressure

- Internal Pilot Sgl. Op. w/Air Spring Return External Pilot Sgl. Op. w/Air Spring Return 121 211 Internal Pilot, Double Operator
- External Pilot, Double Operator 221 312 Internal 3 Position Closed Centre
- External 3 Position Closed Centre 322
- Internal 3 Position Open Centre 311 321 External 3 Position Open Centre

#### Dual Pressure Value

- Internal Pilot from Port 3. Sql. Op. wAir Spring Internal Pllot from Port 5. Sgl. Op. w/Air Spring 135 External Pilot Sgl. Op. w/Air Spring 141
- Internal Pilot from Port 3. Dbl. Op. 2 Position 231 Internal Pilot from Port 5. Dbl. Op. 2 Position 232
- External Pilot Double Operator 2 Position 241
- 331 Internal Pilot from Port 3. 3 Position P. Centre Internal Pilot from Port 5. 3 Position P. Centre 332
- 341 External Pilot 3 Position P. Centre External Universal Spool Sql. Op. w/Air Spring 161
- External Universal Spool, Dbl. Op. 2 Position 261

#### 4 - Pilot Exhaust

PM - Pilot Exhaust Muffled PP - Pilot Exhaust Piped

### 5 - Voltage

- AC Voltage 11 120/60, 110/50
- 22 24/50-60
- 26 400/50 39 230/50
- DC Voltage
- 50 24 VDC (6W) 55 12 VDC (6W)
- 57 12 VDC (2.5W)
- 59 24 VDC (2.5W)
- 60 12 VDC (8.5W)
- 61 24 VDC (8.5W)

DC wattage from 1.0 to 17 Watts

Other AC & DC voltages available.

#### 6 - Manual Operators

- No Operator
- Non-Locking Recessed (Standard)

5/3

Closed cente

- 2 Locking Recessed
- 3 Non-Locking Extended
- 4 Locking Extended

### 7 - Enclosure

- JA Square w/o Light (On Solenoid)
- JB Rectangular w/o Light (On Solenoid)
- JC Square w/Light (On Solenoid)
- JD Rectangular w/Light (On Solenoid)
  JE Square w/o Light (On Body)
- Rectangular w/o Light (On Body)
- JG Square w/Light (On Body)
- JH Rectangular w/Light (On Body)

#### MODEL NUMBER EXAMPLE: MV - A1B - A212 - PM - 391JD

ISO1, Valve Only, Double Solenoid, 2-Position Single Pres., Internal Pilot, Muffled Pilot Exhaust, 230/50 AC Voltage, Standard Non Locking Recessed Override, Rectangular DIN Connector w/Light.

FLOW: Cv (average all ports: individual base & manifold)

PILOT EXHAUS	ISO1	ISO2	ISO3	
2 Position	1/4"	1.6	-	-
	3/8"	1.6	3.0	-
	1/2"	-	3.0	6.3
	3/4"	-	-	6.3
3 Position	1/4"	1.4	-	-
	3/8"	1.4	2.7	-
	1/2"	-	2.7	5.8
	3/4"	-	-	5.8

# ISO NON PLUG-IN BASES AND MANIFOLDS MX - AXC - XX X - 9

3 4 - Assembled to Valve 1 - Type

B Individual Base 2 - ISO Number

M Manifold

ISO #1 2 ISO #2 3 ISO #3

# 3 - Port Size & Thread Type

J - 1	OIL DIZE & IIII	cau Type	
	ISO1	ISO2	ISO 3
12	1/4" BSPP	3/8" BSPP	1/2" BSPP
13	3/8" BSPP	1/2" BSPP	3/4" BSPP
15	1/4" BSPT	3/8" BSPT	1/2" BSPT
16	3/8" BSPT	1/2" BSPT	3/4" BSPT
32	1/4" BSPP	3/8" BSPP 7	
33	3/8" BSPP	1/2" BSPP -	Common Externa
35	1/4" BSPT	3/8" BSPT	Pilot Manifold Or
36	3/8" BSPT	1/2" BSPT 💄	

#### 4 - Porting Arrangement

- Side Ports 5 Side Ports w/Bottom #1, 2, & Side Ports w/ 4 Ports
- Bottom 2 & 4 Ports Bottom Port #1, 3, & 5 Side & Bottom Ports (all) 7 Bottom Port #3, & 5
- Bottom Port #1 8 Bottom Port #2, 3, 4 & 5

#### Manifold accessories

MA1003 Blank station cover plate 32835 Inlet/Exhaust Isolator Plug N-63002-01 Manifold fastening kit







# ISO SANDWICH FLOW CONTROL

#### Style

FCP1A-AA Plug-In flow control w/screwdriver slot FCP1A-AB Plug-In flow control w/locking knob FCP1A-BA Non Plug-In flow control w/screwdriver slot FCP1A-BB Non Plug-In flow control w/locking knob Note: If flow control module is to be installed between valve and base at the factory, add -9 after the flow control model number.

For example: FCP1A-AA-9

19489 Tie Rod

# ISO NON PLUG-IN REGULATOR

PRAXA-XXXX-X ISO 1,2 & 3 1 2 3 4 5

### 1 - Adjustment Type

Manual Adjust w/ Slotted Stem A \* B \*\* C \*\*\*

Air Pilot Adjust

F \*\*\* F \*\*

Manual Adjust w/ Locking Knob H \*\*

Manual Adjust w/ Locking Slotted Stem L \*\* M \*\*\*

Internal pilot

External Pilot Or Double Remote Air \*\*\* Regulator Only

## 2 - Configuration

- 0 "Regulator only"
- A Regulator "14" end blank plate "12" end
- B Regulator "14" end w/bypass "12" end
- C Regulator "12" end blank plate "14" end
- D Regulator "12" end w/bypass "14" end
- E Regulators both ends

# 3 - Gauges

B Non-filled gauge (1) D Non-filled gauge (1) A No gauge C Non-filled gauge (2) E Non-filled gauge (2) K Gauge port only

w/pipe plug
Note: Must order as separate line item @ N/C if part of regulator

#### 4 - Pressure Range

- A 0 to 120 PSI B 0 to 80 PSI C 0 to 30 PSI D 0 to 120 PSI on "14" end - 0 to 80 PSI on "12" end
- E 0 to 120 PSI on "12" end 0 to 80 PSI on "14" end F 0 to 120 PSI on "14" end - 0 to 30 PSi on "12" end
- G 0 to 120 PSI on "12" end 0 to 30 PSi on "14" end H 0 to 80 PSI on "14" end - 0 to 30 PSi on "12" end
- J 0 to 80 PSI on "12" end 0 to 30 PSi on "14" end

# 5 - Assembly

9 Regulator assembled to valve

- Gage assemblies -

gage kit (0-120 PSI - "B & C" options) N-82016-01 gage kit (0-120 PSI - "D & E" options) N-82016-02 N-82016-03 gage kit (0-80 PSI - "B & C" options) gage kit (0-80 PSI - "D & E" options) N-82016-04 gage kit (0-30 PSI - "B & C" options) N-82016-05 N-82016-06 gage kit (0-30 PSI - "D & E" options) gage kit (0-120 PSI - "F & G" options) N-82015-01 N-82015-02 gage kit (0-120 PSI - "H & J" options)

NOTE: Use an externally piloted valve assembly with ISO regulators. There is no need for external piping since the internal unregulated pilot air is supplied by a cross drilling in the rectangular block. To order, substitute the figure 4 (dual pressure) or 5 (single pressure) in the standard model number as indicated below:

MV-AXB-XX4X-XX-XXXZZ EXAMPLE: MV-A2B









# ISO NON PLUG-IN BASES AND MANIFOLDS **MX** - **AXC** - **XX** X - 9

3 - Port Size & Thread Type

ISO1

13 15

16

32

33

35

1/4" BSPP

3/8" BSPP

1/4" BSPT

3/8" BSPT

1/4" BSPP

3/8" BSPP

1/4" BSPT

3/8" BSPT

- Assembled to Valve

ISO 3

1/2" BSPP

3/4" BSPP

1/2" BSPT

3/4" BSPT

		_	 
1 -	Туре		
Μ	Manifold		
В	Individual Base		
2 -	ISO Number		
1	ISO #1		
2	ISO #2		
3	ISO #3		

3/8" BSPP

1/2" BSPP

3/8" BSPT

1/2" BSPT

1/2" BSPT

### 4 - Porting Arrangement Side Ports

5 Side Ports w/Bottom #1, 2, & 4 Ports Side Ports w/ Bottom Port #1, 3, & 5

Bottom 2 & 4 Ports Bottom Port #3, & 5 Side & Bottom Ports (all) 8 Bottom Port #2, 3, 4 & 5 Bottom Port #1

#### Manifold accessories

MA1003 Blank station cover plate 32835 Inlet/Exhaust Isolator Plug N-63002-01 Manifold fastening kit

3/8" BSPP 1/2" BSPP 🕹 Common External Pilot Manifold Only 1 ISO#1 2 ISO#2 3 ISO#3 3/8" BSPT









### ISO NON PLUG-IN BASES AND MANIFOLDS **MX-AXC-XXX-9**

1 2 3 4 - Assembled to Valve

1 - Type M Manifold B Individual Base

2 - ISO Number

1 ISO #1 2 ISO #2 3 ISO #3

#### 3 - Port Size & Thread Type

•			
	ISO1	ISO2	ISO 3
12	1/4" BSPP	3/8" BSPP	1/2" BSPP
13	3/8" BSPP	1/2" BSPP	3/4" BSPP
15	1/4" BSPT	3/8" BSPT	1/2" BSPT
16	3/8" BSPT	1/2" BSPT	3/4" BSPT
32	1/4" BSPP	3/8" BSPP	
33	3/8" BSPP	1/2" BSPP	Common External
35	1/4" BSPT	3/8" BSPT	Pilot Manifold Only

36 3/8" BSPT 1/2" BSPT

1 ISO#1 2 ISO#2 3 ISO#3

## ISO SANDWICH FLOW CONTROL

Style

FCP1A-AA Plug-In flow control w/screwdriver slot FCP1A-AB Plua-In flow control w/locking knob FCP1A-BA Non Plug-In flow control w/screwdriver slot FCP1A-BB Non Plug-In flow control w/locking knob Note: If flow control module is to be installed between valve and base at the factory, add -9 after the flow control model number.

For example: FCP1A-AA-9 19489 Tie Rod

#### ISO NON PLUG-IN REGULATOR

PRAXA-XXXX-X ISO 1,2 & 3 1 2 3 4 5

## 1 - Adjustment Type

Manual Adjust w/ Slotted Stem A \* B \*\* C \*\*\*

Air Pilot Adjust

D \* F \*\* F \*\*\* Manual Adjust w/ Locking Knob

G \* H \*\*

Manual Adjust w/ Locking Slotted Stem K \* L \*\* M \*\*\*

Internal pilot

External Pilot Or Double Remote Air

\*\*\* Regulator Only

#### 2 - Configuration

0 "Regulator only" A Regulator "14" end blank plate "12" end

B Regulator "14" end w/bypass "12" end

C Regulator "12" end blank plate "14" end D Regulator "12" end w/bypass "14" end

E Regulators both ends

#### 3 - Gauges

B Non-filled gauge (1) D Non-filled gauge (1) A No gauge C Non-filled gauge (2) E Non-filled gauge (2) K Gauge port only

w/pipe plug
Note: Must order as separate line item @ N/C if part of regulator

#### 4 - Pressure Range

A 0 to 120 PSI B 0 to 80 PSI C 0 to 30 PSI D 0 to 120 PSI on "14" end - 0 to 80 PSI on "12" end E 0 to 120 PSI on "12" end - 0 to 80 PSI on "14" end F 0 to 120 PSI on "14" end - 0 to 30 PSi on "12" end G 0 to 120 PSI on "12" end - 0 to 30 PSi on "14" end H 0 to 80 PSI on "14" end - 0 to 30 PSi on "12" end J 0 to 80 PSI on "12" end - 0 to 30 PSi on "14" end

#### 5 - Assembly

9 Regulator assembled to valve

- Gage assemblies -

4 - Porting Arrangement

Bottom 2 & 4 Ports

Side & Bottom Ports (all)

MA1003 Blank station cover plate

32835 Inlet/Exhaust Isolator Plug

N-63002-01 Manifold fastening kit

Side Ports

Side Ports w/

Bottom Port #1

Manifold accessories

N-82016-01 gage kit (0-120 PSI - "B & C" options) gage kit (0-120 PSI - "D & E" options) N-82016-02 gage kit (0-80 PSI - "B & C" options) gage kit (0-80 PSI - "D & E" options) N-82016-03 N-82016-04 N-82016-05 gage kit (0-30 PSI - "B & C" options) N-82016-06 gage kit (0-30 PSI - "D & E" options) gage kit (0-120 PSI - "F & G" options) N-82015-01 N-82015-02 gage kit (0-120 PSI - "H & J" options)

NOTE: Use an externally piloted valve assembly with ISO regulators. There is no need for external piping since the internal unregulated pilot air is supplied by a cross drilling in the rectangular block. To order, substitute the figure 4 (dual pressure) or 5 (single pressure) in the standard model number as indicated below:

MV-AXB-XX4X-XX-XXXZZ EXAMPLE: MV-A2B





# ISO SERIES - 4 WAY PILOT

runction	Port size	Flow (Max)	Pressure Kange	Individual mounting
5/2, 5/3	1/4"	6.1Cv	Vac. to 150PSI	Valve only - No base non 'Plug-In'. Conform to ISO 15407/1

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### **OPERATIONAL BENEFITS**

- 1. Unique patented MACsolenoid with oval shaped armature for fastest possible response times.
- 2. Balanced poppet 4-way pilot valve provides maximum shifting forces, precise repeatability and consistent operation.
- 3. MAC spool and bore combination wipes away contamination, eliminates sticking and allows for use on non-lube service.
- 4. Large spool area for maximum shifting force seven at minimum operating pressure.
- 5. Very high flow in a compact package. Pilot valve and main valve in the same body.
- 6. Internal or external pilot operation.
- 7. Air only return.
- 8. Optional low wattage DC solenoid down to 1.0 Watt.











#### 1 - Style

- B 4-way non plug-in Base P 4-way plug-in Base
- 2 ISO #
- 1 ISO1
- A Solenoid

#### 4 - Valve Function

#### Option from section 1

- C Sgl. Oper./Dual Pressure
- D Dbl. Oper./Dual Pressure
- E 3-Pos. Closed Center

- G 3-Pos. Dual Pressure P.C.
- K Dbl. Oper./Sgl. & Dual Pressure (Universal)
- M 3 Position Universal Open Center

#### 5 - Spool Return

- D Standard return / light on top
- E Memory spring / light on top
- G Standar Return/Pilot Exhaust out Main

- B External pilot 12 end

- E Dual pressure internal pilot from #5

- DP Pilot valve w/piped exhaust

- 120/60, 110/50

- FE 12 VDC (2.4W)

# 9 - Lead Length - Other Options Available

- 2 ISO2 3 ISO3

# 3 - Type

- A Sgl. Oper./Sgl. Pressure
- B Dbl. Oper./Sgl. Pressure

- F 3-Pos. Open Center

- J Sgl. Oper. /Sgl. & Dual Pressure (Universal)
- L 3 Position Universal Closed Center

- A Standard return
- B Memory spring (N/A with Universal)

- Exhaust (DU Pilot Only)

#### 6 - Internal / External Pilot

- A Internal pilot sgl. pressure
- C External pilot 14 end
- D Dual pressure internal pilot from #3

#### 7 - Pilot Valve Exhaust Options

- DM Pilot valve w/muffl ed exhaust
- DU Pilot Valve w/ Exhaust to Main Exhaust

### 8 - Voltage Options

- JC 24/60, 24/50 JF 240/50
- DA 24 VDC (5.4W) DB 12 VDC (5.4W)
- DE 12 VDC (12.7W)(CLSF) DF 24 VDC (12.7W)(CLSF)
- FA 12 VDC (1.8W) FB 24 VDC (1.8W)
- FF 24 VDC (2.4W)

- J 6" Coil leads 10 - Manual Operator Options
  - No operator
  - Non-locking manual operator
  - 2 Locking manual operator

#### 11 - Electrical Connection Options

- BA Grommet BK Grommet with diode
- BL Grommet with M.O.V.
- JB Rectangular plug-in JD Rectangular plug-in with light
- JM Rectangular male only KA Mini plug-in
- KB Mini plug-in with diode
- KC Mini plug-in with M.O.V. KD Mini plug-in with light
- KE Mini plug-in with light & diode

DP3A-DXXX-XXX-3

### P Plug-in standard A 18" Coil leads No wires

- 3 Non-locking extended manual operator
- Locking extended manual operator
  - KF Mini plug-in with
  - light & M.O.V. KG Mini plug-in with
    - LED light & diode KJ Mini plug-in male only
    - KK Mini plug-in male only with diode
    - KL Mini plug-in male only with M.O.V.

Complete 3-Way Pilot Valve

Note: On above options a ground wire is required when the coil is above 30 volts.

### Pilot Valves -Bodies and Assemblies

- 4 Way Pilot Body (Muffled Exhaust) DMB-A3 4 Way Pilot Body (Piped Exhaust) DPB-A3 DMB-DXXX-XXX-3 Complete Pilot Valve DPB-DXXX-XXX-3 Complete Pilot Valve
- DXXX-XXX 1 Solenoid and Cover Assembly 3 Way Pilot Body (Muffled Exhaust) DM3A-A3 DP3A-A3 3 Way Pilot Body (Piped Exhaust) DM3A-DXXX-XXX-3 Complete 3-Way Pilot Valve

#### Modifications 2 1/2ft. Prewired cord (for mini connector) 416G

10ft. Prewired cord (for mini connector) Note: Low wattage available as complete valves only. Note: For double solenoid valves, all adders must be doubled.

6ft. Prewired cord (for mini connector)

# ISO PLUG-IN BASES AND MANIFOLDS



3 ISO3

#### 1 - Type

- M Manifold
- B Individual base

#### 2 - ISO #

- 1 ISO1 2 ISO2
- 3 Port Size & Thread Type

#### Bases and End Station Manifolds

- 12 1/4" BSPPL 13 3/8" BSPPL
- Manifolds Only
- 32 1/4" BSPPL (Common External Pilot) 33 3/8" BSPPL (Common External Pilot)

### Manifolds Only Middle Stations

- \*42 1/4" BSPPL
- \*43 3/8" BSPPL
- \*62 1/4" BSPPL (Common External Pilot) \*63 3/8" BSPPL (Common External Pilot)
- \* Common Inlet and Exhaust Ports Untapped. Use For Middle Stations In a Stack.

#### 4 - Port Configuration

- Side Ports
- Side Ports w/ Bottom 2 & 4 Ports
- 3 Side & Bottom Ports (all)

#### 5 - Wiring

- A Single Wire Assembly
- B Double Wire Assembly

#### 6 - Light Voltage

- No light in base
- JA 120 Volt light JB 220/240 Volt light

#### DA 24 Volt light Manifold accessories

M-P1001 Blank station cover plate 32835 Inlet/Exhaust Isolator Plug N-P1007-01 Manifold fastening kit

ISO PLUG-IN REGULATOR

# PRP1A - XXXX - X 1234 5

#### 1 - Adjustment

- Manual Adjust With Screwd river Slot
- A Internal Pilot B External Pilot
- C Regulator Only Air Adjust

#### D Internal Pilot E External Pilot

- F Regulator Only Manual Adjust With Knob
- G Internal Pilot H External Pilot
- J Regulator Only
- Manual Adjust w/ Screwdriver Slot w/ Locknut K Internal Pilot

#### L External Pilot M Regulator Only

- 2 Configuration
- 0 "Regulator Only" A Regulator "14" End Blank Plate "12" End
- B Regulator "14" End w/Bypass "12" End C Regulator "12" End Blank Plate "14" End
- D Regulator "12" End w/Bypass "14" End E Regulators Both Ends
- 3 Gauges
- A No Gauge
- B Non-Filled Gauge (1) Perpendicular To Manual Operator
  C Non-Filled Gauge (2) Perpendicular To Manual Operator
- D Non-Filled Gauge (1) Parallel To Manual Operator E Non-Filled Gauge (2) Parallel To Manual Operator
- K Gauge Port Only w/Pipe Plug

Note: Must order as separate line item @ N/C if part of regulator

4 - Pressure Range

- A 0 to 120 psi
- B 0 to 80 psi
- C 0 to 30 psi D 0 to 120 psi on "14" end, 0 to 80 psi on "12" end
- E 0 to 120 psi on "12" end, 0 to 80 psi on "14" end 0 to 120 psi on "14" end, 0 to 30 psi on "12" end
- G 0 to 120 psi on "12" end, 0 to 30 psi on "14" end H 0 to 80 psi on "14" end, 0 to 30 psi on "12" end

0 to 80 psi on "12" end, 0 to 30 psi on "14" end

N-82016-06

MAC VALVES - ISO SERIES - 3 WAY PILOT

#### 5 - Assembly

9 Regulator Assembled To Valve Gauge Assemblies

Gauge Kit (0-120 PSI - "B & C" Options) N-82016-01 N-82016-02 Gauge Kit (0-120 PSI - "D & E" Options) Gauge Kit (0-80 PSI - "B & C" Options) N-82016-03 Gauge Kit (0-80 PSI - "D & E" Options) N-82016-04 N-82016-05 Gauge Kit (0-30 PSI - "B & C" Options)

Gauge Kit (0-30 PSI - "D & E" Options)



# PPC SERIES - PPC 5C

The MAC Proportional Pressure Controller, (PPC) is an innovative product which converts an electrical signal into a proportional pneumatic output. The PPC is unlike conventional I/P or V/P transducers. It offers much more in terms of performance, features, and reliability. The key to the MAC PPCs are two MAC 34, 45, 400, 47, 92 or 93 Series valves that are used to control the output pressure. The valves are operated by the PPCs closed loop electronic control circuit. Feedback is obtained from one or two transducers. The balanced poppet, fast response, and high flow of these two MAC Valves provide outstanding performance characteristics for the PPC. For more information please ask our team at Mac Valves Pacific.

#### Stock Part Number: PPC5C-ABA-DGAA-CAA-GB

Function	Flow (Max)(Cv/NI/min)	Pressure Range	Individual Mounting
1/8"	0.07/70, 0.09/90	Contact MVP	Covered Analog

#### **OPERATIONAL BENEFITS**

- 1. Reliable operation, using two MAC 34 Series with balanced poppet.
- 2. Fast response.
- 3. Long life.
- 4. High flow.
- 5. Low power consumption.
- 6. Rugged enclosure.
- 7. Not affected by vibrations.
- 8. Accurate pressure control.
- 9. Can be stand alone or used in combination with our remote air sandwich regulators.
- 10. Analog command signal and output.



#### PPC5C - ANALOG

# **PPC5C - X X X - X X X X - X X X - X X** 1 2 3 4 5 6 7 8 9 10 11 12

# 1 - Type

A Analog

#### 2 - Porting

- B 1/8" BSPPL Side Ports
- C 1/8" BSPTR Bottom Ports

#### 3 - Feedback

- A Single Transducer Internal Sense (Pressure)
- B Single Xducer/External Sense (Pressure)

## 4 - Pressure

- A 100 PSI J 75 PSI B 60 PSI
- K 117 PSI C 30 PSI L 4 PSI D 15 PSI M 150 PSI
- E 50 PSI N 10 PSI F 80 PSI P 90 PSI G 2 PSI V VAC
- H 20 PSI 5 - Pressure Reference
- G Gauge Pressure
- D Differential Pressure

#### 6 - Accuracy

- A +/- 1.5% Full Scale B +/- 1.0% Full Scale
- C +/- 0.5% Full Scale
- E +/- 2.5% Full Scale

# 7 - Flow

- A Fill 0.07 Exhaust 0.07
- B Fill 0.09 Exhaust 0.09
- C Fill 0.07 Exhaust 0.09

#### 8 - Command Signal B 0-10 Volt Differential

- C 4-20 mA 3-Wire
- D 4-20 mA 4-Wire
- 9 Analog Monitor Signal

#### A None

B 0-10 Volt

#### 10 - Logic Monitor Signal

- A None
- TTL (Low Pressure Achieved)
- C TTL (High Pressure Achieved)
- D 24 Volt (Low Pressure Achieved)
- E 24 Volt (High Pressure Achieved)

### 11 - Electrical Connector

- G 3-Wire Grommet
- H 4-Wire Grommet
- 5-Wire Grommet
- 6-Wire Grommet

#### 12 - Cable Length

#### **OPTION FROM SECTION 11:**

- O No Cable
- B\* 3 Ft. Cable
- D 6 Ft. Cable
- E 12 Ft. Cable

## **OPTION FROM SECTION 11:**

- B 3 Ft. Cable
- D 6 Ft. Cable
- E 12 Ft. Cable

NOTE: Other options and configuration available

# **BULLET VALVES**

#### VALVES

Mac Valves is pleased to release the latest Normally Closed, 9mm, 10mm, and 14mm Bullet Valve® featuring our patent pending D-flex™ technology. This design is one of a kind in its ability to create a low leak valve (< 1cc/min) without sacrificing the balanced design that is a pillar performance advantage in any MAC valve. This technology also produces higher shifting force margins as compared to the traditional Bullet Valves® enabling the diaphragm version to provide more flow at a given wattage (more on this below), or the same flow at lower wattage – with power as low as 0.75 watts offered while maintaining MAC's high shifting forces. For more information regarding certifications (such as UL, CSA, RoHS and CE) please ask our team at Mac Valves Pacific.

Function	Flow (Max)	Pressure Range	Manifold Mounting	Series
3/2 NC, Universal	Up to 0.09 Cv	Vac. to 120PSI	Cartridge	BV310A
	•			

### **OPERATIONAL BENEFITS**

- 1. Short stroke with high shifting forces
- 2. Balanced poppet, immune to pressure fluctuations
- 3. Precise repeatability
- 4. Solenoid isolated from contaminated air
- 5. Very few parts
- 6. Extremely long life
- 7. Unique mounting no fasteners or screws required



#### **BULLET VALVE**

# 3 4 5 6 7 8 9 10 11 12

## 1 - Cartridge

- 2 2 Way
- 3 3 Way

#### 2 - Size

- 09 9mm (Outside Cartridge Diameter)
- 10 10mm (Outside Cartridge Diameter)
- 14 14mm (Outside Cartridge Diameter)

#### 3 - Body Type C Cartridge

- D Cartridge (Diaphragm) (Size 09 & 10 Only)
- 4 Configuration
- A 2 Way
- B Axial Flow (2-Way)
  C 3 Way Normally Closed
- D 3 Way Universal

# 5 - Manual Operator

- 0 No operator (For use with axial flow only)
- Non Locking Recessed

### 6 - Cartridge

- 0 No Base (Body Only)
- 7 Base Type
- 0 No Base (Body Only)
- 8 Solenoid Type
- B Round 9 - Voltage

**BULLET VALVES** 

#### Voltage (BVX14)

	ago (Dirrir)		
CA	24 VDC (1.0w)	CF	12 VDC (1.0w)
CB	24 VDC (1.8w)	CG	12 VDC (1.8w)
CC	24 VDC (2.5w)	CH	12 VDC (2.5w)
CD	24 VDC (3.0w)	CJ	12 VDC (3.0w)
CE	24 VDC (4.0w)	CK	12 VDC (4.0w)

#### Voltage (BV310) Voltage (BV309) HR\* 24 VDC (.75w) GA 24 VDC (1.0w) GB 24 VDC (1.8w) HA 24 VDC (1.0w)

HB 24 VDC (1.8w)	GC 24 VDC (2.5w)
HC 24 VDC (2.5w)	GD 24 VDC (3.0w)
HD 24 VDC (3.0w)	GE 24 VDC (4.0w)
HE 24 VDC (4.0w)	GF 12 VDC (1.0w)
HS* 12 VDC (.75w)	GG 12 VDC (1.8w)
HF 12 VDC (1.0w)	GH 12 VDC (2.5w)
HG 12 VDC (1.8w)	GJ 12 VDC (3.0w)
HH 12 VDC (2.5w)	GK 12 VDC (4.0w)

HH 12 VDC (2.5w) HJ 12 VDC (3.0w) HK 12 VDC (4.0w)

Voltage (BV210) Voltage (BV209) EH 24 VDC (2.5w) GC 24 VDC (2.5w) EG 24 VDC (4.0w) GE 24 VDC (4.0w) EK 12 VDC (2.5w) GH 12 VDC (2.5w) GK 12 VDC (4.0w) EJ 12 VDC (4.0w)

#### \* Diaphragm Body Type Only 10 - Lead Length Options

A 18" B 24" C 36" E 72" F 96" H 144" 0 No Leads

#### 11 - Solenoid Can

C Can with External Threads

# 12 - Electrical Connector

# "JST" Plug-In Cover

- TA No Ground
- TC Blocking and Suppression Diode and LED (No Ground)
- TE Blocking and Suppression Diode (No Ground)
- TG LED (No Ground)
- TJ MOV (No Ground)
- TL LED and MOV (No Ground)

#### Flying Leads Cover

- BA No Ground
- Blocking and Suppression Diode and LED (No Ground)
- Blocking and Suppression Diode (No Ground)
- LED (No Ground)
- MOV (No Ground) BL LED and MOV (No Ground)
- GA MAC JAC Solenoid Plug-In

#### Modifications

MOD L001 Low Leak Mod for Diaphragm Valve (09 & 10 only)

#### Accessories - 14mm Individual Test Block

39026-01-1 2 Way

39027-26-2 2 Way Axial Flow 39028-01-1 3 Way.

# CARTRIDGE STYLE BAR FOR 14MM BULLET VALVE CCMV14A - XX X X X - XX - 9 1 2 3 4 5

#### 1 - Spacing

- 00 17mm Spacing
- 2 Configuration
- A Side Cyl. Port B Bottom Cyl. Port
- 3 Style
- A 2-Way
- B 3-Way

### 4 - Cyl. Port Size and Thread Type

w/ NPTF Common thru ports

A M7

C\* 5/32 Tube Receptacle E 1/8" BSPP

F\* 5/32 Tube Receptacle H 1/8" BSPT

B 1/8" NPTF

D M7 BSPPL

G M7 BSPT

J 5/32 Tube Receptacle \* With BSPTR Common thru ports

#### Note: Common Thru Ports are 1/4"

### 5 - Stations

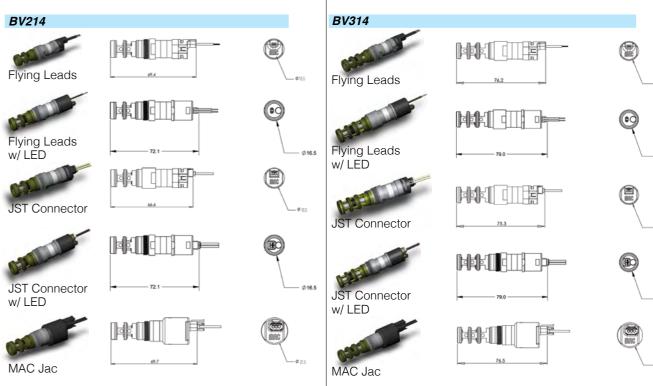
Number of Stations (01, 02, 03, etc.)

#### ORDERING EXAMPLES

CCMV14A-00ABA-06

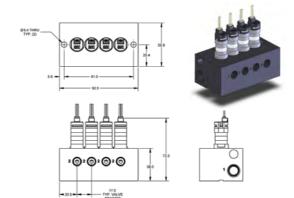
BV14 Series, Cartridge Bar, 17mm Spacing, Side Cylinder, 3-Way, M7 Cyl., w/ NPTF Common thru ports, and six stations

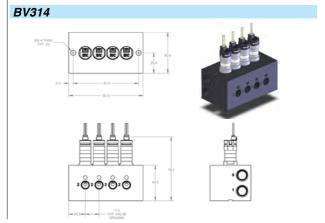
# **BV214/314 CONNECTOR OPTIONS**



# **BV214/314 CARTRIDGE STYLE BAR**

# BV214





**BULLET VALVES** 

BULLET VALVE 14mm CARTRIDGE CIRCUIT BAR NON PLUG IN CCMV14A - XX X X X X - XX - 9 1 2 3 4 5 - Valv

Valves and cover plates assembled to bar

# 1 - Spacing 00 17mm Spacing 2 - Configuration

A Side Cylinder Port

B Bottom Cylinder Port

#### 3 - Style

A 2 Way B 3 Way

### 4 - Port Size and Thread Type Per Station

A M7 (NPTF Common thru ports)
B 1/8" (NPTF Common thru ports)
C 5/32 Tube Receptacle (NPTF Common thru ports)

D M7 (BSPPL Common thru ports)

Ε

1/8" (BSPPL Common thru ports)
5/32 Tube Receptacle (BSPPL Common thru ports)

G M7 (BSPTR Common thru ports)

H 1/8" (BSPTR Common thru ports)

J 5/32 Tube Receptacle (BSPTR Common thru ports)

#### 5 - Stations

Number of Stations